

LLOYD'S REGISTER OF SHIPPING.
(CLASSIFICATION SOCIETY RECOGNISED BY THE JAPANESE GOVERNMENT)
SURVEY FOR FREEBOARD.

Ship's Name	Port of Registry	Official No.	No. in R.B.	Gross Tonnage	Tonnage under Fbd. Deck = V	Date of Launch	Date when Built	Report Number
"HAKUBASAN MARU"	--	--	--	about 6500	5921.94	29th Sept. 1928	--	53
Owners		Builders		Yard No.		Port of Survey		
Kurei Bussan Kaisha.		Mitsui Bussan Kaisha.		150		Kobe.		
Type of vessel	Particulars of Classification		Position of Freeboard Deck		Date of Survey			
2 decks with op. Bridge & Fo'cle	* 100 A.1. full scantling.		Upper deck		While Building			
					Name of Surveyor			
					W. Kimber and H.J. Cox.			

PRINCIPAL DIMENSIONS.

Length between perpendiculars	435 ft.	Breadth Moulded = B ₀	56.5 ft.	Depth Moulded to Fbd. deck = D ₀	33.0 ft.
Length on Load Line	435 ft.	Thickness of Side plating in ins. x 3/12	.68	Round of Beam	1.17 ft.
		*(2/12 if plating is jogged)	+ .17	Depth from base line to top of inner bottom plating or ordinary floors	34.17 ft.
Length for Freeboard = L	435 ft.	Breadth for Freeboard = B	56.67 ft.	Depth for Tonnage Coef. (Art. 39) =	30.38 ft.

CORRECTION TO TONNAGE (Art. 39)	DEPTH OF DOUBLE BOTTOM (Art. 39)
Tonnage between top of ceiling on double bottom or ordinary floors as fitted and standard level of top of ceiling (v) =	Depth of Actual Double Bottom (including plating) or Ordinary Floors
- 3.73 tons.	45.52 ins.
	Depth of Standard Double Bottom (including plating) or Ordinary Floors
	45.52 ins.
	Difference
	0
	x 1/12 =
	0 = d.

SHEER (Arts. 39 and 60-63)				FRAMING (Art. 39)					
Ordinate	Height of Sheer in inches.	S.M.	Products	Between Frames	Length in ft.	Depth of Frame in ins.	Thickness of Sparring in inches	Total depth in inches	Products ft. x inches
1 A.P.	60.00	1	60.00	0 - 10	20.00	6.5	-	6.5	130
2	29.52	4	118.08	10 - 33	63.25	9.0	2	11.0	695.75
3	7.98	2	15.96	33 - 66	90.75	12	2	14.0	1270.50
4	0.00	4	0.00	66 - 95	79.75	12	-	12	957.00
5	15.00	2	30.00	95 - 129	93.50	12	2	14.0	1309.00
6	55.70	4	222.80	129 - 139	22.50	11	2	13	292.50
7	114.00	1	114.00	139 - 158	42.75	12	2	14.0	598.50
				158 - R.P.	22.50	8	0	8.0	180.00
Sum of Products =			560.84	Sum of Products =			12.49	5433.25	
Mean Height of Sheer = S =			Sum of Products / 18 = 31.16 ins.	Sum of Products = Actual Mean Depth of framing					
Standard Mean Height = S ₀ = 1/3(L/10 + 10) =			17.83 ins.	Length of Ship					
Difference			13.33 x 1/12 = 1.11 ft. = d ₁	Standard „ „ „ „					
Correction (Arts. 60-63) = 3/4 (1 - e) (S ₀ - S) =			2 x .725 x 13.3 = -7.25 ins.	Difference					
				3.99 x 2/12 = .67 = 2b					

COEFFICIENT OF FINENESS (Art. 37 or 43)

$\frac{100(V + v)}{L(B - 2b)(D + d + d_1) + n}$ or $\frac{35 \times \Delta}{L \times B_0 \times d_0} + 0.04$

$\frac{591821}{435 \times 56 \times (30.38 + 0 + 1.11)} = .77$ = $\frac{3700 \times .25}{100} + 0.04 =$

See plans.

Sketch showing arrangement and height of double bottom or ordinary floors and of superstructures (unless complete plans are submitted).

2 1/2" Ceiling on Battens throughout except in Machy. Space and Deep Tank.

Standard depth of C.d.b. = 45.52 + 2.5 = 48.02

Actual " " " = 45.52 + 3.0 = 48.52

+ .50 = .04 No Ceiling in Machy. Space & D. Tank.

$\frac{13800 \times .04}{100} = + 5.52$ $\frac{3700 \times .25}{100} = -9.25$

Net correction - 3.73.

Sketch of deck erections showing openings in end bulkheads and position and arrangement of closing appliances. Hatchways, and Engine and Boiler openings also to be shown. Extent and thickness of wood deck or composition to be shown in red ink, and extent and thickness of ceiling (and battens) on tank top to be given.

