

## STEEL STEAMER or MOTORSHIP.

Received at London Office 4 NOV 1941

State if Report has been sent on the Freeboard of the Vessel *Yes*State if Report is sent on the Machinery of the Vessel *Yes*

Date of completion of report

Survey held at *Chester, Pa.*

Date First Survey

Port of *Philadelphia, Pa.* U. S. A. No. *8120*Last Survey *August 9<sup>th</sup> 1941*

On the (State if Machinery fitted Aft and if Single, Twin or Triple Screw)

State Type (Full Scantling, Complete Superstructure with or without Tonnage Openings)

*Single Screw Steamer "Stanvac Wellington"*  
*Full Scantlings*State Type of Erection *Prop. Bays, Jetties.*TONNAGE under Tonnage Deck... *9431*CLASS *100 A.1.*

State if with freeboard as condition of Class No

Built at *Chester, Pa.*

Do. of space or spaces between Tonnage Dk. and Upper Dk.

Length from fore part of stem to after part of stern most on summer L.W.L. See Sec. 3 (1a) L *500.0*Launched *7<sup>th</sup> June 1941* Yard No. *210*Total *9431*Breadth (greatest moulded) B *68.0*Builders *Sam Shipley & W. D. C.*Gross Tonnage *100 13*Depth, at middle of length from top of keel to top of beam at side of uppermost continuous deck. See Sec. 3 (1c) D *37.0*Owners *Petroleum Shipping Co.*Register Tonnage *6397*1st Longitudinal Number (L x D) = *18500*

Managers

(Where necessary to be entered in Reg. Book.)

## REGISTERED DIMENSIONS. FEET.

Length *503.9*

Framing Depth "d," at middle of length. See Sec. 3 (1d)

Proportions—Depth to Length—Uppermost continuous deck to top of keel *13.5*Breadth *68.3*

