

PILLARS AND DECKS.

	INCHES IN SHIP.	Any Departure from Approved Plans to be Noted.	INCHES IN SHIP.	Any Departure from Approved Plans to be Noted.
PILLARS, No. of Rows				
in 'tween Decks, Size and Spacing				
in Holds				
Centre Line Bulkhead, Stiffeners and Spacing				
Plating, thickness of				
STRINGERS AND DECKS, Uppermost Continuous Deck.				
Stringer Plate, breadth and thickness in Wells	30			
in way of Bridge				
in Wells	Welded			
Thickness of Plating abreast Deck openings in way of Wells				
Thickness of Plating abreast Deck openings in way of Bridge				
Thickness of Plating within line of openings	30			
If Sheathed, material and thickness				
Second Deck, Stringer Plate, breadth and thickness in Wells				
Stringer Plate, breadth and thickness				
Plating, Sheathing, material and thickness				
Third Deck, Stringer Plate, breadth and thickness				
If Plated, state thickness				
Fourth Deck, Stringer Plate, breadth and thickness				
If Plated, state thickness				
Poop Deck, Stringer Plate, breadth and thickness	24			
Plating, Sheathing, material and thickness	2 1/2" Oregon pine on 24 deck			
Bridge Deck, Stringer Plate, breadth and thickness	24			
Plating, Sheathing, material and thickness	22			
Forecastle Deck, Stringer Plate, breadth and thickness	22			
Plating, Sheathing, material and thickness	2 1/2" Oregon pine on 22" steel			

SHELL PLATING.

STRAKES.	AS IN VESSEL.	ANY DEPARTURE FROM APPROVED PLANS TO BE NOTED.	RIVETING.
	AMIDSHIPS. FORWARD. AFT.		EDGES. BUTTS.
	Breadth. Thickness. Breadth. Thickness. Breadth. Thickness.		State if jagged? Rivets. No. of Rows of Rivets. Rivets.
Flat Plate Keel	33 36 36 36		Welded
Bottom Plating, No. of Strakes	5 625 625 625		Welded
Bilge Plating, No. of Strakes	32 28 24		
Side Plating, No. of Strakes	28 24 24		
Upper Deck, Sheer-strake in Wells	28 24 24		
Upper Deck, Sheer-strake in Bridge			
Strake below Sheer-strake in Wells			
Strake below Sheer-strake in Bridge			
Poop Side Plating	24		Welded
Bridge Side Plating	24 32 28 24		
Forecastle Side Plating	24		

WATERTIGHT BULKHEADS.

Total No. of W.T. BULKHEADS in Vessel	Two
Extending to Upper Deck (Sec. 3c)	above table
Deck next below	Deep Watertight floor & flat
As per Rule	Two

FORGINGS AND CASTINGS.

	Castings or Forgings.	Scantlings.	Maker's Name.	Any Departure from Approved Plans to be Noted.
KEEL, Bas.				
STEM	Roller 5x14			
STERN FRAME	Propeller Post 5x24			
Rudder	5x24			
Speed of Vessel	Under 12 knots			
RUDDER	Single plate			
Type	28-95			
A x D	3			
Diam. of head	3			
Mainpiece at top pintle	3			
heel	2 1/2			
how constructed	Built			
double or single plate coupling	Single			
horizontal	Forged			

STEEL.	Manufacturer's Name or Trade Mark of the Steel used in the construction of the Vessel (state process of manufacture)	Open hearth.
	Colvilles, Lanarkshire.	
	Has the Steel been tested as required by the Rules?	Yes.

EQUIPMENT No.

Number of Certificate.	Anchor.	Weight, lbs.	Test, per Certificate.	Weight Required by Table 53.	Description of Anchor.	Makers.	Where and when tested, and Test of Steel Wire.
2514	1st Bower	3 1/2	5 1/2	5 1/2	3 1/2	Robt. & Co. Ltd.	11/10/44
2513	2nd	3 1/2	5 1/2	5 1/2	3 1/2	Robt. & Co. Ltd.	11/10/44
	3rd						
52535	Collective weight	3 7	1 0	2 16 2 14			
	Stream						

CHAIN CABLES.

Number of Certificate.	Length and size supplied.	Test per Certificate.	Weight of Chain Cable.	Length and size per Table 53.	Description.	Makers of Cables.	Where and when tested, and Superintendent.	Material.	Length and size supplied.	Breaking Test of Steel Wire.	Length and size per Table 53.
27142	903 1/2	16 8 1/2	26-1-24	90 1/2	11 1/2	J. Wright & Co. Ltd.	11/10/44	Towline	75 5 1/2	75 3 1/2	75 3 1/2
2719	45 1/2	16 2 1/4	6-0-21		11 1/2	J. Wright & Co. Ltd.	11/10/44	Hawser & Warps	75 3 1/2	75 3 1/2	75 3 1/2

Steering Gear, Type (Power or hand)	Hand. Gammell & Ford	Alternative Means of Steering	Relieving tackle
Steering Chains (Size and Test)	7/16" dia. 5-12-2-0 (L.R.)	Windlass	Clarke Chapman 6x8 vertical. Boats 14'-0"
Coiling in Holds, thickness and material	2 1/2" W.P.	Cargo Battens, thickness, material and spacing	Not fitted.
Cargo Hatchways—(Upper Deck)	One.	Thickness of Hatches	2 1/2"
Size of Hatchways No. 1 (Fwd.)	31'-6" x 13'-6"	No. 2	No. 3
No. 4	No. 5	No. 6	
Number of Shifting Beams	Seven.	Builder's Signature	John Pimlott
		Managing Director	

