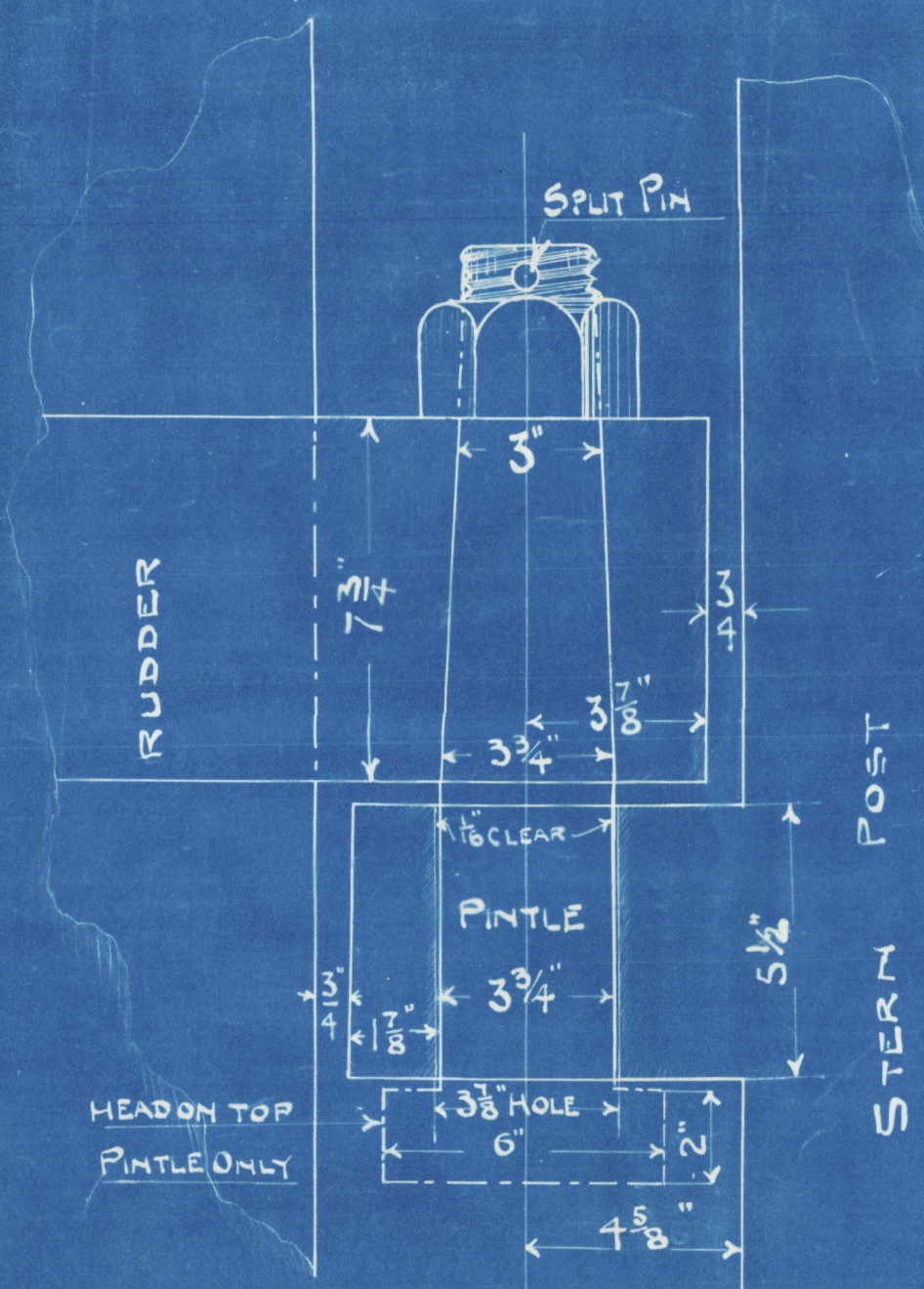
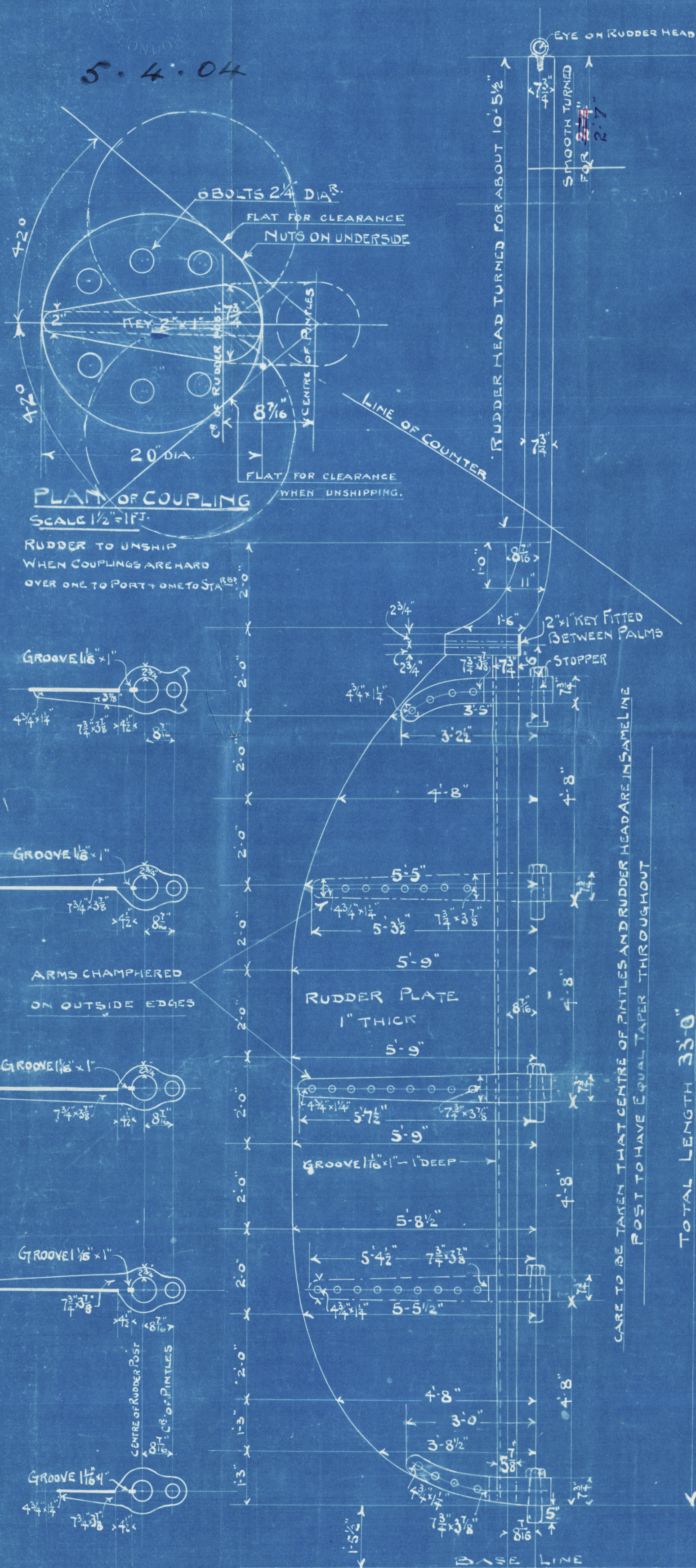