WOOD DECK (Arts. 5 and 6)

	Mean Length in ft.	Thickness in ins.	Products
Forecastle	33.75	1	
Bridge	121.00	3.5-.40	575.83
Poop or R.Q.D.	31.00	3.1	
Open Deck, ford.			
.. .. aft.			

Total length = $l =$ Sum of Products = **575.83**

Sum of Products $\div l =$ ins. ; Sum of Products $\div L = t_1 =$ **1.32** ins.

CORRECTION FOR DEPTH & CORRECTION FOR FREEBOARD.

If no sheathing fitted amidships $t_1 = \pm 1.32$ ins. (Arts. 6 and 57 p. 1)

If sheathing is fitted amidships $(t - t_1) = \mp$ ins. (Arts. 6 and 57 p. 2)

* Note : Use the upper sign in correction for depth and the lower sign in correction for freeboard.

DEPTH TO USE IN FREEBOARD TABLE.

Depth moulded **33 ft. 0** ins.

Thickness of Stringer Plate **.40** ..

Thickness of Wood Deck Amidships **33. 0.40** ..

Correction for partial wood deck **+ 1.32** ..

Depth to use in Freeboard Tables **33 ft. 1.72** ins. = $D_1 =$ **33.14** ft.

SUPERSTRUCTURES.

HEIGHT (Arts. 46-48)

Standard Height = $(0.018 L + 1.2)$ ft. = **7.5 feet.**

	Complete Superstructure	Forecastle	Bridge	Poop or R.Q.D.
Actual		7.39	7.65	7.39
Standard		7.5	7.5	7.5

CLOSING APPLIANCES (Arts. 50 and 54)

Means of Closing openings in bulkhead	Forecastle		Bridge		Poop or Raised Quarter Deck
	Forward End.	After End.	Forward End.	After End.	
	Hinged Doors	Intact	Hinged Doors	Hinged Doors	
Corresponding Class	II	I	II	I	

EFFECTIVE LENGTH (Arts. 55 and 56)

	Mean Length	Coef. Art. 56	Height Coef.	Products.
Forecastle closed part	33.75	1	.99	33.41
.. open part				
Bridge closed part	121.00	1	1.00	121.00
.. open part ford.				
.. .. aft.	31.00	1	.99	30.69
Poop closed part				
.. open part				

Total Effective Length = **185.10**

$\frac{\text{Total Effective Length}}{\text{Length of Vessel}} = r =$ **.43**

Corresponding Coef. in Table (Art. 49) = $e =$ **.275**

Reduction for Complete Superstructure **39.00** ins.

Product **10.73** ins.

Correction for Superstructures **10.73** ins.

EFFECTIVE LENGTH (Shelter Deck Vessels Arts. 87-92)

$l + \frac{1}{2}(1-p)(L-l) =$.. ft.

(* See Art. 90)

CORRECTION FOR PROPORTIONS L/D (Art. 58)

When D_1 is less than 35 ft. = $\frac{D_1 + 16}{300} (1 - e/2) (L - 12 D_1)$

.. .. greater than 35 ft. = $0.17 (1 - e/2) (L - 12 D_1)$

[Note $e = 1.0$ if more than $9/10$ covered] = **49.14 x .862 x 37.32 = 15.27** ins.

CORRECTION FOR ROUND OF BEAM (Art. 59)

Standard Round of Beam = $\frac{\text{Length of Beam in ins.}}{50} =$ **13.34** ins.

Correction = $\frac{1}{2}$ (Standard Round of Beam - Actual Round of Beam)

= $\frac{1}{2}(13.34 - 14.00) =$ **- .17** ins.

CORRECTION FOR FREEING PORTS

(in vessels less than 15 ft. Depth Art. 64)

Length of bulwark in feet each side **--** ft.

Area of Freeing ports each side **--** sq. ft.

Area of Freeing ports required by Table **--** sq. ft.

Correction $1.2 (r - 0.5) D_1 =$ **+** ins.

CORRECTION FOR ACCESS TO CREW'S QUARTERS (Arts. 65-67)

Are Crew berthed in Bridge House or Forecastle ? **--**

Height and breadth of gangway **--**

Correction = $-0.12 (80 - l) D_1$ or $1.2 (r - 0.5) D_1$ **--** ins.

SUMMARY.

Freeboard by Tables **99.04** ins.

Correction for Sheer **+ 7.25** ins.

.. .. Partial Wood Deck **1.32**

.. .. Superstructures **10.73**

.. .. Proportions L/D **5.27**

.. .. Round of Beam **.17**

.. .. Freeing Ports **-**

.. .. Access to Crew's Quarters **-**

Totals **5.27** **19.47**

Net Correction **14.20**

Geometric Freeboard **84.84** ins.

Corresponding Geometric Draught (mid.) **25.97** ft.

Moulded Draught limited by $\left(\frac{\text{form transverse strength}}{\text{horizontal strength}} \right)$ to **25.97** ft.

Corresponding Freeboard (Summer) **84.8** ins.

Winter Freeboard (Art. 22) = $\frac{1}{2} (D_1 - 10) + r/45 \times (59 - D_1)$

= $\frac{1}{2}(23.14 + .43/45 \times 25.86) =$ **+ 6.03** ins.

