

## REPORT ON MACHINERY.

No. 16527

Received at London Office WED. SEP. 3-1913

Date of writing Report 19 When handed in at Local Office 19 Port of *Glasgow*

No. in Survey held at *Port Glasgow* Date, First Survey *23/3/13* Last Survey *23/7/13*

Reg. Book. on the *S.S. ANT.* (Number of Visits *2*) Gross *545*

Master Built at *Port Glasgow* By whom built *Murdoch & Munro Ltd* Tons Net *259*

Engines made at *Glasgow* By whom made *Muir & Houston Ltd* When built *1913*

Boilers made at By whom made when made

Registered Horse Power Owners *British Admiralty* Port belonging to

Nom. Horse Power as per Section 28 Is Refrigerating Machinery fitted for cargo purposes Is Electric Light fitted

## ENGINES, &amp;c.—Description of Engines

No. of Cylinders No. of Cranks

Dia. of Cylinders Length of Stroke Revs. per minute Dia. of Screw shaft as per rule as fitted Material of screw shaft

Is the screw shaft fitted with a continuous liner the whole length of the stern tube Is the after end of the liner made water tight

in the propeller boss If the liner is in more than one length are the joints burned If the liner does not fit tightly at the part

between the bearings in the stern tube, is the space charged with a plastic material insoluble in water and non-corrosive If two

liners are fitted, is the shaft lapped or protected between the liners Length of stern bush

Dia. of Tunnel shaft as per rule as fitted Dia. of Crank shaft journals as per rule as fitted Dia. of Crank pin Size of Crank webs Dia. of thrust shaft under

collars Dia. of screw Pitch of Screw No. of Blades State whether moveable Total surface

No. of Feed pumps Diameter of ditto Stroke Can one be overhauled while the other is at work

No. of Bilge pumps Diameter of ditto Stroke Can one be overhauled while the other is at work

No. of Donkey Engines Sizes of Pumps No. and size of Suctions connected to both Bilge and Donkey pumps

In Engine Room In Holds, &c.

No. of Bilge Injections sizes Connected to condenser, or to circulating pump Is a separate Donkey Suction fitted in Engine room & size

Are all the bilge suction pipes fitted with roses Are the roses in Engine room always accessible Are the sluices on Engine room bulkheads always accessible

Are all connections with the sea direct on the skin of the ship *Yes* Are they Valves or Cocks *Both*

Are they fixed sufficiently high on the ship's side to be seen without lifting the stokehold plates Are the Discharge Pipes above or below the deep water line

Are they each fitted with a Discharge Valve always accessible on the plating of the vessel *Yes* Are the Blow Off Cocks fitted with a spigot and brass covering plate *Yes*

What pipes are carried through the bunkers How are they protected

Are all Pipes, Cocks, Valves, and Pumps in connection with the machinery and all boiler mountings accessible at all times

Are the Bilge Suction Pipes, Cocks, and Valves arranged so as to prevent any communication between the sea and the bilges

Dates of examination of completion of fitting of Sea Connections *23/7/13* of Stern Tube *23/7/13* Screw shaft and Propeller *23/7/13*

Is the Screw Shaft Tunnel watertight Is it fitted with a watertight door worked from

## BOILERS, &amp;c.—(Letter for record) Manufacturers of Steel

Total Heating Surface of Boilers Is Forced Draft fitted No. and Description of Boilers

Working Pressure Tested by hydraulic pressure to Date of test No. of Certificate

Can each boiler be worked separately Area of fire grate in each boiler No. and Description of Safety Valves to

each boiler Area of each valve Pressure to which they are adjusted Are they fitted with easing gear

Smallest distance between boilers or uptakes and bunkers or woodwork Mean dia. of boilers Length Material of shell plates

Thickness Range of tensile strength Are the shell plates welded or flanged Descrip. of riveting: cir. seams

long. seams Diameter of rivet holes in long. seams Pitch of rivets Lap of plates or width of butt straps

Per centages of strength of longitudinal joint rivets plate Working pressure of shell by rules Size of manhole in shell

Size of compensating ring No. and Description of Furnaces in each boiler Material Outside diameter