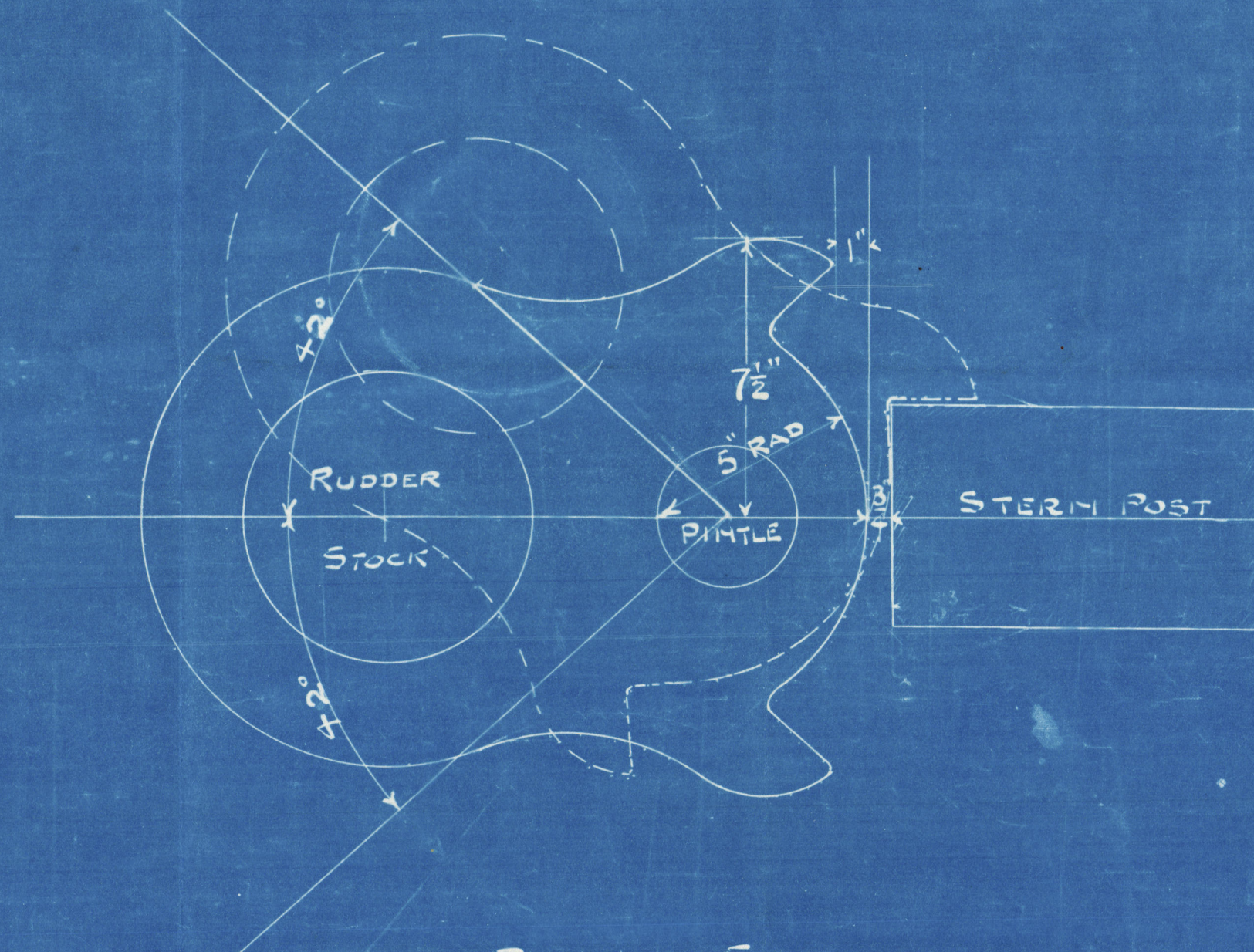