Do. Long Bridge to top of keel

Depth *36.9*Draught Moulded *29'-11 7/8" (EST.)* *29'-11 7/8"*

If surveyed while building, afloat, or in dry dock

*Building & afloat.*

## FRAMES, DOUBLE BOTTOM AND BEAMS.

	INCHES IN SHIP.	Any Departure from Approved Plans to be Noted.		INCHES IN SHIP.	Any Departure from Approved Plans to be Noted.
<b>FRAMES, Spacing amidships</b> <i>LONG. FRAMES</i>	<input checked="" type="checkbox"/>		<b>Bracket Floors, Frame</b> .....	<input checked="" type="checkbox"/>	
" " from 1/2 length amidships to } Collision bulkhead.....	<input checked="" type="checkbox"/>		" " Reversed Frame .....	<input checked="" type="checkbox"/>	
" " in peaks <i>24" AFT PEAK</i> <i>24" FORE PEAK TO 2<sup>nd</sup> DECK</i>	<input checked="" type="checkbox"/>		" " Vertical Struts .....	<input checked="" type="checkbox"/>	
<b>SIDE FRAMING. LONGITUDINAL</b>			<b>Centre Girder, depth and thickness amidships</b> <i>54" x 56" IN E. ROOM</i>		
Frame Amidships, Angle, [ or ] .....	<input checked="" type="checkbox"/>		" " top Angles .....	<i>WELD TO TANK TOP</i>	<input checked="" type="checkbox"/>
" " Extends up to .....	<input checked="" type="checkbox"/>		" " bottom Angles .....	<i>WELD TO FLAT KEEL</i>	<input checked="" type="checkbox"/>
<b>Reversed Frame Amidships, Angle</b> .....	<input checked="" type="checkbox"/>		<b>Side Girders, No. each side and thickness</b> <i>52" x 46" 42" x 46"</i>		
" " Extends up to...	<input checked="" type="checkbox"/>		<b>Margin Plate</b> depth (excl. of flange) and thickness .....	<i>NONE</i>	<input checked="" type="checkbox"/>
<b>Depth of Framing Girder</b> .....	<input checked="" type="checkbox"/>		" " Vertical Angle to Tank side Bracket abaft 1/2 len. from stem .....	<input checked="" type="checkbox"/>	
<b>Frames in Uppermost Continuous 'tween Decks, Angle, [ or ]</b> .....	<input checked="" type="checkbox"/>		" " Vertical Angle to Tank side Bracket from forward 1/2 len. from stem to Panting Area .....	<input checked="" type="checkbox"/>	
" " <b>Second 'tween Decks, Angle, [ or ]</b> .....	<input checked="" type="checkbox"/>		" " Gussets, spacing and scantling abaft 1/2 len. from stem .....	<input checked="" type="checkbox"/>	
" " <b>Third</b> " " " " .....	<input checked="" type="checkbox"/>		" " Gussets, spacing and scantling from forward 1/2 len. from stem to Panting Area .....	<input checked="" type="checkbox"/>	
" " from 1/2 len. for'd. to 15% len. from Stem.....	<input checked="" type="checkbox"/>		<b>Tank Side Brackets, height above base line at toe of Frame and thickness</b> .....	<input checked="" type="checkbox"/>	
<i>FORE PEAK 8" x 10" x 3/4" RIVETED</i> <i>AFT PEAK 8" x 10" x 3/4" TOWELDED. BELOW S.G. FLAT POOP DECK TO S.G. FLAT RIVTD.</i>			<b>INNER BOTTOM PLATING.</b>		
<b>Diameter and Spacing of Rivets through Frame and Shell Plating amidships</b> .....	<input checked="" type="checkbox"/>		Breadth and thickness of Middle Line Strake .....	<i>56" THRU-OUT ENG. ROOM SEAMS, BUTT WELD</i>	<input checked="" type="checkbox"/>
<b>State if Frame Joggled</b> .....	<i>No</i>	<input checked="" type="checkbox"/>	Thickness of remainder in Holds .....	<input checked="" type="checkbox"/>	
Are the scantlings and arrangements in the Panting Area in accordance with the Rules and/or as approved? .....	<i>YES</i>	<input checked="" type="checkbox"/>	Are Rule requirements complied with regarding increases of scantlings in way of double bottom in E. & B. space and framing in Bunkers and Boiler Room? .....	<i>YES</i>	<input checked="" type="checkbox"/>
Are the scantlings and arrangements in way of the Bottom Forward in accordance with the Rules and/or as approved? .....	<i>YES</i>	<input checked="" type="checkbox"/>	<b>BEAMS.</b>		
<b>SINGLE BOTTOM.</b>			<b>Uppermost Continuous Deck, amidships</b> in Wells, Angle, [ or ] .....	<i>LONGITUDINALS 9" x 3 1/2" x 50" RIVETED</i>	<input checked="" type="checkbox"/>
Floors, Depth and thickness at mid-line in Holds .....	<input checked="" type="checkbox"/>		" " in way of Bridge, Angle, [ or ] .....	<input checked="" type="checkbox"/>	
Height of Brackets at side above base line at toe of frame .....	<input checked="" type="checkbox"/>		Spacing <i>FROM 1/2 LEN. OF 2<sup>nd</sup> 30" + 3 SP. @ 36"</i>	<input checked="" type="checkbox"/>	
<b>Middle Line Keelson, on Floors, Angles, [ or ]</b> .....	<i>90" x 50" GIR. 16" x 100" RIDER PLT ON GIR. WELDED</i>	<input checked="" type="checkbox"/>	<b>Second Deck, amidships, Angle, [ or ]</b> .....	<i>NONE</i>	<input checked="" type="checkbox"/>
" " Through Plate or Intercoastal Plate .....	<input checked="" type="checkbox"/>		Spacing .....	<input checked="" type="checkbox"/>	
" " Foundation Plate on Floors .....	<input checked="" type="checkbox"/>		<b>Third Deck, amidships, Angle, [ or ]</b> .....	<input checked="" type="checkbox"/>	
" " Flat Plate Keel Angles <i>1/2 GIR WELDED TO FLAT KEEL</i>	<input checked="" type="checkbox"/>		Spacing .....	<input checked="" type="checkbox"/>	
<b>Side Keelsons, No. each side</b> .....	<input checked="" type="checkbox"/>		<b>Fourth Deck, amidships, Angle, [ or ]</b> .....	<input checked="" type="checkbox"/>	
" " thickness of Intercoastal Plate .....	<input checked="" type="checkbox"/>		Spacing .....	<input checked="" type="checkbox"/>	
" " Angles .....	<input checked="" type="checkbox"/>		<b>Poop Deck, Angle, [ or ]</b> .....	<i>7" x 3 1/2" x 38" RIVETED</i>	<input checked="" type="checkbox"/>
<b>DOUBLE BOTTOM.</b>			<i>TRANSVERSE BEAMS</i> Spacing <i>24" AFT OF A.P. B<sup>4</sup></i>	<input checked="" type="checkbox"/>	
<b>Solid Floors, thickness and spacing</b> .....	<i>54" x 46" IN E. ROOM</i>	<input checked="" type="checkbox"/>	<b>Bridge Deck, Angle, [ or ]</b> .....	<i>5" x 3" x 31" TOWELDED</i>	<input checked="" type="checkbox"/>
" " Are Frame and Reversed Frame joggled? .....	<i>No</i>	<input checked="" type="checkbox"/>	Spacing <i>LENGTH</i> .....	<i>30"</i>	<input checked="" type="checkbox"/>
<b>Bracket Floors, breadth and thickness at middle line</b> .....	<input checked="" type="checkbox"/>		<b>Forecastle Deck, Angle, [ or ]</b> .....	<i>6" x 3 1/2" x 44" TOWELDED</i>	<input checked="" type="checkbox"/>
" " breadth and thickness at margin plate .....	<input checked="" type="checkbox"/>		Spacing .....	<i>30"</i>	<input checked="" type="checkbox"/>



