

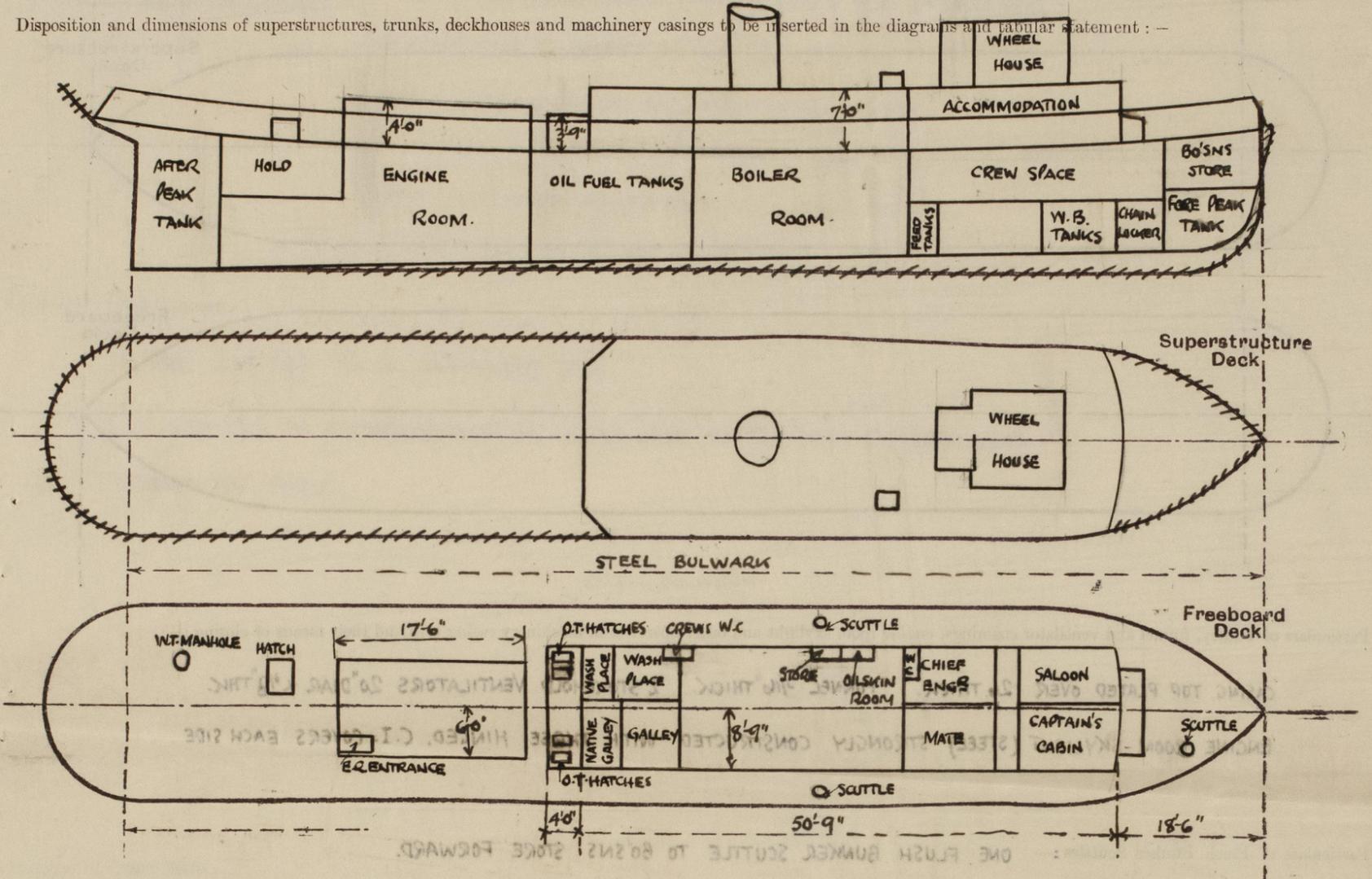
# Lloyd's Register of Shipping.

## SURVEYS FOR FREEBOARD.

### (CONDITIONS OF ASSIGNMENT.)

Ship's Name **"EMPIRE FLORA"** Port of Survey **HULL.**  
 Official Number **180438** Surveyor's Signature *J. M. Macleod*  
 Nationality and Port of Registry **BRITISH - HULL.** Date of Survey **DURING CONSTRUCTION**

Disposition and dimensions of superstructures, trunks, deckhouses and machinery casings to be inserted in the diagrams and tabular statement: --



Particulars of Superstructures, Trunks, Casings, Deckhouses.