Length of plain part top Thickness of plates crown Description of longitudinal joint No. of strengthening rings

bottom Working pressure of furnace by the rules Combustion chamber plates: Material Thickness: Sides Back Top Bottom

Pitch of stays to ditto: Sides Back Top If stays are fitted with nuts or riveted heads Working pressure by rules

Material of stays Diameter at smallest part Area supported by each stay Working pressure by rules End plates in steam space:

Material Thickness Pitch of stays How are stays secured Working pressure by rules Material of stays

Diameter at smallest part Area supported by each stay Working pressure by rules Material of Front plates at bottom

Thickness Material of Lower back plate Thickness Greatest pitch of stays Working pressure of plate by rules

Diameter of tubes Pitch of tubes Material of tube plates Thickness: Front Back Mean pitch of stays

Pitch across wide water spaces Working pressures by rules Girders to Chamber tops: Material Depth and

thickness of girder at centre Length as per rule Distance apart Number and pitch of stays in each

Working pressure by rules Superheater or Steam chest; how connected to boiler Can the superheater be shut off and the boiler worked

separately Diameter Length Thickness of shell plates Material Description of longitudinal joint Diam. of rivet

holes Pitch of rivets Working pressure of shell by rules Diameter of flue Material of flue plates Thickness

If stiffened with rings Distance between rings Working pressure by rules End plates: Thickness How stayed

Working pressure of end plates Area of safety valves to superheater Are they fitted with easing gear

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VERTICAL DONKEY BOILER— Manufacturers of Steel

No. Description  
 Made at By whom made When made Where fixed  
 Working pressure tested by hydraulic pressure to Date of test No. of Certificate Fire grate area Description of Safety  
 Valves No. of Safety Valves Area of each Pressure to which they are adjusted Date of adjustment  
 If fitted with easing gear If steam from main boilers can enter the donkey boiler Dia. of donkey boiler Length  
 Material of shell plates Thickness Range of tensile strength Descrip. of riveting long. seams  
 Dia. of rivet holes Whether punched or drilled Pitch of rivets Lap of plating Per centage of strength of joint Rivets  
 Working pressure of shell by rules Thickness of shell crown plates Radius of do. No. of stays to do. Dia. of stays Plates  
 Diameter of furnace Top Bottom Length of furnace Thickness of furnace plates Description of joint  
 Working pressure of furnace by rules Thickness of furnace crown plates Radius of do. Stayed by  
 Diameter of uptake Thickness of uptake plates Thickness of water tubes Dates of survey

SPARE GEAR. State the articles supplied:—

The foregoing is a correct description,

Manufacturer.

Dates of Survey while building { During progress of work in shops - - 1913. May. 23. July 23.  
 { During erection on board vessel - - -  
 Total No. of visits 2.

Is the approved plan of main boiler forwarded herewith

Dates of Examination of principal parts—Cylinders Slides Covers Pistons Rods  
 Connecting rods Crank shaft Thrust shaft Tunnel shafts Screw shaft Propeller  
 Stern tube Steam pipes tested Engine and boiler seatings 23/7/13 Engines holding down bolts  
 Completion of pumping arrangements Boilers fixed Engines tried under steam  
 Main boiler safety valves adjusted Thickness of adjusting washers  
 Material of Crank shaft Identification Mark on Do. Material of Thrust shaft Identification Mark on Do.  
 Material of Tunnel shafts Identification Marks on Do. Material of Screw shafts Identification Marks on Do.  
 Material of Steam Pipes Test pressure

General Remarks (State quality of workmanship, opinions as to class, &c. The propeller, stem bush, & fastenings of sea connections examined, before launching & found in order.

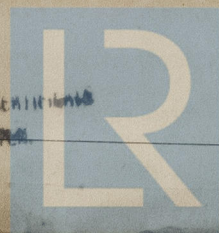
The amount of Entry Fee .. £ : : When applied for,  
 Special .. £ : : .....19....  
 Donkey Boiler Fee .. £ : : When received,  
 Travelling Expenses (if any) £ : : .....19....

Committee's Minute GLASGOW 2-SEP.1913

Assigned See minute on Gl. Rpt. No. 33089

*Pauloille*

Engineer Surveyor to Lloyd's Register of British & Foreign Shipping.



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