5.4.04



DETAILS OF PINTLES
SCALE 3" = 1 FOOT



PLAN OF STOPPER ON
TOP OF RUDDER SCALE 3" = 1 FT.
RUDDER HARD OVER AT 42°

c.b.
5.4.04

RUDDER. S.S. 259

SCALE 1/2" = 1 FOOT

- RUDDER TO BE FORGED OF BEST SCRAP IRON.
- STOCK TO BE TURNED WHOLE LENGTH.
- COUPLING TO BE MACHINED & KEY FITTED.
- MAIN PIECE TO BE SLOTTED FOR PLATE ARMS
TO BE SHRUNK ON & KEYED TO MAIN PIECE.
- RIVET HOLES TO BE BORED IN ARMS FOR 1 1/8" RIVETS
SPACED 5 5/8" TO COUNTERSUNK INTO ARMS AND
SHAPPED ON EACH SIDE.
- ALL TO PASS MESS^{RS} LLOYD'S SURVEYORS INSPECTION

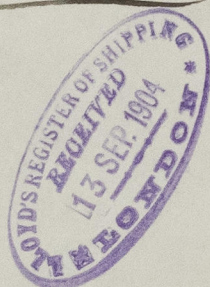


4 APR 1904
REPAIRING DOCK
PORT GLASGOW

Lloyd's Register
009481-009492-0022

Rudder
Clyde S B & Co
No 259

S.S. Silvia
Grk report No 14038.



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Foundation 009481-009492-00922