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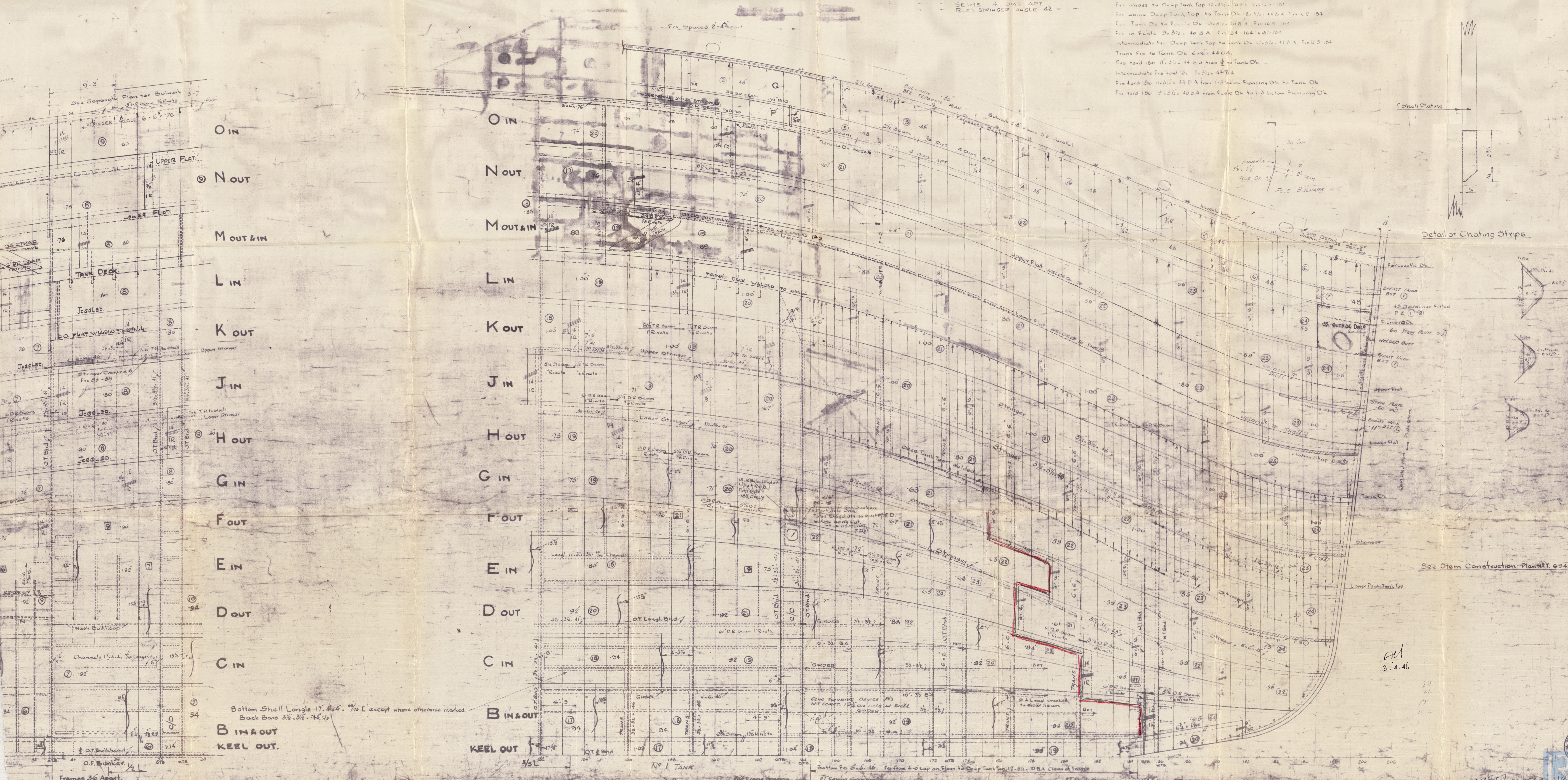
3-APR 1946

# SHIP No 1327 EXPANSION OF END SHELL.

SCALE - 1/4" = 1 FOOT.

RIVETING: RIVETS IN TREBLE RV BUTTS 3/8" DIA. APT  
- QUAD - 4 -  
- SEAMS - 3/8" DIA. APT  
- FELT STRINGER ANGLE 42 -

For Bottom Base L.L. 48 For 100 184  
For above to Deep Tank Top 12.5/12.5 184 For 100 184  
For above Deep Tank Top to Tank Deck 12.5/12.5 184 For 100 184  
For Tank Deck to Bulkhead 10.5/10.5 184 For 100 184  
For in Bulk 9.5/9.5 40 BA For 100 184 For 100 184  
Intermediate For Deep Tank Top to Tank Deck 12.5/12.5 184 For 100 184  
Trans For to Tank Deck 6.5/6.5 44 BA  
For 100 184 11.5/11.5 44 BA from 1/2 to Tank Deck  
Intermediate For 100 184 7.5/7.5 44 BA  
For 100 184 11.5/11.5 44 BA from 1/2 to Tank Deck  
For 100 184 9.5/9.5 40 BA from Bulkhead to 1/2 below Flaming Deck



Detail of Chasing Strips

See Stem Construction Plan No. 6945

Bottom Shell Longs 17.4/4. - 1/16" L except where otherwise marked.  
Back Base 3/8" 3/8" 7/16"

3.4.46



HARLAND & WOLFF LTD.  
BELF

No. 1327

TITLE Expansion of  
End Shell

M/M 9566

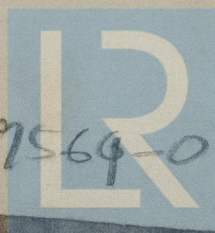
3/4/46

"KYOKUYO MARU"

Bel. nkt. No. 14265 - Balaena \*

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Foundation