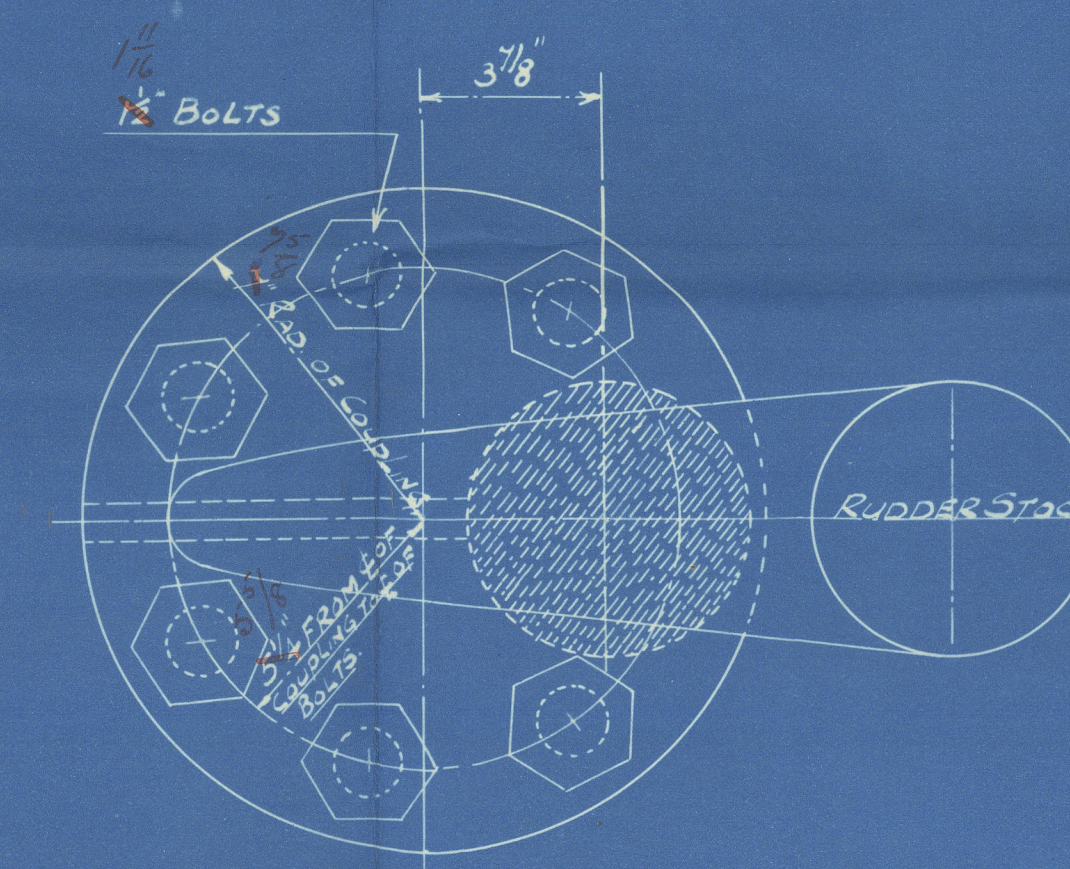