## PILLARS AND DECKS.

INCHES IN SHIP.			Any Departure from Approved Plans to be Noted.	INCHES IN SHIP.			Any Departure from Approved Plans to be Noted.
<b>PILLARS, No. of Rows.....</b>				Stringer Plate, breadth and thickness in way of Bridge .....	✓		
" in 'tween Decks, Size and Spacing.....				Thickness of Plating abreast Deck openings in way of Wells .....	✓		
" " " " "				Thickness of Plating abreast Deck openings in way of Bridge .....	✓		
" in Holds " "				Thickness of Plating within line of openings...	✓		
" " " " "				If Sheathed, material and thickness .....	✓		
<b>WING</b> Centre Line Bulkheads 17'-6" from & Stiffeners and Spacing 6" TR. W. GARRUSATIONS. AS APPROVED ✓				<b>Third Deck.</b> Stringer Plate, breadth and thickness.....	✓	NONE	
Plating, thickness of 1/2" TR. 5/16" ✓				If Plated, state thickness.....	✓		
<b>STRINGERS AND DECKS.</b> <b>Uppermost Continuous Deck.</b>				<b>Fourth Deck.</b> Stringer Plate, breadth and thickness.....	✓		
Stringer Plate, breadth and thickness in Wells 84" x 94" ✓				If Plated, state thickness .....	✓		
" " " " in way of Bridge 84" x 1-13" ✓				<b>Poop Deck.</b> Stringer Plate, breadth and thickness .....	✓	42" x 46" To 38" x 50" OVER CANT FRAMES. ✓	
" Angle in Wells .....				Plating, Sheathing, material and thickness ...	✓	30"	
Thickness of Plating abreast Deck openings in way of Wells .....				<b>Bridge Deck.</b> Stringer Plate, breadth and thickness.....	✓	48" x 46"	
Thickness of Plating abreast Deck openings in way of Bridge .....				Plating, Sheathing, material and thickness ...	✓	36"	
Thickness of Plating within line of openings...				<b>Forecastle Deck.</b> Stringer Plate, breadth and thickness.....	✓	48" To 36" x 43"	
If Sheathed, material and thickness 48" UNSHEATHED ✓				Plating, Sheathing, material and thickness ...	✓	36 To 65"	UNDER WINDLASS ✓
<b>Second Deck.</b> Stringer Plate, breadth and thickness in Wells 44" " " MACH & BOILER FLAT AFT ✓							