	Coaming	Plating	Stiffeners	Spacing	End Attachments of Stiffeners	Size of Openings	Height of Sills	Height of Casings
Poop Bulkhead ...	✓							
Raised Quarter Deck Bulkhead ...	✓							
Bridge, After Bulkhead ...	✓							
Bridge, Forward Bulkhead ...	✓							
Forecastle Bulkhead ...	✓							
Trunk, Aft ...	✓							
Trunk, Forward ...	✓							
Exposed Machinery Casings on Freeboard or Raised Quarter Deck ...	.28	✓	3 x 2 1/2 x 30" Γ	30"	BKTS. AT TOP	2'6" x 2'3"	18"	4'0"
Exposed Machinery Casings on Superstructure Decks (FREEBOARD) ...	15" x 31	.26	6 x 3 x 40 Γ & 3 x 2 1/2 x 30 Γ	APPROX 27"	" " "	4'3" x 1'9"	24"	7'0"
Machinery Casings within Superstructures not fitted with Class I Closing Appliances ...	✓							
Deckhouses on Flush Deck Ships ...	✓	.26	3 x 2 1/2 x 30 Γ	APPROX 30"	BKTS. AT TOP	4'2" x 1'8"	24"	7'0"

Particulars of Closing Appliances (state if capable of being manipulated from both sides).

Poop Bulkhead ...	✓
Raised Quarter Deck Bulkhead ...	✓
Bridge, After Bulkhead ...	✓
Bridge, Forward Bulkhead ...	✓
Forecastle Bulkhead ...	✓
Exposed Machinery Casings on Freeboard or Raised Quarter Decks ...	TO BOILER ROOM (P. & S) STEEL DOORS 4'3" x 1'9" - 24" SILLS. TO ENGINE ROOM. WOOD DOOR 2'6" x 2'3" - 18" SILL. WITH TEAK SLIDING TOP. DOORS OPERATED FROM BOTH SIDES.
Exposed Machinery Casings on Superstructure Decks ...	✓
Machinery Casings within Superstructures not fitted with Class I Closing Appliances ...	✓
Deckhouses on Flush Deck Ships ...	SALOON PASSAGE (P. & S) WOOD DOORS 4'2" x 1'8" - 24" SILLS. STEEL DOORS TO PASSAGE, GALLEY & NATIVE GALLEY (S.S) & OFFICERS W.C, OILSKIN ROOM, STORE, CREWS WASH PLACES & W.C (PORT). SILLS 19" TO 21". DOORS OPERATED FROM BOTH SIDES.



PARTICULARS OF PROTECTION TO OPENINGS, ETC.

		HATCHWAYS ON FREEBOARD AND SUPERSTRUCTURE DECKS.	
Description of Hatchway		HATCHWAY TO HOLD AFT.	HATCHWAYS TO OIL FUEL TANKS
Dimensions of Hatchway		5'-0" x 3'-0"	4 - 2'-6" x 1'-6"
COAMINGS	Height above Deck	18"	12" ABOVE TRUNK TOP
	Thickness	3/8" ✓	3/8" ✓
	Stiffeners	3/8" ✓	3/8" ✓
	Brackets, Stays	NONE	NONE
HATCH BEAMS	Number, Spacing, Scantling and Sketch	NONE	NONE
	Bearing Surface		
FORE AND AFTERS	Number, Spacing, Unsupported Lengths, Scantling* and Sketch	NONE	NONE
	Bearing Surface		
HATCH COVERS	Material	PINE ✓	O.T. STEEL PLATE ✓
	Thickness	3" ✓	50" ✓
	How fitted	ATHWARTSHIPS	SECURED WITH 8GM. TOGGLES & STEEL EYEBOLTS
	Bearing Surface	3" ✓	
Spacing of Cleats		24" ✓	✓
Number of Tarpaulins		2 ✓	
*Are wood fore and afters steel shod at all bearing surfaces?		✓	✓
Are battens and wedges efficient and in good condition?		Yes ✓	Yes ✓
Are tarpaulins in good condition and in accordance with rule requirements?		Yes ✓	Yes ✓
Are lashings provided in accordance with rule requirements?		Yes ✓	Yes ✓

Particulars of any special features:—

UPPER DECK STEEL OUTWARK ALL FORE & AFT.

Endorsement at first survey and at surveys for renewal of Certificate:—

The fittings and appliances are in accordance with the particulars shown on this form (or as now modified) and are in good condition.



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