ENGRS MEMO. 3-1-24.

- ⚠5 SCARPH REVERSED ON RUDDER POST. ON SHTS. 3 & 4 — 3/14/24 — E.T.H.
- ⚠4 ANGLE OF TRAIN ALTERED TO SUIT ENGINEERS MEMO 4-15-24 — 4/19/24 — E.T.H.
- ⚠3 PLAN MARKED UP FOR H°317 — 7/16/24 — E.T.H.
- ⚠2 DETAIL SHOWING LINER ON TRANSOM FRAME A3332 TO SUIT PL° 31074 & OUR SKETCH° 11277 & FOR HULL 287 ONLY — 3/14/25 — E.T.H.
- ⚠1 STERN FR. FOR H 287 - BUILT UP BY ELECT WELDING TO SUIT AMBU 3-10-25 PUR SK. PL. 11213 - REVISED TO SUIT JAMS BORE CHANGED FROM 22⅞" TO 24⅛" — 3/14/25 — E.T.H.
- ⚠5 DIA. H. 317 TO SUIT TINGES, NOTE 12-6-25 L. PLAN MARKED UP FOR H. 317 — 1/2/26 — E.T.H.

HULL 317 IS A DUPLICATE OF HULL 274 & 275 EXCEPT AS NOTED ABOVE — 5/8/26 — E.T.H.

274 H
275 H
287 H
317 H

37-74 STERN FRAME 37-50

DETAIL SHOWING LINER ON TRANSOM FRAME HULL 287

LINER 1.98" THICK HULL 287 ONLY DUE TO MISTAKE IN CASTING

TO BE BUILT UP BY ELECT WELDING ⚠5

HULL 287 ONLY

RUDDER POST SCARPH
SCALE 1" = 1 FT.

PROPELLOR POST SCARPH
SCALE 1" = 1 FT.

1⅛" DIA RIVETS C'SK ON BOTH SIDES

1⅛" DIA RIVETS TO BE DRILLED AFTER SCARPH IS FITTED

THIS ROW C'SK ON BOTH SIDES

⅞" RIVETS SPACED 5¼" CENTERS 2 IG-2 RG

W.T. FLAT

W.T. BHD.

STOP GUDGEON

21'-WL

18'-WL

BASE LINE

℄ OF SHAFT 9'-1 11/16 ABOVE ℄ AT FR. # 191
" " " 11'-7⅞ " ℄ " " # 100½

16'-3" DIA. OF WHEEL

℄ OF SHAFT

24⅛" DIA. H-317 ⚠1

FRAMES SPACED 24"

SECTION AT FR. # 186
SCALE 1½" = 1 FT.

ORDINARY GUDGEON
SCALE 1½" = 1 FT.

RUDDER STOP GUDGEON
SCALE 1½" = 1 FT.

6"x½" ZINC

½" C'SK FIL. BRASS MACH SCREWS

NOTES

MUST PASS INSPECTION BY "AMERICAN BUREAU OF SHIPPING"

STERN FRAME FOR HULL N° 317 ORDERED ON REQ N° 6.

APPROVED
JUN 25 1926
LLOYD'S REGISTER OF SHIPPING
NEW YORK

TOTAL FITTINGS				DATE	ORIGINAL MARK	MATERIAL NAME OF PART	No OF PIECES FOR ONE ASSEMBLY
2	0	0	2	20	ROLLER ZINC 1" THICK PROTECTION STRIPS	3	18520 SQ FT
1	1	1	1		CAST STEEL A.D. LOWER PART (WT = 11200#)	2	1
1	1	1	1		CAST STEEL A.D. UPPER PART (WT = 12340#)	1	1

317 — 287 — 274 — 275 — HULL

STERN FRAME

ASSEMBLY PLAN N°

CHARGE N° 12

1½"-1'-4½" = 1'-0" — 8-22-24

F. RETTAMIANO — E. T. Heath — W. F. Tierce

99635 — 2-23-24

TITLE: STERN FRAME

PRINTS	CHARGE TO	DATE ORDERED		
	274	4/19/24	STH	1 SHIP 1 TOTAL
	275	4/19/24	STH	1 SHIP 1 TOTAL
⚠2	287 H-12	1/26/26	ETH	TOTAL 1
⚠3	317 H-12	1/26/26		TOTAL 1

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S. Algranini
Newport News, V.A. U.S.A.
S.S. N° 317