

# SHIPS Nos 8 & 9. PLAN No 5.

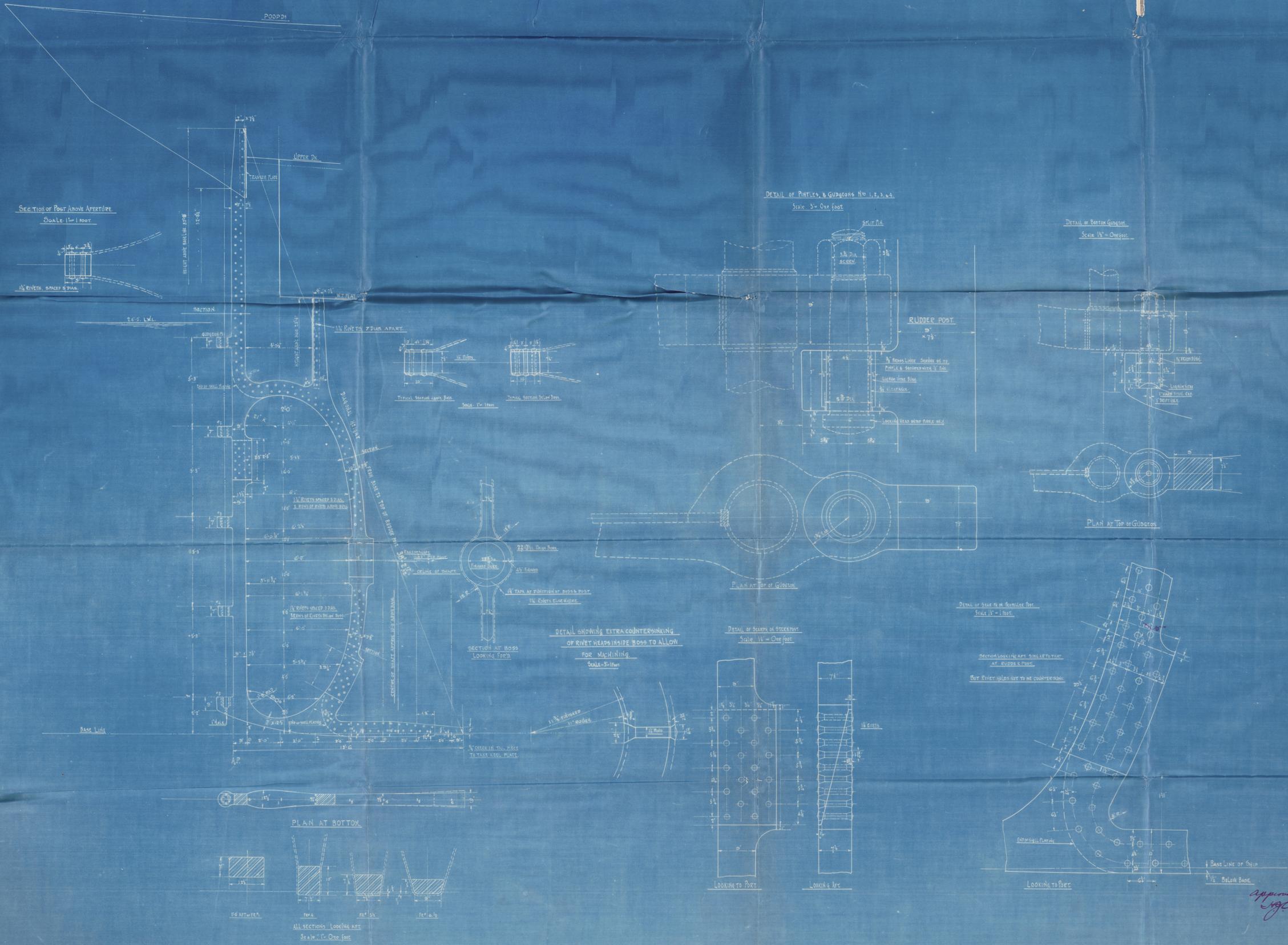
## STERN POSTS OF FORGED STEEL. SCALES AS SHOWN.

ONE OFF, COMPLETE AS DRAWN FOR SHIP No 8.

### NOTES.

- FORGED TO BE MADE IN TWO PIECES WITH SCRAMLED JOINT, & TESTED TO LLOYD'S REQUIREMENTS.
- FORGED TO BE DRILLED, TAPPED, MACHINED AND OTHERWISE FINISHED, READY FOR ERECTION, ALL AS DETAILED ON PLAN.
- SHIPBUILDER'S REPRESENTATIVE WILL LINE OFF FORGING FOR DRILLING & MACHINING WORK.
- RUDDER GUZBERG TO BE IN TRUE ALIGNMENT, & BUSHED WITH LIGHTNING VIBRAE, BUSHES SUPPLIED & FITTED BY SHIPBUILDER.
- FORGING TO BE CLEAN, SWAB & FREE FROM TWIST & OTHER DEFECTS.

CALCULATED WEIGHT OF EACH FORGING - 6 1/2 LONG TONS



Approved  
  
 LLOYD'S REGISTER OF SHIPS  
 OCT 18 1916  
 LONDON

*Montreal*

*Stem Post  
S/F*



*S "Passenger"*

*mtl 1522*



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d "Passenger"

April 1522

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