

REPORT ON OIL ENGINE ELECTRIC GENERATOR SETS.

No. 93864

17 MAY 1929

Received at London Office

Writing Report 15th May 1929. When handed in at Local Office

Port of London

Survey held at Bedford

Date, First Survey 9th Nov. 1928 Last Survey 26th April 1929

Number of Visits 24

on the ^{Single} Twin ^{Triple} Screw vessel

Tons { Gross Net

at Osaka By whom built Osaka Iron Works Yard No. 1127 When built

rs Nippon Yusen Kaisha Port belonging to

Engines made at Bedford By whom made Messrs. W. H. Allen Sons & Co. Contract No. 12623 When made 1929

ators made at Bedford By whom made Messrs. W. H. Allen Sons & Co. Contract No. 12626 When made 1929

f Sets 3 Engine Brake Horse Power 462 each 132 each 386 total Nom. Horse Power as per Rule 396 Total Capacity of Generators 924 Kilowatts.

ENGINES, &c. Type of Engines Diesel (Burmester & Wain) 2 or 4 stroke cycle 4 Single or double acting single

um pressure in cylinders 500 lbs. Diameter of cylinders 350 mm Length of stroke 470 mm No. of cylinders 6 No. of cranks 6

f bearings, adjacent to the Crank, measured from inner edge to inner edge 420 mm Is there a bearing between each crank Yes

ons per minute 300 Flywheel dia. 1800 mm Weight 9162 lbs. Means of ignition Compression Kind of fuel used Diesel

Shaft, dia. of journals as per Rule 190 mm as fitted 210 mm Crank pin dia. 210 mm Crank Webs Mid. length breadth 310 mm Mid. length thickness 105 mm Thickness parallel to axis 3/16" Thickness around eye hole Solid forged

el Shaft, diameter as per Rule as fitted Crank Shaft Intermediate Shafts, diameter as per Rule as fitted Thickness of cylinder liners 28 mm

ernor or other arrangement fitted to prevent racing of the engine when declutched Yes Means of lubrication Mechanical forced, engine driven

ylinders fitted with safety valves Yes Are the exhaust pipes and silencers water cooled or lagged with non-conducting material

g Water Pumps, No. 2 centrifugal Is the sea suction provided with an efficient strainer which can be cleared within the vessel

ating Oil Pumps, No. and size One, driven off engine

mpressors, No. 3 (1 each sec) No. of stages 3 Diameters 292, 260, 57 Stroke 2 1/4 mm Driven by crank on shaft

ging Air Pumps, No. Diameter Stroke Driven by

RECEIVERS: Is each receiver, which can be isolated, fitted with a safety valve as per Rule Fusible Plug

internal surfaces of the receivers be examined Yes What means are provided for cleaning their inner surfaces portable ends

a drain arrangement fitted at the lowest part of each receiver Yes

ressure Air Receivers, No. 3 (1 each sec) cubic capacity of each 90 litres Internal diameter 9 3/4" thickness 3/8"

, lap welded or riveted longitudinal joint seamless Material steel Range of tensile strength 29-33 tons Working pressure by Rules 1026 lbs.

g Air Receivers, No. 3 Total cubic capacity 450 litres Internal diameter 12" thickness 1/2"

, lap welded or riveted longitudinal joint seamless Material steel Range of tensile strength 29-33 tons Working pressure by Rules 1168 lbs.

TRIC GENERATORS: Type Open type, multipole with interpoles

re of supply 225 volts. Load 1370 Amperes. Direct or Alternating Current Direct

ating current system, state frequency of periods per second

Automatic Governor been tested and found efficient when the whole load is suddenly thrown on or off Yes

tors, do they comply with the requirements regarding rating Yes are they compound wound Yes

over compounded 5 per cent. No, if not compound wound state distance between each generator

justable regulating resistance fitted in series with each shunt field Yes Are all terminals accessible, clearly marked, and furnished with sockets Yes

so spaced or shielded that they cannot be accidentally earthed, short circuited, or touched Yes Are the lubricating arrangements of the generators as per Rule Yes

S. Are approved plans forwarded herewith for Shafting approved 27-6-27 Receivers Separate Tanks

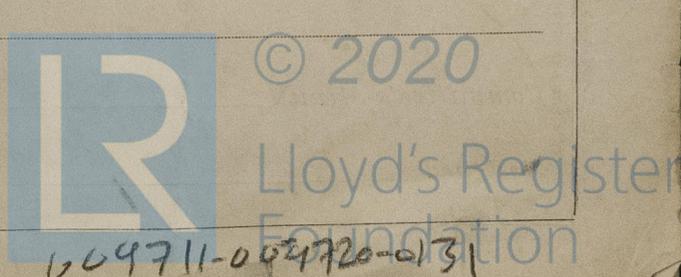
(If not, state date of approval)

E GEAR

As per Drawing K/73791 herewith.

The foregoing is a correct description,

W. H. ALLEN, SONS & CO., LTD., R. H. Hunt Manufacturer.



609711-004720-0131

Dates of Survey while building { During progress of work in shops - - } 1928 Nov. 9, 16. 1929 Jan. 17, 25, 26, 30. Feb. 4, 8, 15, 22, 26. March 1, 5a.
 { During erection on board vessel - - - } March 19, 28. April 8, 15, 16, 17, 18, 19, 22, 26.
 Total No. of visits 24

Dates of Examination of principal parts—Cylinders Feb. 4, 8, 15, 22 Covers Feb. 4, 8. Mar. 1 Pistons Mar. 8 Piston rods ✓

Connecting rods Mar. 9, 16. 1928 Crank and Flywheel shaft Mar. 8 Intermediate shaft ✓

Crank and Flywheel shaft, Material Steel Identification Mark See below Identification Marks

Is this machinery duplicate of a previous case Yes If so, state name of vessel M.V. "KARAMEA"

General Remarks (State quality of workmanship, opinions as to class, &c.)

Crank Shafts. Identification marks:-

Eng. A.
 398
 R.W.F.
 LLOYDS
 115-6
 R.W.F.
 28-12-28
 1646
 1

Eng. B.
 417
 LLOYDS
 1234
 18-1-29 R.W.F.
 R.W.F.
 1646
 2

Eng. C
 481
 LLOYDS
 1301
 5-2-29
 R.W.F.
 1646
 3

This machinery has been constructed under Special Survey in accordance with the approved plans and Rule requirements.

The workmanship and materials, so far as can be seen, are good, and satisfactory bench trials have been carried out under survey.

The three sets which are numbered 12623/A/B/C have been despatched to Japan where they are to be installed and, in our opinion, will be eligible for inclusion in the classification and record of + LMC of the vessel.

The amount of Fee ... £ 39 : 12 : 17 MAY 1929

Travelling Expenses (if any) £ 15 : 8 : 31-5-29

L. A. Young for self & C. C. Chalmer
 Surveyor to Lloyd's Register of Shipping.

Committee's Minute

Assigned

TUE 29 APR 1930

See Rob. J.E. 6879

FRI. 17 APR 1930

TUE. 13 MAY 1930

WED. 8 APR 1930

TUE. 28 OCT 1930

Lloyd's Register Foundation