Tropical Freeboard (Art. 24) do. do. = **- 6.03** ins.

Winter North Atlantic Fbd. (Art. 23) Vessels 330 ft. and below.

Ratio of effective length of superstructures to length of vessel **--** ins.

Additional Freeboard **+** ins.

Fresh Water Freeboard (Art. 27)

$\frac{1}{4}$ " per foot of Summer Draught = **- 6.49** ins.

FREEBOARD TO BE ASSIGNED.

Vertical distance from upper edge of horizontal line indicating the freeboard deck to the centre of the disc. (Summer Line) **84.8** ins.

Fresh Water Load Line above centre of disc. **6.5** ins.

Tropical Load Line above **6.0** ins.

Winter Load Line below **6.0** ins.

Winter N.A. Load Line below **--** ins.

Vertical distance from the point of intersection of the extended line of the upper surface of the **upper** deck at mid length of the vessel with the outside of shell plating to the upper edge of the horizontal line indicating the freeboard deck **0.00** ins.

Are the Engine and Boiler openings covered by a Bridge, Poop, Raised Quarter Deck or enclosed by a strong steel deck house ? **Bridge**

If openings are not so protected give thickness of plating and scantlings and spacing of stiffeners of Casings **--**

Are suitable means provided for closing all openings in them in bad weather ? **Yes**

State the vertical distance from base line at top of keel to lower edge of lowest side scuttle **Above freeboard deck.**

State if there are any cargo ports or scuppers through sides of vessel below upper deck **No.**

State any special features in the construction of the vessel **--**

Sister vessels ..

Fee. Yen.; Depth of Keel ins.; Draught (btm. keel) ft. ins.

DETAILS OF CONSTRUCTION OF WEATHER DECK HATCHWAYS.

	No. 1	No. 2 & 6	No. 3 & 5	No. 4	No. 5	No. 6
Length and Breadth	31'6" x 22'	27'6" x 22'	30'3" x 22'	16'0" x 22'		
Height above deck and thickness of side and end coaming	37" x .44	37" x .44	37" x .44	24" x .44		
Shifting Beams	5 Steel 20 x .38	4 Steel 20.5 x .38	5 Steel 19 x .36	2 steel 15 x .34		
Number and Material Scantlings	5x3x.44	5x3x.44	5x3x.44	5x3x.44		
*Fore and Afters	None	None	None	None		
Thickness of hatches		All 3"				
Remarks						

* When the fore and afters are of wood the depth should be stated from the underside of hatches.

LONGITUDINAL MODULUS.

Height of Assumed Axis above base = .. Section at ..

BELOW ASSUMED AXIS.						ABOVE ASSUMED AXIS.					
Item	Scantlings	Area	Lever	Moment	Mt. of Inertia	Item	Scantlings	Area	Lever	Moment	Mt. of Inertia
Flat Keel						Top Deck Str.					
" "						" " "					
Centre Girder						" " Plating					
C.G. btm. ang.						" " "					
C.G. top angles						" " Str. Ang.					
T.T. Cr. Strake						2nd Deck Str.					
T.T. plating						" " Plating					
" "						" " "					
" "						" " Str. Ang.					
Margin Plate						3rd Deck Str.					
" "						" " Plating					
" Angle						" " "					
Shell Strake A						" " Str. Ang.					
" " B						Sheerstrake					
" " C						Strake below					
" " D						Shell Strake					
" " E						" "					
" " F						" "					
" " G						" "					
Totals below assumed axis						Totals above assumed axis					
" above assumed axis											
Sum or Difference											

Moment of Inertia about assumed axis **2**

Neutral Axis above assumed axis $(x) =$..

Correction = $(\text{Total Area} \times x^2 \times 2) =$ **-**

Moment of Inertia about Neutral Axis ..

Distance from Neutral Axis to top of Strength deck beam at side = .. ft.

Keel

MODULUS OF SECTION = ..

DRAUGHT PERMITTED BY LONGITUDINAL STRENGTH (Arts. 81-86) = $\frac{\text{Actual Modulus}}{f, B_0} =$..

TRANSVERSE MODULUS.

Minimum Side Plating (Art. 77) $\frac{0.105 \times +17}{100} =$..; Standard Frame Spacing (Art. 78) = $.025 \times +17 =$..

Actual Side Plating ..; Actual Frame Spacing ..

If actual frame spacing exceeds the standard $\sqrt{\left(\frac{\text{Actual frame spacing}}{\text{Standard frame spacing}} \right)} t =$..

Moulded Geometric Draught (d) = .. H = ..

t = .. K = **PULL SCANTLING VESSEL** ..

d - t = .. $t_1 + t_2 =$..

Standard $I/y = \frac{s(d-t)(t_1 + t_2)}{1000} =$..

Frame in ship = .. at .. spacing, $I/y =$..

DRAUGHT PERMITTED BY TRANSVERSE STRENGTH = $\frac{I/y \times 1000}{s(t_1 + t_2)} + t =$..