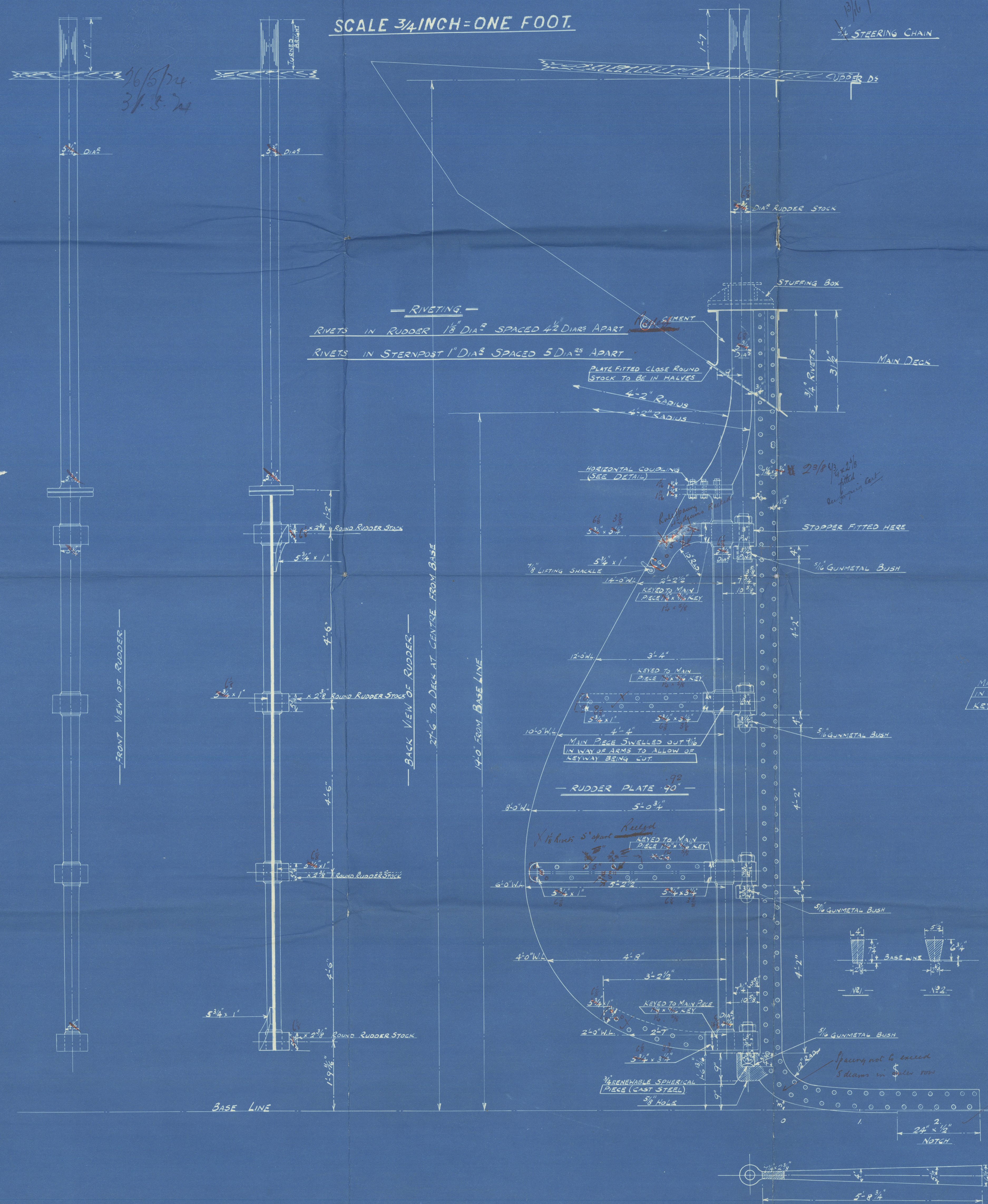