## SHELL PLATING.

SCANTLINGS.						RIVETING.						
STRAKES.	AS IN VESSEL.				ANY DEPARTURE FROM APPROVED PLANS TO BE NOTED.	EDGES. <small>State if joggled?</small>			BUTTS.			
	AMIDSHIPS.		FORWARD.	AFT.		<small>SINGLE OR DOUBLE.</small>	RIVETS.		<small>NO. OF ROWS OF RIVETS.</small>	RIVETS.		<small>STRAPPED OR LAPPED</small>
	Breadth.	Thickness.	Thickness.	Thickness.			Diam.	Spacing cr. to cr.		Diam.	Spacing cr. to cr.	
	Inches.	Inches.	Inches.	Inches.			Inches.	Inches.		Inches.	Inches.	
FLAT PLATE KEEL .....	56 ✓	.88 ✓	.88 THRU-OUT ✓									
" DBLG. (if any)	NONE	✓	✓	✓								
BOTTOM PLATING, No. } of Strakes ..... 3..... }	110 } 90 } 60 ✓	.78 ✓	.57 ✓	.68 ✓ .62 ✓ .57 ✓								
BILGE PLATING, No. of } Strakes ..... 2..... }	78 } 74 3/4 ✓	.78 ✓	.57 ✓	.60 ✓								
SIDE PLATING, No. of } Strakes ..... 3..... }	75 } 76 ✓	.66 ✓	.57 ✓	.50 ✓								
UPPER DECK, Sheer- } strake in Wells..... }	69 1/2 ✓	1.02 ✓	.60 ✓	.50 ✓	DBL ✓	7/8	3					
UPPER DECK, Sheer- } strake in Bridge ... }	69 1/2 ✓	1.22 ✓	✓	✓	"	1 1/8	4					
STRAKE BELOW Sheer- } strake in Wells..... }	66 3/4 ✓	.85 ✓	.56 ✓	.50 ✓	"	1 1/8	4					
STRAKE BELOW Sheer- } strake in Bridge ... }	66 3/4 ✓	.85 ✓	✓	✓	"	1	3 1/2					
POOP SIDE PLATING .....	96 ✓	✓	.62 ✓	.41 ✓	"	1	3 1/2					
BRIDGE SIDE PLATING ...	96 ✓	.47 ✓ 59 @ Break	✓	✓								
FOREO'TLE SIDE PLATING		.44 ✓	✓	✓								

## WATERTIGHT BULKHEADS.

## FORGINGS and CASTINGS.

Total No. of W.T. BULKHEADS in Vessel—		Casting or Forging.		Scantlings.	Maker's Name.	Any Departure from Approved Plans to be Noted.
Extending to Upper Deck (Sec. 3 c) 14 Complete Transverse G.T.						
" Deck next below 8 W.T. Bulkheads						
As per Rule AS APPROVED						
		Plating Thickness.	STIFFENERS.			
			VERTICAL.		HORIZONTAL.	
			Scantlings.	Spacing.	Scantlings.	Spacing.
CENTRE TANK ✓					6" TO 10" CORRUG'D PLTS	
MIDSHIP BULKHEAD, Upper tween decks		3/8 TO 5/8	15" in upper plates & plates at lower		6" PL 16" x 5" x 4" : 27"	
" " Second						
" " WING TANK					6" TO 10" CORRUG'D PLTS	
" " Third		3/8 TO 5/8			6" PL 16" x 5" x 4" : 27"	
" " Holds						
COLLISION " (in Hold)		3/4	6" x 3 1/2" x 4 1/2" TOE WELDED	20" SPACING		
AFTER PEAK " "		5/8	8" x 4" x 4 1/2" TOE WELDED	30" SPACING		
		3/4	4" x 3" x 3 1/2" TOE WELDED	30" SPACING		
		5/8	7" x 4" x 3 1/2" " "	27" "		
Manufacturer's Name or Trade Mark of the Steel used in the construction of the Vessel (state process of manufacture) STEEL. Lukens Steel Co. Phoenix Iron Co. North Steel Co. Carnegie : Illinois Co.						
Has the Steel been tested as required by the Rules? YES						



EQUIPMENT No. 54212				LETTER ff		ANCHORS.			
Number of Certificate.	Anchor.	WEIGHT, EX. STOCK.	WEIGHT OF STOCK.	TEST, PER CERTIFICATE.	WEIGHT REQUIRED BY TABLE 53.	Description of Anchor.	Makers.	Where and when tested and Superintendent.	
13464	1st Bower ...	7400	2750	142464	AS APPROVED	STOCKLESS	BALDT ANCHOR	CHESTER, 11.12.40	J.K.H.
13465	2nd " ...	7400	2750	142464	"	"	CHAIN FORGE	"	"
13466	3rd " ...	7400	2750	142464	"	"	CORP	"	"
	Collective weight.	22200	8250						
13467	Stream .....	2460	1255	70000	"	"		"	"

