

LIST OF MATERIAL - QUANTITIES FOR ONE SHIP									
NO.	PIECE NO.	NAME OF PIECE	QUANTITY	MATERIAL	REMARKS	DETAIL	PATTERN	PROCESSED BY	DATE
1.		STERN FRAME	1	CAST STEEL					

NOTE:
ALL WORK ON THIS PLAN MUST BE
INSTALLED IN STRICT ACCORDANCE
WITH DIMENSIONS & MATERIAL LISTED.
ANY DISCREPANCIES NOTED SHOULD
BE REPORTED BY SUPERINTENDENTS AT
ONCE TO ENGINEERING DEPT. EXT. 75.

- GENERAL NOTES**
- STEEL CASTINGS TO BE THOROUGHLY ANNEALED AND TO CONFORM TO REQUIREMENTS OF AMERICAN BUREAU OF SHIPPING AND OF WELPHING QUALITY.
 - ALL WELDING SURFACES TO BE THOROUGHLY CLEANED BEFORE WELDING.
 - MOLD LOFT TO FURNISH NECESSARY TEMPLATES TO PATTERN MAKERS.
 - ALL DIMENSIONS IN SECTIONS TO BE VERIFIED BY LOFT.
 - IT IS POSSIBLE THAT CASTINGS FROM EXISTING PATTERNS WILL BE AVAILABLE. IF NEW PATTERNS ARE REQUIRED TO BE MADE, RABBITS HOWEVER SHOWN MAY BE OMITTED.

REFERENCE PLANS		
NO.	TITLE	PIECE PLAN NO.
1.	RUDDER & STOCK	522-0-1
2.	FLAT KEEL CENTER GIRDER SIDE VIEW	511-1-2
3.	SHELL EXPANSION FROM STERN	511-1-4
4.	AFTER PEAK FRAMING	511-3-7
5.	ARRANGEMENT OF SHAPING	543-1-1
6.	DETAIL OF STERN TUBE & STUFFING BOX	548-2-2
7.	SECTION SECT. PLAN	1-6-3-1


LOCAL YARD ALTERATIONS		BY	DATE	CONTRACTOR APPROVAL
I.	2.	2.	2.	2.
II.	2.	2.	2.	2.
III.	2.	2.	2.	2.
IV.	2.	2.	2.	2.
V.	2.	2.	2.	2.
VI.	2.	2.	2.	2.
VII.	2.	2.	2.	2.
VIII.	2.	2.	2.	2.
IX.	2.	2.	2.	2.

RICHMOND SHIPBUILDING CORPORATION
RICHMOND, CALIFORNIA
YARD HULL NOS. 74 TO 100
YARD HULL NOS. 101 TO 125
YARD HULL NOS. 126 TO 150
YARD HULL NOS. 151 TO 175
YARD HULL NOS. 176 TO 200
YARD HULL NOS. 201 TO 225
YARD HULL NOS. 226 TO 250
YARD HULL NOS. 251 TO 275
YARD HULL NOS. 276 TO 300
YARD HULL NOS. 301 TO 325
YARD HULL NOS. 326 TO 350
YARD HULL NOS. 351 TO 375
YARD HULL NOS. 376 TO 400
YARD HULL NOS. 401 TO 425
YARD HULL NOS. 426 TO 450
YARD HULL NOS. 451 TO 475
YARD HULL NOS. 476 TO 500
YARD HULL NOS. 501 TO 525
YARD HULL NOS. 526 TO 550
YARD HULL NOS. 551 TO 575
YARD HULL NOS. 576 TO 600
YARD HULL NOS. 601 TO 625
YARD HULL NOS. 626 TO 650
YARD HULL NOS. 651 TO 675
YARD HULL NOS. 676 TO 700
YARD HULL NOS. 701 TO 725
YARD HULL NOS. 726 TO 750
YARD HULL NOS. 751 TO 775
YARD HULL NOS. 776 TO 800
YARD HULL NOS. 801 TO 825
YARD HULL NOS. 826 TO 850
YARD HULL NOS. 851 TO 875
YARD HULL NOS. 876 TO 900
YARD HULL NOS. 901 TO 925
YARD HULL NOS. 926 TO 950
YARD HULL NOS. 951 TO 975
YARD HULL NOS. 976 TO 1000

DESIGN NO EC2-S-C1
UNITED STATES MARITIME COMMISSION
EMERGENCY SHIP CONSTRUCTION DIVISION
6185 & COX, INC. AGENTS
NEW YORK CITY
CALIFORNIA SHIPBUILDING CORPORATION
LOS ANGELES, CALIFORNIA
YARD HULL NOS. 601 TO 725
YARD HULL NOS. 726 TO 850
YARD HULL NOS. 851 TO 975
YARD HULL NOS. 976 TO 1100

STERN FRAME
AMERICAN PATTERN
SCALE 1/4" = 1'-0"
DATE: MARCH 1941
DRAWN BY: J.B.
CHECKED BY: J.B.
APPROVED BY: J.B.
MCE PLAN NO. 1-312
SIL-8-1A
APPROVED AS NOTED BY
MCE LETTER DATED MAR 21 1941
MCE FILE NO. 511
W.C. EDMOND

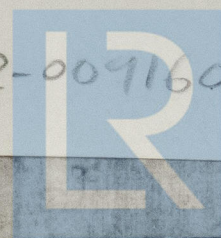
DISTRIBUTION FOR PRINTS		DATE ISSUED
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"VASSILIOS E. KUKUKUNDIS" 

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