

S. S. N<sup>os</sup> 82 & 86.

# STERN FRAME.

TO CLASS 100 A.I. LLOYDS.

SCALE 1" = 1 FT.

Van Vliet & Co.  
Hardinxveld - Holland.

DETAIL OF STOPPER AT 42°.

3" = 1 FT.

DETAIL OF GUDSEON.

3" = 1 FT.

Rivets as required by Rule for Rudder Head  
as per Formula

BOSS AT AFTER PART. BOSS AT FORE PART.

1" TAP BOLTS IN BOSS.

ROUGH BORE.

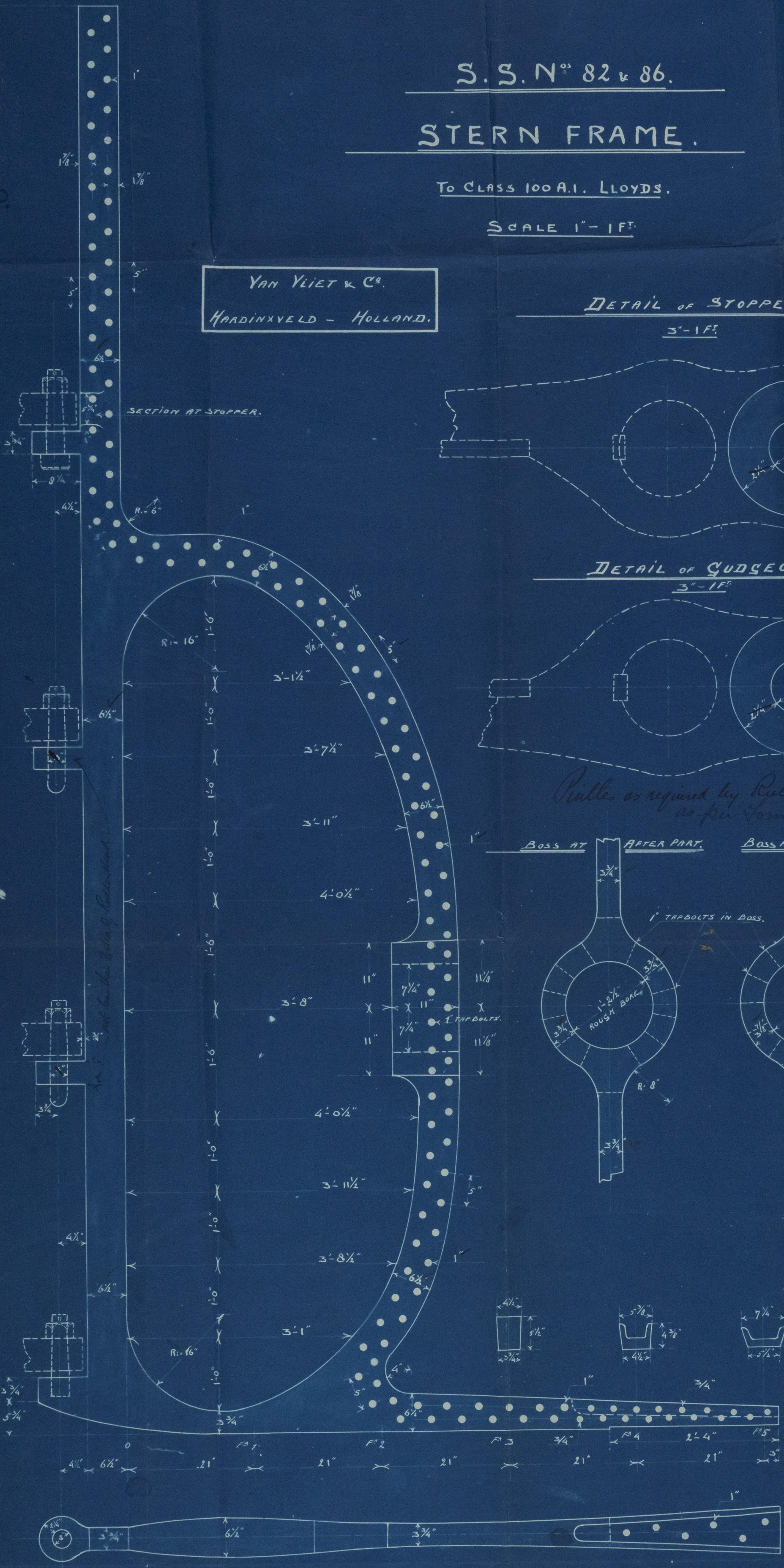
ROUGH BORE.

4 1/2"  
5 1/2"  
2 3/4"

5 3/8"  
4 3/8"  
4 1/2"

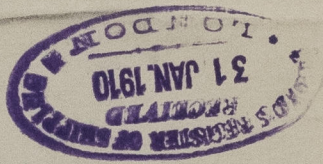
7 1/4"  
5 1/2"  
3 1/2"

3'-5 10/16"





82'86



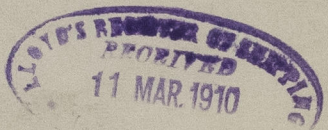
*Shenfrance*  
"London Queen"  
Rotterdam report. no. 6055

S.S. 82

Shenfrance.

S.S. no. 86 report no. 7101

*Shenfrance 82-86*



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0.525  
3.675



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