

BOILERS -- PARTICULARS

L. R. Montreal

Foster Wheeler Ltd., St. Catharines, Ontario.

of Boilers

One.

s Nos.

C.M.B. 102

Revised Corvette
Single Screw.

~~Foster Wheeler Type.~~

*Yarrow type
Three drum*

J.H.

oved W.P.

225 lbs sq. in.

Pressure

387 lbs sq. in.

ting Surface each

4,130 sq. ft.

te " "

atest Internal Diameter

Steam drum

42 7/8"

Water drums

22 7/8"

gth

" "

10'-7 1/4" over

" "

10'-1 1/8" over heads

heads

ll thickness

" "

9/16" and 1 3/8"

" "

5/8" and 1 1/2"

ers of Plates

Steel Co. of Canada, Hamilton, Ont.

" Drums

Dominion Bridge Co. Ltd Montreal.

" Dished Ends

Foster Wheeler Ltd. St. Catharines Ont.

" Headers

" Stay Bars

" Rivet Bars

" Rivets

" Furnace Plates

" Furnaces

" Tubes

National Tube Co., Elwood City, P.A. U.S.A.

" Superheater Tubes

*J.H.
17/4/43*

ate of Hydraulic Tests

June 25th, 1942.

Stamp Marks and position of Marks on Boilers

Steam drum Manhole end.

B.C. Test.
No. 6612.
T.P. 387.
W.P. 225
J. H.
25-6-42.

oiler construction

riveting - type of riveting on different seams. Hydraulic closing pressure

None.

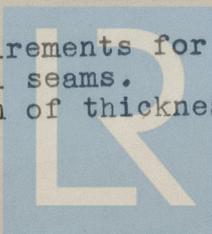
Welding - particulars electrodes, procedure, tests, heat treatment, seams

ngitudinal and circumferential seams 70° V butt welding with
urex Type F rods. Manual Metallic arc.

ests carried out in accordance with requirements for Class 1 Vessels.

ray prints taken for full lengths of all seams.

ress relieved at 1150° F for 1 hour. inch of thickness.



Lloyd's Register
Foundation

