

STERN FRAME AND RUDDER

STERNFRAME: FORGED SCRAP IRON, GUDGEONS TO BE FORGED SOLID ON TO RUDDER POST. ALL CAREFULLY BORED OUT IN LINE AND FACED FOR PINTLES. BOSS FOR STERN TUBE TO BE ROUGH BORED AND FACED TO SIZE GIVEN.

RIVET HOLES FOR PLATING TO SIZE AND PITCH SHOWN.
RUDDER FRAME: FORGED SCRAP IRON, ARMS TO BE SHUNK AND KEYS ON TO
 SHOCK. TOP ARM TO HAVE STOPPER PINTLES TO BE
 PORTABLE AND TAPERED WITH NUT AND LOCKING PIN ON TOP
 TOP PINTLE TO HAVE HEED ON LOWER END AS SHOWN
 TOP AND BOTTOM OF ALL PINTLE EYES TO BE SURFACED SQUARE
 TO GR. LINE OF PINTLE. RIVET HOLES TO BE BORED FOR PLATE
 AND COUNTERSUNK ON OUTSIDE OF EACH ARM.
 KEYS AND TO BE CUT.

DETAIL OF PINTLE & STOPPER
SCALE:- 3"=1'-0"

DATE 29. 1. 20

Wm. Geo. Brown & Co

S. S. DR. GONDIM.

Fig. 143.

Stearns & Budder.

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