

LEGRAMS:  
S REGISTER.

TELEPHONE:  
Nº. 615.

# Lloyd's Register of British & Foreign Shipping.

VEERHAVEN W. Z. 19. — ROTTERDAM.

LLOYDS REGISTER,  
LONDON.

LETTERS TO BE  
ESSED TO:  
ORS TO LLOYD'S  
ISTER.  
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RECEIVED 28 DEC 1910

23rd of December

1910.

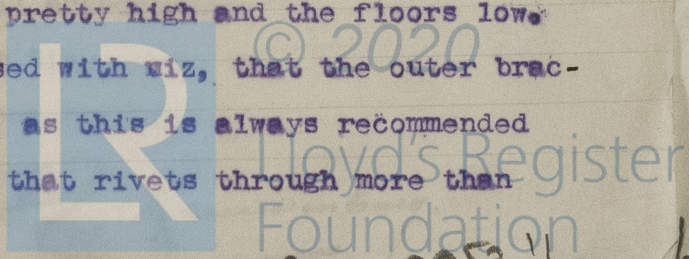
ANSW 31

S. The Secretary

London.

Sir,

In reply to your letter of yesterday's date, respecting the S.S. No. 82, which is now named "London Queen" and built by Messrs van Vliet & Co of Hardinxveld, from which I am sorry to note that the Dundee surveyor states that the riveting in Engine seating was defective. You will understand that it is very difficult for me to explain this, because if there had been the slightest doubt from my side I should not have let it pass. The work always receives the best attention and specially at the smaller places such as Van Vliet's Yard, I generally pay a visit every fortnight during the building and the workmanship surveyed very closely during that time. I have been dealing with ships built at that Yard under worse conditions than at present, and never heard of any trouble, so you will understand that I do feel annoyed that this case must have been overlooked. When they started the riveting of the seating I was present, and found that the holes for the various thicknesses came in well together, and made a special remark about the holding on of the rivets, as the box beam with the intermediate brackets was not one of the easiest to rivet, it was pretty high and the floors low. There was one thing I was not pleased with viz, that the outer bracket angles had not been countersunk, as this is always recommended by me, in order to be more certain that rivets through more than



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than ~~an~~ two thicknesses of heavy material are well staved up, however as already said I found the holes good and passed it in this case.

I had already heard that there had been a dispute about some defective rivets in the E. seating; and that not the Owner's Representative but the Engine maker found fault with it.

When I visited Van Vliet's Yard on the 8th instant, I told the builders what I knew about it, and that I felt very much annoyed ~~about~~, specially where we had discussed the work of the riveting and the holding on at the narrow parts.-

They admitted all this and informed me that when the plan of the seating was received by them from the Engine makers that there had been a difference of opinion between them and the Engine maker about it, and they expected that they were trying to raise trouble..

I explained them that all this did not satisfy me, and that I regretted that their own foreman or myself had not noticed the defects; they stated and I believe they are right that if a few rivets were found slack and had to be cut out at the intermediate brackets it meant as much as to take all the various parts adrift, to get at them and commence the riveting again from the end.-

I may tell you further that the builders informed Mr Pile the Owner to have the riveting made good at their expense, which I know has been done.-

The account for fees and expenses have been sent to the builders, the receipt of which I will acknowledge.

I am Sir,

Your Obedient Servant,

*R. Reesenberg*

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Foundation

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**WEB FRAMES, IN**

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you're needed

the records of which I will acknowledge these and expenses were

—penod need and work

I want to read you a letter from the living and the dead.

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-WOLF. On beverage I've got interest and need to investigate and see how  
 things are in beverage business.

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TONNAGE FOR FEES.