GENERAL DECLARATION. It should be stated (a) whether the vessel (if not a motorship) is fitted for the carriage and burning of oil used as fuel. *Yes.*
 (b) whether the vessel, not being an oil tanker, is fitted for carrying oil as cargo. *No.* The positions in which oil is carried as fuel or cargo should be indicated, together with the flash point (where required to be inserted in the Notation).
 This vessel has been built in conformity with the Society's rules & regulations & the Secretary's letters. The scantlings & arrangements are in accordance with or equivalent to those shown on the approved plans. The workmanship & materials are good & the fire peak tank & oil fuel bunkers have been tested according to rule & found satisfactory.
 The decks casings bulkheads & side scuttles in steel have been tested & found efficient.
 The assigned freeboards have been marked on the vessel's sides, verified & cut in.
 The steering gear & windlass have been tested under working conditions & found satisfactory.
 Fitted for oil fuel F.P. above 150°F in wing bunkers frames 11 to 15.

The amount of Entry Fee	£ 2:0:0	Fees applied for.	8 MAR 1946
Freight	4:0:0		
Special Survey Fee	£ 20:0:0	Received by me,	
Specification	£ 5:0:0		
Travelling Expenses, if any	£ 4:16:0	19	
I am of opinion the Vessel should be Classed	100A1 Coastal		
State whether the Vessel has been built under Special Survey	Yes.		
Certificate to be sent to	LIVERPOOL	Date of issue	20/4/46
Committee's Minute	LIVERPOOL 12 MAR 1946		
Character assigned	+100A1 Coastal Tonnage		
	Ports in the UK, Channel Islands, Isle of Man & Eire, including the West Coast of Ireland.		
	Cargo Battens not fitted. Lloyd's A.C.P. L.M.C. 246 O.G.		
	Fitted for oil fuel 246 F.P. above 150°F.		

GENERAL REMARKS—(The Surveyor should state the Number of Report and Name of any Sister Vessel. Plans showing Vessel as built should be forwarded and a List of the Plans should be embodied.)

Liverpool Rpt No 122521 (VIC 60) Sister vessel.

The approved plans duplicate copies of which are in the London office have been retained in this office for reference in dealing with sister vessels now under construction in the same yard.
Forging certificate for sternframe forwarded herewith.

PARTICULARS OF ELECTRIC WELDING (if employed)

All welds except connections of frames to shell & floors, beams to deck & framing, side keelsons, bulkhead stiffeners & bulkhead plating & boss & after end shell plating in way of sternframe.

SPECIAL NOTATIONS:—Either as part of the vessel's class or for record in the Register Book

+100 A1 Coastal Service
Limits: Ports in the United Kingdom, Channel Isles, Isle of Man & Eire (excluding West of Ireland).

Fitted for oil fuel. F.P above 150° F.

Particulars of Drop Test of Cast Steel Anchors, viz.:—
Weight, Surveyor's Initials, Number of Certificate, Date of Test.

1st Bower	2 wts 0 qrs 6 lbs.	A.E.G.	9222	18/10/43.
2nd "	2 wts 0 qrs 2 lbs.	A.E.G.	9212	14/10/43.
3rd "				

PARTICULARS FOR RECORD in the REGISTER BOOK.—

Length of Poop 6.50 ft., R.Q.D. 19.25 ft., Bridge ✓ ft., Forecastle 14.00 ft.

(in feet and tenths). When the Poop or Forecastle are joined to the B.D., this should be distinctly stated. Poop joined to Rudder Post to deck.

Official No. 168898

Signal Letters

Extreme Breadth over Belting (Circ. 1611)

20.25

Over-all Length (Circ. 1703)

85.00

No. and Material of Decks One (steel)

Parts of Bottom of Vessel coated with cement or approved composition upper deck (crossspace) with composition, under engines & boiler & under hold ceiling (Bituminous Solution), fore peak tank coated with cement wash.

Particulars of composition (if fitted) and of approval

PARTICULARS OF WATER BALLAST:—

(Comprising all tanks which may be used for Water Ballast. (Circ. 1284)
(Wells are not to be included in the lengths of the tanks, but Cofferdams and Dry Tanks (if tested) are to be included.)

Where Fitted.	Length. Feet.	Water Capacity. Tons.	Where Fitted.	Length. Feet.	Water Capacity. Tons.
Double bottom, aft,			Fore peak tank,	12.50	30. ✓
Double bottom, under Engines and Boilers,			After peak tank,		
Double bottom, if under Engines only,			Deep tank, aft,		
Double bottom, if under Boilers only,			Deep tank, forward,		
Double bottom, forward,			Other tanks, if fitted,		
Total length (if continuous) and Capacity			(If necessary furnish further information by sketch.)		

Order for Special Survey No. 1355

Date

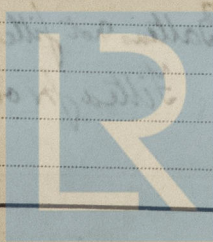
1/3/44

Dates of Surveys held while building

6/6/44 to 26/2/46.

Total No. of Visits

47



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No. 550.F. available when filed