CHAIN CABLES.										HAWSERS AND WARPS.					
Number of Certificate.	Length and size supplied.	Test per Certificate.	WEIGHT OF CHAIN CABLE.		Length and size per Table 53.	Description.	Makers of Cables.	Where and when tested, and Superintendent.		Material.	Length and size supplied.	Breaking Test of Steel Wire.	Length and size per Table 53.		
	Fathoms. Diam.	Stress. Break. ing.	Supplied.	Per Rule.	Fathoms. Diam.						Fathoms. Cir.	Tons. Lbs.	Fathoms. Cir.		
9251	300 2 3/8	219050 44600	100656	AS APPROVED	as approved	DI-LOK STUO LINK	BALDT	CHESTER, S.B.41	T.H.D.	TOWLINE	130 5 1/2	189056	as approved		
										2 HAWSERS & WARPS	100 8	manila	"		
										2.0	100 8	manila	"		
Iron Stream Chain or Steel Wire	120 5 1/8	173600		AS APPROVED	as approved		BETHLEHEM STEEL CO. WILLIAMSPORT	WILLIAMSPORT							

Steering Gear, Type (Power or hand) **Nº 10. HYDRO ELECTRIC BY AMERICAN ENG. Co.** Alternative Means of Steering **Hydraulic Hand Gear** ✓

Steering Chains (Size and Test) ✓ Windlass **AMERICAN ENG. Co 13x14 SPUR GEAR** Boats **4 STEEL - 31. PERSONS: 22'-0"**

Ceiling in Holds, thickness and material ✓ Cargo Battens, thickness, material and spacing ✓

Cargo Hatchways.-(Upper Deck) **CIRCULAR STEEL WITH HINGED STEEL COVERS** Thickness of Hatches **FORD, DRY, CARGO, HATCH, HINGED STEEL COVER.** ✓

Size of Hatchways No. 1 (Fwd.) ✓ No. 2 ✓ No. 3 ✓ No. 4 ✓ No. 5 ✓ No. 6 ✓

Number of Shifting Beams } and/or Fore and Afters }

Builder's Signature *John W. Malon*

**GENERAL DECLARATION.** It should be stated (a) whether the vessel (if not a motorship) is fitted for the carriage and burning of oil used as fuel **Yes** ✓

(b) whether the vessel, not being an oil tanker, is fitted for carrying oil as cargo ✓ The positions in which oil is carried as fuel or cargo should be indicated, together with the flash point (where required to be inserted in the Notation).

*This vessel has been built in accordance with the Rules, approved Plans and Official Letters received.* ✓

*The workmanship is good throughout* ✓

*The vessel is intended to carry petroleum in bulk, the oil tanks, oil fuel tanks, cofferdams, peaks, deep tanks and double bottom tanks have been tested in accordance with the Rules and found satisfactory* ✓

*The chain cables, and anchors were tested to our Requirements* ✓

*The vessel is fitted with a direction finder, and echo sounding device.* ✓

*a steam smothering system is fitted to all tanks* ✓

*Copy of Interim Certificate is attached herewith.* ✓

The amount of Entry Fee ..... **\$ 60.00** : Fees applied for, **18th Sept. 1941** (Special notations, where part of class, to be stated.)

Special Survey Fee.... **\$ 3386.00** : Received by me, \_\_\_\_\_

Travelling Expenses, if any **\$ 72.00** : \_\_\_\_\_

I am of opinion the Vessel should be Classed **\* 100 A1** Carrying Petroleum in Bulk

State whether the Vessel has been built under Special Survey \_\_\_\_\_ Signature **J. H. Brandolph** Surveyor to Lloyd's Register of Shipping.

Certificate to be sent to **New York** Date of issue **8/12/41**

Committee's Minute **NEW YORK OCT 1 1941**

Character assigned **+ 100 A1**

*Carrying Petroleum in bulk*

*Fitted for oil fuel 8.41 F.P. above 150°F.*

*+ LMC - 8.41.*

NOTE - Long framing Mach. aft. LATER 2 WTB (Ct) 475 lbs. CL. 6' 6" high

Lloyd's Register Foundation



GENERAL REMARKS—(The Surveyor should state the Plans should be embodied.)

