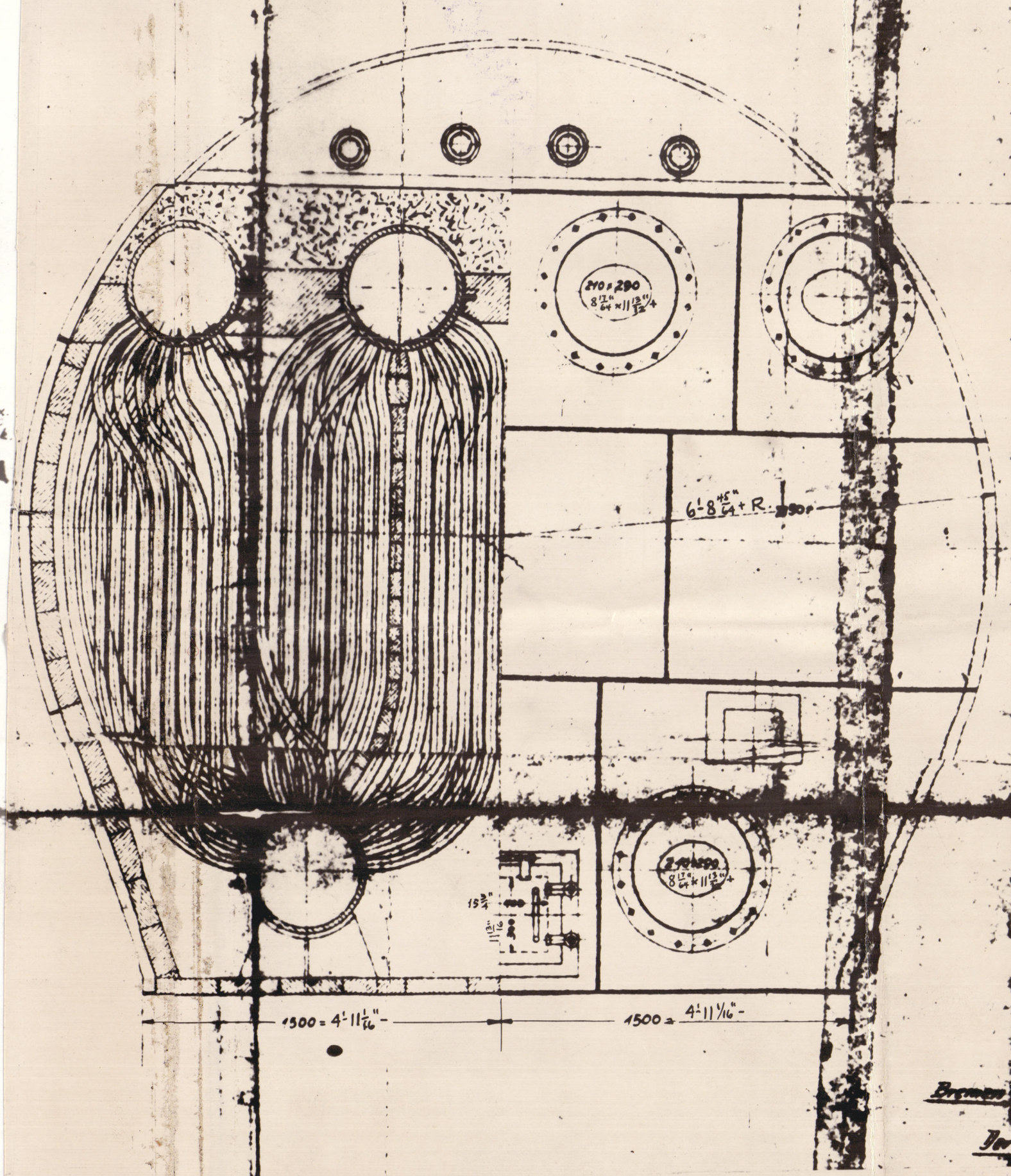
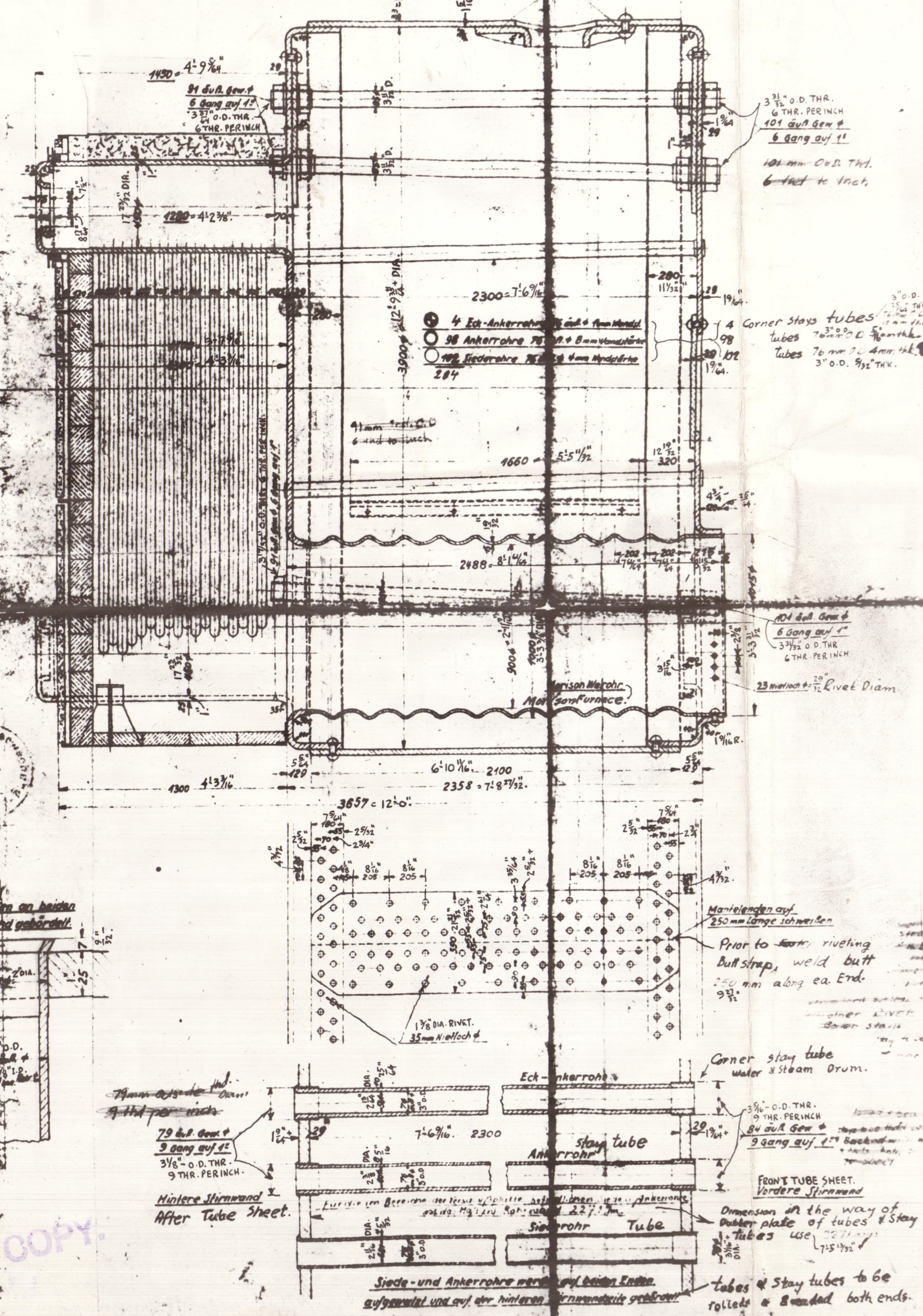