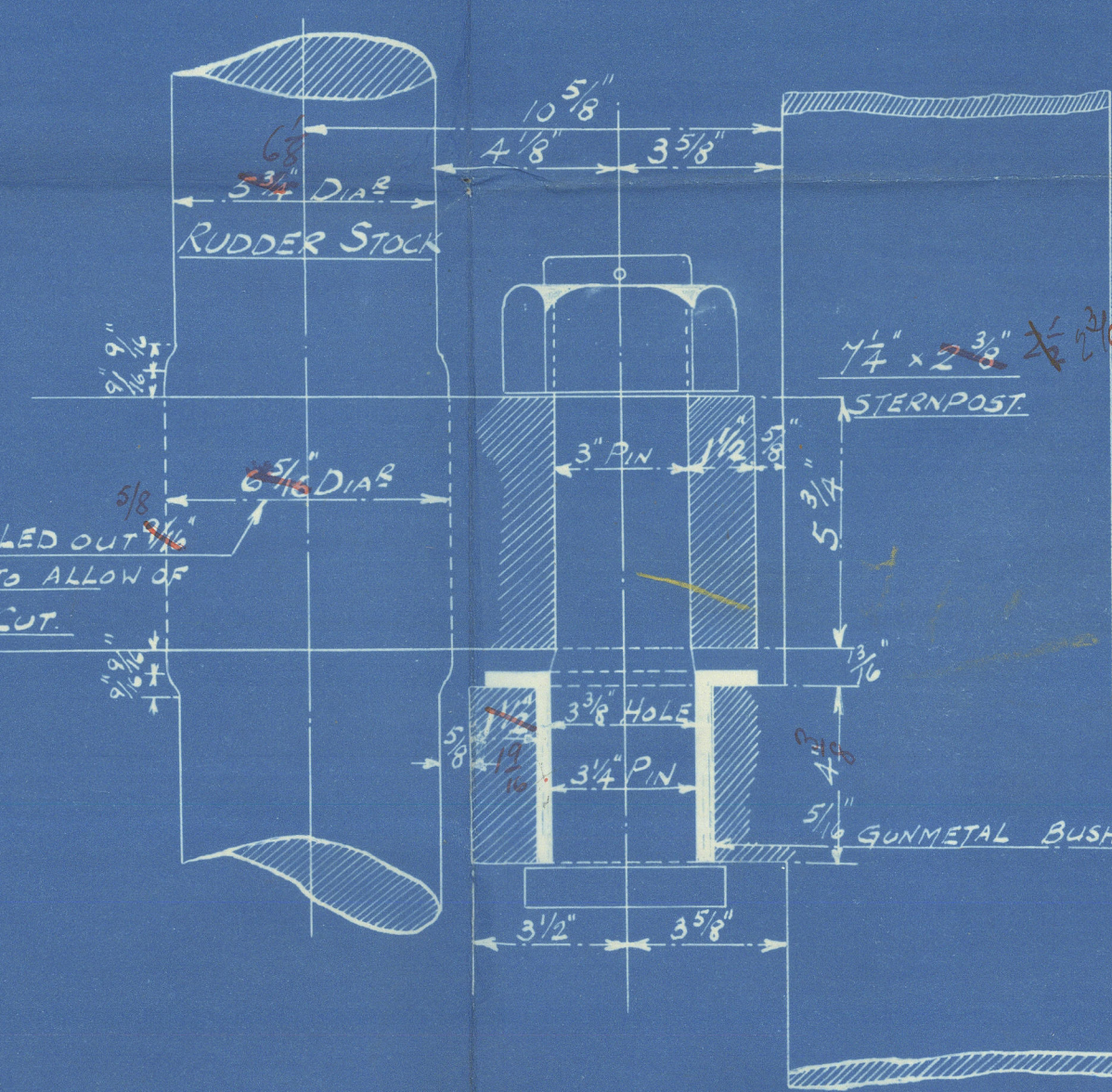