F. LINGTON

as built should be forwarded and a List of

Copies of Plans "AS BUILT" were forwarded under separate cover for sister ship  
"Stanvac Melbourne" Yard # 208, NAMELY:—

Middlesh Section  
Propeller & Deck  
Stem Frame & Rudder Post (also under plan  
Inner Bottom Plating - aft. (21 ft. aft above vessel)  
Jesse Deck, Bridge Deck & Poop Deck Plating (3)  
Upper Deck Plating  
Shell Expansion & Shell Plating  
Typical O.T. Transverse Frame

Forging & Casting Reports:— Upper, Middle, and Lower Stem Frame  
(Copies herewith) Rudder Post

PARTICULARS OF ELECTRIC WELDING (if employed) All welded construction, except Side Shell and Deck  
Plating, the seams only of which are riveted: Bottom Shell to turn of Bilge, Blids,  
Inner Double bottoms are welded in large sections in the Shop and assembled on  
the Slipway.

Approved "Hymer" and "Electroweld" rods used in all cases where hand operated.  
"Unionmelt" Welding, approved process used elsewhere.

SPECIAL NOTATIONS:—Either as part of the vessel's class or for record in the Register Book

Carrying Petroleum in Bulk: Longitudinal Framing: Machinery Aft:  
ESD Fitted for oil fuel 8.41 FP above 150°F

Particulars of Drop Test of  
Cast Steel Anchors, viz.:—  
Weight, Surveyor's Initials,  
Number of Certificate, Date  
of Test.

1st Bower

2nd "

3rd "

PARTICULARS FOR RECORD in the REGISTER BOOK.—Length of Poop 108.87 ft., R.Q.D. ft., Bridge 34 ft., Forecastle 54.46 ft.  
(in feet and tenths). When the Poop or Forecastle are joined to the B.D., this should be distinctly stated

Official No. Signal Letters H.P.T.S. Extreme Breadth over Belting (Circ. 1611) Over-all Length 520'-0" (Circ. 1703)

No. and Material of Decks STEEL  
Parts of Bottom of Vessel coated with cement or approved composition Double Bottoms: "APEXION", Peaks, Bitumastic & Cement Wash

Particulars of composition (if fitted) and of approval

PARTICULARS OF WATER BALLAST:—(Comprising all tanks which may be used for Water Ballast. (Circ. 1284)  
Wells are not to be included in the lengths of the tanks, but Cofferdams and Dry Tanks (if tested) are to be included.)

Where Fitted.	Length. Feet.	Water Capacity. Tons.	Where Fitted.	Length. Feet.	Water Capacity. Tons.
Double bottom, aft,			Fore peak tank,	38-4 1/2	460.82
Double bottom, under Engines and Boilers,	73.7 1/2	141	After peak tank,	19-3	86
Double bottom, if under Engines only,			Deep tank, aft,		
Double bottom, if under Boilers only,			Deep tank, forward,	36.0	936.61
Double bottom, forward,			Other tanks, if fitted, COFF. FORD	4'-0	279.73
Total length (if continuous) and Capacity			(If necessary, furnish further information by sketch.) AFT	3'-6	153.84

Order for Special Survey No. 498

Date 27th March 1940

Dates of Surveys held while building

FEB: 16. 17. 26. MARCH: 3. 5. 7. 11. 13. 14. 18. 19. 20. 24. 25. 26. 27.

April 7th, 9, 11, 14, 17, 19, 21, 23, 25, 28, 30, May 3rd, 6, 9, 12, 14, 15  
May 16th, 19, 20, 21, 22, 23, 24, 26, 27, 28, 29, June 2nd, 3, 5, 6, 7, 9, 11, 14,  
June 17th, 20, 23, 27, 30, July 2nd, 7th, 10, 14, 17, 22, 24, 26, 30,  
Aug 2nd, 4, 5, 6, 8, 9th.

Total No. of Visits 72



pt. 1\*

STANVAC WELLING YARD #210  
PARTICULARS OF LONGITUDINAL FRAMING.

PHL. REPORT N° 8120.

