

For the information of Surveyors and the Committee only.

Received at

Office,

19

Lloyd's Register of Shipping.

(Report on Vessel No. Port)

No. 344. SHIP ~~FORGINGS OR~~ CASTINGS.

I have to report that the undermentioned ~~Iron or Steel Forgings or~~ Castings, manufactured by the Mitsubishi Zosen Kaisha, Ltd., of Nagasaki Works, for the Vessel No. 344, being built by them ~~by~~ have been inspected by me as set forth below and found to be, so far as can be seen, sound and free from defects.

on Forgings or Castings.

Lloyd's

No. 344.

27-10-20.W.B.

NAGASAKI. 11th October, 1921.

M. Boylan.

Shaft Brackets.
~~STEERN FRAME~~

RUDDER FRAME.

STEM.

Material*	Cast Steel		
How made	Open Hearth		
Dimensions	As per plan.		
Process on Inspection	Annealed & while being machined.		
Date when Inspected	30-9-20 to 27-10-20.		
CASTINGS.			
Tests on Standard Test Pieces.			
Tensile Test—			
Tons per square inch	31.8		
Extension per cent.	25.0		
Standard Bending Test—			
Angle before fracture	125°		
Drop Test—			
Height from ground	10 ft		
Hammering Test—			
If made according to Rules and found satisfactory	yes		

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

Fee (if any chargeable) £

To be paid at

* If of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.