STEM, STERNPOST AND RUDDER NO 670.

SCALE 3/4 INCH = ONE FOOT.



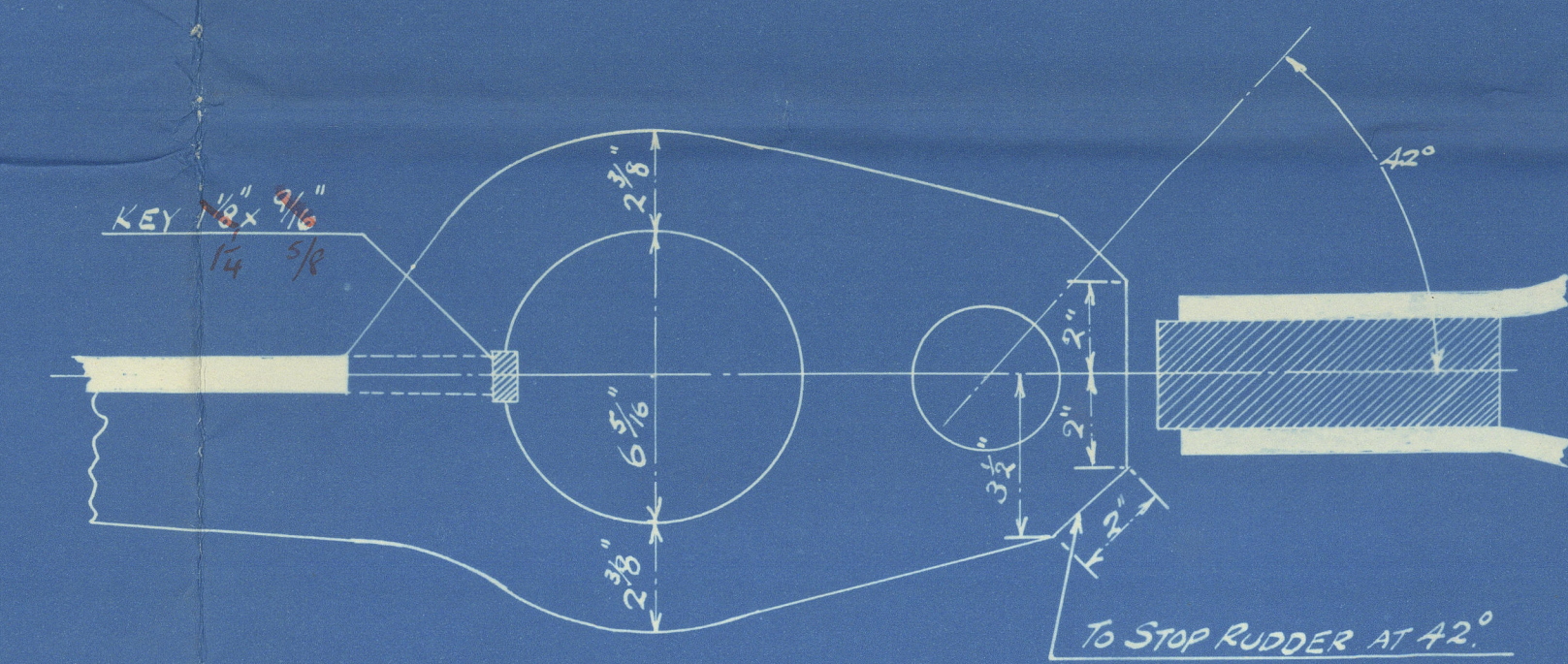
DETAIL OF HORIZONTAL COUPLING
SCALE 3\"/>



