

Lloyd's Register of Shipping.

(Report on Vessel No. Port)

No. 3 4 4. SHIP ~~FORGINGS OR~~ CASTINGS.

I have to report that the undermentioned ~~Iron or~~ Steel ~~Forgings or~~ Castings, manufactured by the Mitsubishi Zosen Kaisha, Ltd., of ~~them~~, Nagasaki Works, for the Vessel No. 3 4 4, being built by ~~them~~ ~~of~~ have been inspected by me as set forth below and found to be, so far as can be seen, sound and free from defects.

mark on Forgings or Castings.

Lloyd's

No. 344

15.9.20.W.B.

NAGASAKI. 11th October, 1921.

W. Boylan.

	STERN FRAME.	RUDDER FRAME. ^{ARMS}	STEM.
Material*		Cast Steel	
How made		Open Hearth	
Dimensions		As per plan	
Progress on Inspection		Annealed & while being machined	
Date when Inspected		30-8-20 to 15-9-20	
CASTINGS.			
Tests on Standard Test Pieces.			
Tensile Test—			
Tons per square inch		27.6 to 28.4 tons	
Extension per cent. ...		29.2 to 31.3 %	
Cold Bending Test—			
Angle before fracture		122° & 126°	
Drop Test—			
Height from ground ...		10 ft	
Hammering Test—			
If made according to Rules and found satisfactory ...		yes	

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

Fee (if any chargeable) £

To be paid at

* If of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.