





Main Engines:- (Cont.).

P & S crank and intermediate shafting - lifted up and alignment adjusted.  
Port-M.P. & L.P. and Starboard - L.P. ahead guide shoes - remetalled.  
P & S H.P., M.P. & L.P. crank shaft journals bottom halves - remetalled.  
7 holding down bolts of main engine bed plate - renewed. (P 2 & S 5).

Auxiliaries:-

P & S feed pump plungers - skimmed up and neck bushes renewed.  
Starboard Aft feed pump suction valve and seat - renewed.  
P & S dynamo engine cylinders - skimmed up and piston packing rings - renewed,  
piston rods - skimmed up and neck and gland bushes - renewed.

Boilers:-

Starboard Aft Main Boiler - back plate in starboard wing combustion chamber,  
a small crack found at the bottom of the knuckle - crack was cut out for a length of  
3" and E.W., afterwards examined under steam and found tight.

6 screw stay nuts - renewed (Port Aft Boiler - 3 and Port Forward Boiler - 3).

5 screw stays - renewed (Starboard Aft Boiler - 3 and Centre Aft Boiler - 2).

The feed check valve seats of all main boilers - renewed.

Other minor repairs and adjustments effected.

S.R.L.:- Main Engine (Port Side) M.P. cylinder, cover and liner renewed and diameter  
of new M.P. cylinder is same as original (45 $\frac{1}{4}$ ").

Marks on the New Cylinder, Cover and Liner are as follows:-

CYLINDER

: LLOYD'S No. 7712. :  
: W.T. 10.5 KGS :  
: S.S. 2-8-40, LR :  
:

COVER

: LLOYD'S No. 7712. :  
: W.T. 10.5 KGS. :  
: S.S. 2-8-40, LR :  
:

LINER

: LLOYD'S No. 7712. :  
: W.T. 10.5 KGS. :  
: S.S. 11-6-40, LR :  
:

K. 5.

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