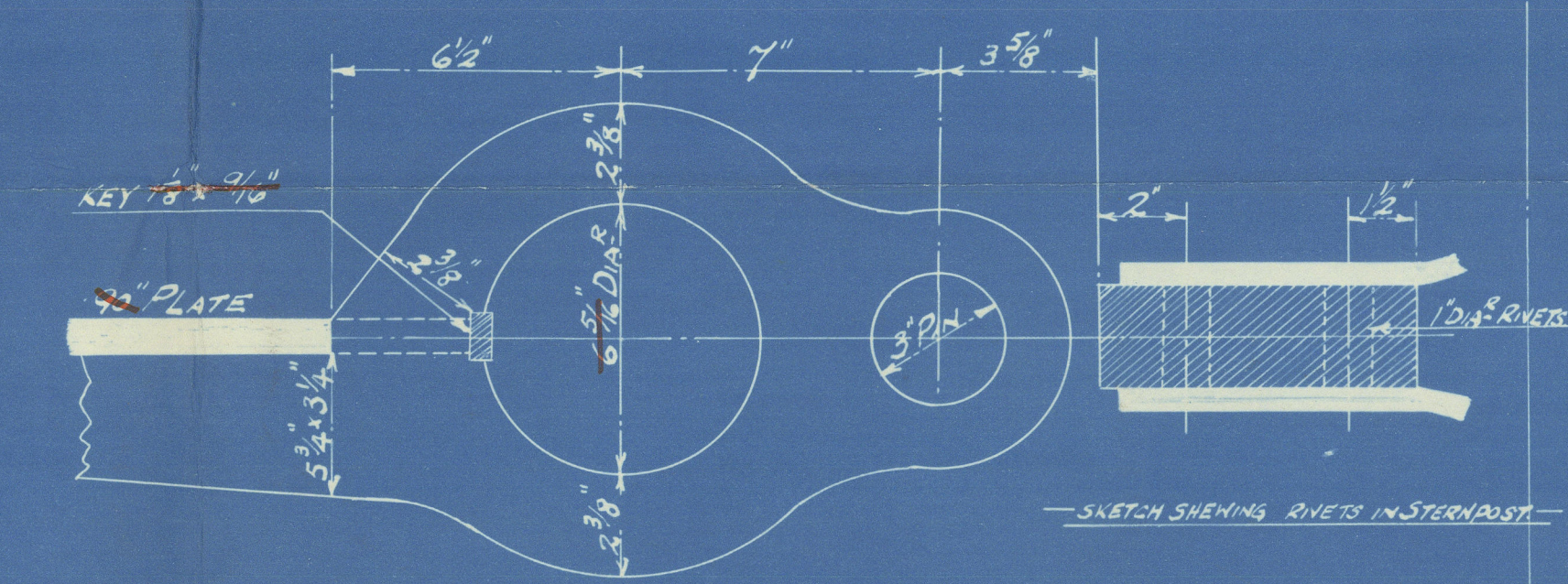
PLAN OF UPPER GUDGEON & PINTLE
SCALE 3\"/>

WM SIMONS & CO LTD
LONDON WORKS,
RENFREW.