FRAMING.		AMIDSHIPS.			ENDS.			AMIDSHIPS.			ENDS.			RIVETING.							
		In Ship.			In Ship.			Per Rule or as approved.			Per Rule or as approved.			Rivets in Longitudinal Frames.		Spacing of Rivets on each side of Transverses and Bulkheads.		Rivets in Brackets to Bulkheads.			
		Ins.	Ins.	Ins.	Ins.	Ins.	Ins.	Ins.	Ins.	Ins.	Ins.	Ins.	Ins.	Ins.	Ins.	Ins.	Ins.	Ins.	Ins.		
FLANGED PLTS					FORD			AFT						BRIDGE SIDE		LONG TOE WELD		LONG WELDED			
ing of L, L & C					FCSLE SIDE			POOP SIDE						5/4		IN FCSLE SIDE					
es in Bridge 'tween Decks ...		L 7	4	.44	L 6" x 3 1/2" x .34			BA 8" x 3 1/2" .46						7/8	6/8						
es from Uppermost Continuous Deck No. 1		BA 10	3 1/2	.40										7/8	5/4	THRU - OUT		9" See appn. plan on bulk			
" 2		" 10	3 1/2	.40										7/8	5/4			8" x 38" x 1.00"			
" 3		" 10	3 1/2	.46										7/8	5/4			BRKTS ON INNER			
" 4		C 10	3.4	.375										7/8	5/4			EDGE OF LONGCL.			
" 5		" 10	3.45	.425										7/8	5/4			THRU. BHDS			
" 6		" 12	3.45	.45										7/8	5/4	12 RIV SPD 4"		WELDED			
" 7		" 12	3.45	.45										7/8	5/4						
" 8		" 12	3.45	.50										7/8	5/4			11 1/2" x 46" x 1.00"			
" 9		" 15	3.4	.40										7/8	5/4			See appn. plan on bulk			
" 10		" 15	3.4	.40										7/8	5/4						
" 11		" 15	3.4	.40										7/8	5/4						
" 12		FP 15	.4	.50																	
" 13		" 16	4	.50										DBL 1/4" CONT WELD							
" 14		18	5	.50										INCREASED TO DBL 3/8"				13 1/2" x 58" x 1.00"			
" 15		19	5	.50										CONT WELD FOR 18"				BRKTS ON INNER			
To 26		19	5	.50										AT ENDS 8" EACH				EDGE OF			
" 26														SIDE OF TRANSY.				LONGCL.			
																		THRU BHDS			
																		WELDED			
ing of Longitudinal Frames		Amidships .30"																			
		At Ends .27"																			
Tank Top Longitudinals																					
Bottom																					
ing of Longitudinals		Amidships																			
		At Ends...																			
Transverses.		BRIDGE			FCSLE			POOP						Rivets in Lugs to Shell							
Bridge		FLC° PLT 15" x .44			FLC° PLT 15" x .44			TRANS BEAMS						Diam. Speng.							
en Decks		4" FLC			4" FLC			BA 7" x 3 1/2" x .38"						WELDED							
In 'tween Decks.		WELDED CENTER TANK			WELDED WING TANK			RIVETED													
Depth and Thickness		FLC° PLT 24" x .50			FLC° PLT 27" x .50																
Face Angles		5" FLC			5" FLC																
Lugs to Shell*		WELDED			WELDED																
Depth and Thickness		TRANSV TO SIDE SHELL			TRANSV TO LONG BH			BOTT. TRANSV CENTER			BOTT TRANSV WING										
Face Angles		FLC° PLT 33" to 36" x .50			FLC° PLT 39" to 45" x .50			FLC° PLT 56" x .50			FLC° PLT 52" x .50			WELDED							
Lugs to Shell*		5" FLC			5" FLC			7" FLC			6" FLC										
In Hold.		WELDED			WELDED			WELDED			WELDED										
Back Bars																					
Brackets																					
ing of Transverse Frames																					
* State if joggled or liners.																					
Longitudinal Beams of L or C		Bridge Deck ...												Spacing.		In Ships.		As approved.			
		Upper														Plate. Angles.		Plate. Angles.			
		Second														See above					
		Third																			

The particulars of framing in peaks (if ordinary), Floors, Centre Girder, Side Girders and Margin Plate and their angle attachments, etc., to be entered in their respective places provided for on the Report Forms.

NOTE:—This slip to be pasted on the fourth page of the Report, and reference to same to be made under framing, etc., on the first page.

1,10,24, T.

Are all Pipes, Cocks, Valves, and Pumps in connection with the machinery and all boiler mountings accessible at all times

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