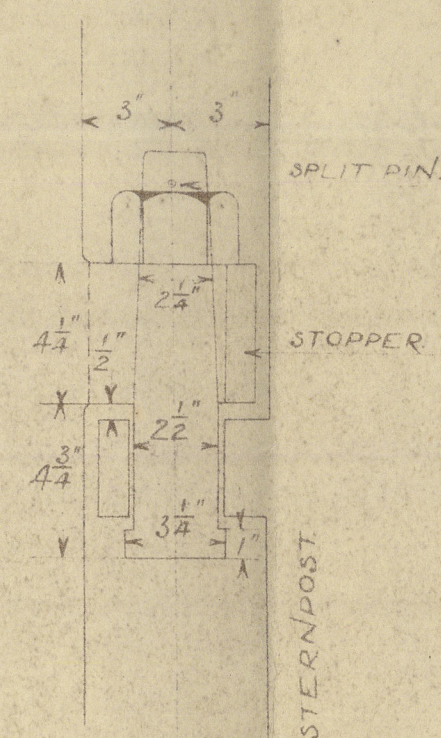


61608/4
RUDDER FRAME.

SCALE 1 INCH = 1 FOOT.

MAINPIECE TO BE ROLLED MILD STEEL

ARMS TO BE FORGED IRON.



TOP PINTLE (ONE OFF.)

3" x 3"

SPLIT PIN

1 1/4"

2 3/4"

2 1/2"

5 1/2"

1 1/4" metal

WESTERN POST

(TWO OFF.)

[illegible]

BOTTOM PINTLE (ONE OFF.)

Technical drawing of a key with dimensions in inches and fractions. The drawing shows a side view of a key with a rectangular shaft and a notched end. Dimensions are indicated with arrows and text:

- Shaft diameter: $\frac{7}{8}$ "
- Shaft length: $1' 10 \frac{7}{8}"$
- Notch width: $2 \frac{5}{8}"$
- Notch depth: $\frac{1}{8}"$
- Notch radius: $\frac{1}{8}"$
- Notch width at bottom: $2 \frac{5}{8}"$
- Notch depth at bottom: $\frac{1}{8}"$
- Notch radius at bottom: $\frac{1}{8}"$
- Notch width at top: $2 \frac{5}{8}"$
- Notch depth at top: $\frac{1}{8}"$
- Notch radius at top: $\frac{1}{8}"$
- Notch width at bottom (inner): $2 \frac{5}{8}"$
- Notch depth at bottom (inner): $\frac{1}{8}"$
- Notch radius at bottom (inner): $\frac{1}{8}"$
- Notch width at bottom (outer): $2 \frac{5}{8}"$
- Notch depth at bottom (outer): $\frac{1}{8}"$
- Notch radius at bottom (outer): $\frac{1}{8}"$
- Notch width at top (inner): $2 \frac{5}{8}"$
- Notch depth at top (inner): $\frac{1}{8}"$
- Notch radius at top (inner): $\frac{1}{8}"$
- Notch width at top (outer): $2 \frac{5}{8}"$
- Notch depth at top (outer): $\frac{1}{8}"$
- Notch radius at top (outer): $\frac{1}{8}"$

[illegible]

ARMS SHRUNK ON AND KEYED.

Technical drawing of a key with dimensions. The key is 7 inches long, 3/4 inch wide at the head, and 1/2 inch wide at the bit. The head is 2 3/4 inches wide. The bit is 3/4 inch wide. The key is labeled "3 2 4" and "4 3 4".

Technical drawing of a mechanical part, likely a valve or piston rod, with dimensions in inches. The part has a long horizontal shaft with a handle on the left and a circular head on the right. Dimensions include $\frac{7}{8}$ inch for the handle length, $2 \frac{5}{8}$ inch for the shaft diameter, $1 \frac{5}{8}$ inch for the head diameter, and $\frac{1}{2}$ inch for the head thickness. A scale bar at the bottom indicates 1 inch equals $\frac{10}{8}$ inches.



13. 11. 16

Hall Russell & Byrd.

Nos. ~~604~~ & 5. 608 & 9.

Rudder frame.

608.
604 / S.S. "William Browning"

Atk I.C. Rep No. 11964.

609.
605 / S.S. "Richard Bennett"

Atk I.C. Rep No. 11965.

009730-009742-0017

Rudder frame.



© 2021

Lloyd's Register
Foundation