SPEED OF SHIP 12 KNOTS
AREA OF RUDDER ABAFT CG OF PINTLES = 53.59 FT.
CG OF RUDDER 2.5\"/>



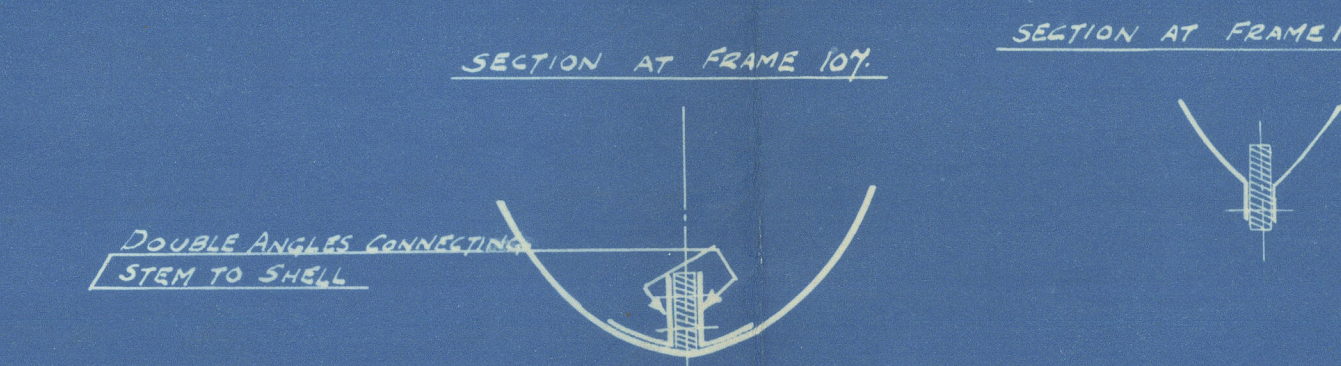
STOPPER ON TOP GUDGEON.
KEPT FULL DEPTH OF GUDGEON.
SCALE 3\"/>



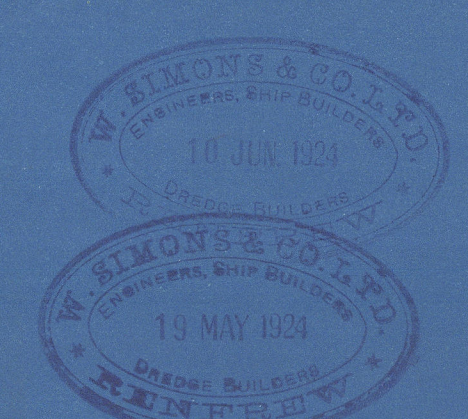
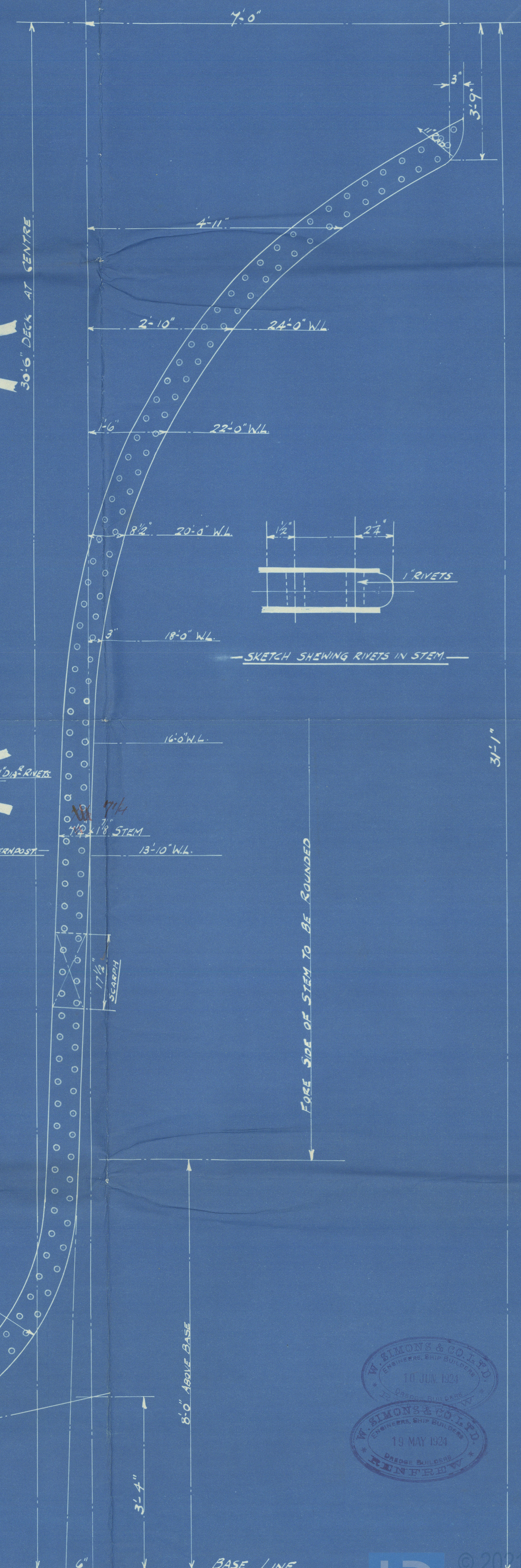
PLAN OF ARM
SCALE 3\"/>

STERNPOST: 7 1/4\"/>

RIVETING
RIVETS IN STEM 1\"/>



DOUBLE ANGLES CONNECTING
STEM TO SHELL



- Wm Simons & Co. -

- No: 640. -

- Stem, Stempost & Rudder. -

"PATRICK STEWART"
adv. to hon.

GLASGOW REPORT No. 44663



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