HULL #396- LÜBECKER MASCHINENBAU, A.G.  
 STEAMBOILER #1840 & 1841.  
 HEATING SURFACE = 1830 SQ. FT.  
 GRATING SURFACE = 45.2 SQ. FT.  
 WORKING PRESSURE = 235.  
 TEST PRESSURE = 404.



NAME	MATERIAL	TENSILE STRENGTH	ELONGATION IN 8"
SHELL PLATE AND BUTTSTRAP	S.M. O.H. STEEL	66,000 - 76,000 " PER SQ. INCH	20%
MANHOLE DOUBLING PLATE	"	62,000 - 75,000 "	20%
BOILER HEADS	"	58,000 - 71,000 "	25 - 20%
ALL OTHER PLATES	"	50,000 - 62,000 "	27 - 22%
FURNACES	"	50,000 - 62,000 "	27 - 22%
RIVETS IN SHELL BUTTSTRAP & SEAM	"	58,000 - 66,000 "	25 - 20%
ALL OTHER RIVETS	"	48,000 - 59,000 "	25%
BOILER STAYS	"	48,000 - 59,000 "	20%
BOILER STAY TUBES	"	50,000 "	20%
BOILER WATER TUBES	"	50,000 "	20%
WATER & STEAM DRUMS	"	50,000 - 62,000 "	27 - 22%

GENERAL NOTES	
STAY TUBES AND TUBES	SCREWED INTO TUBE PLATES AND ROLLED AND BEADED OVER AT INNER END.
STAYS	SCREWED INTO BACK WALL AND BOTH ENDS FITTED WITH NUTS AND WASHERS, INSIDE - OUTSIDE.
HYDRAULIC RIVETING	LONG - SHELL SEAM, FRONT & BACK ENDS, BOTTOM END, CIRCUM. SEAM AND DOUBLERS.
RIVET HOLES	ALL TO BE DRILLED.
WELDING	FURNACES WITH BACK TUBE SHEET AND DRUMS, WITH BACK TUBE SHEETS AND DRUM BOTTOMS.
ACETYLENE WELDING	TOP & BOTTOM DRUM LONG SEAMS.
WELDING	TRANS. SEAMS, FRONT AND BACK TUBE SHEETS.

LOCKETT SHIP REPAIR CO.  
 340 HAMILTON AVE. BROOKLYN 31, N.Y.

S.S. EMPIRE CONSEQUENCE  
 OFFICIAL NO. 180707

CAPUS BOILER (2)  
 BUILT BY OTTENSEULT STEELWORKS  
 HAMBURG - ALTONA.  
 FOR  
 LÜBECKER MACH. GES. LÜBECK  
 IN 1940.

PLAN IS NOT TO SCALE.  
 TRANSLATION FROM METRIC IS TO NEAREST 1/4".  
 PLUS AND MINUS SIGNS INDICATE MORE OR LESS.

NOTED 20 MAR 1948  
 17 BATTERY PLACE  
 NEW YORK  
 10014

NOTED 8/6/48

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"EMPIRE CONSEQUENCE" ★

Boiler

Inve 103261.

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