

C O P Y

Lloyd's Register of Shipping.



Port Kobe.

23rd June, 1941.

This is to Certify that

H. Kanakura & K. Takedaya,

the undersigned Surveyor to this Society did at the request of  
Messrs. Osaka Nippon Kaiaya, Ltd., survey, without prejudice, the  
S/S "HANAN MARU".

5652 tons gross, of Osaka,

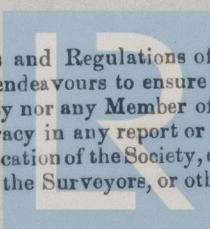
on the 17th May, 1941 and subsequently, whilst the vessel lay  
afloat and in dry dock at Fujinagata Shipyard, Osaka, for the  
purpose of ascertaining the nature and extent of damage stated  
to have been caused by collision with the S.S. "HANAN MARU", 5347  
tons gross, of Yokohama in the vicinity of the entrance to Fuji-  
nagata Shipyard, Osaka and afterwards grounded at the river side,  
on the 17th May, 1941 whilst the vessel was shifting from Osaka  
Harbour to Fujinagata Shipyard.

It is stated by the Owners that at the time of damage  
the vessel was flooded with 3.2 metres of water in the machinery  
space and salvage boats came at that time and discharged the water  
from 1.30 p.m. to 5.10 p.m. on the 17th May, 1941. and crew and  
salvage men plugged up the leaking plating and several cement boxes  
were fitted, where necessary, to make the damaged plating water  
tight.

The vessel was placed in dry dock at Messrs. Fujinagata

(continued). K.T.

This Certificate is issued upon the terms of the Rules and Regulations of the Society, which provide that :—  
While the Committees of the Society use their best endeavours to ensure that the functions of the Society are  
properly executed, it is to be understood that neither the Society nor any Member of any of its Committees is under any  
instances whatever to be held responsible for any inaccuracy in any report or certificate issued by the Society or its  
Officers, or in any entry in the Register Book or other publication of the Society, or for any error of judgment, default or  
negligence of any of its Committees or any Member thereof, or the Surveyors, or other Officers or Agents of the Society."



© 2020

National  
Library  
Foundation

# COPY

( 2 )

HAVANA MAU'.

Robe, 23rd June, 1941.

ard, Osaka, from the 27th May, to the 4th June, 1941 for the purpose  
mination and repairs of damage.

Upon examination it was found that the colliding damage is  
ed to the starboard side in way of the Boiler Room.

It is stated that 4 holes were cut in the shell plating (S.B.  
II) for the success of salvage purposes.

For further particulars see Log Books.

The undersigned upon examination,

SIGNED

RECOMMENDED

HELL DEPARTMENT

plating:- (shell plates numbered from Aft.1)

A 10 plates in "E" strake,  
badly buckled.

To be fairied in place.

plate in "F" strake, badly  
ed and broken.

To be removed.

plate in "G" strake, slightly  
d.

To be fairied in place.

plate in "G" strake, buckled.

To be cropped & part renewed.

plate in "H" strake, badly  
ed and broken, & 3 holes were  
t for salvage purposes.

To be renewed.

plate in "J" strake, badly  
d and broken.

To be renewed.

plate in "K" strake, slightly  
d.

To be fairied in place.

plate in "K" strake, badly  
d and broken.

To be renewed.

A 18 plates in "L" strake,  
d.

To be cropped & part renewed.

plate in "M" strake, badly  
d and broken.

To be renewed.

frames (P. Nos. 87, 88, 89, 90 &  
way of the above, buckled.

To be cropped & part renewed.

frame (P. No. 92) in way of the  
buckled.

To be cropped & part removed &  
part removed, fairied & refitted  
with suitable batt struc.

# COPY

/D "HAVANA MARU",

Kobe, 23rd June, 1941.

## FOUND

## RECOMMENDED

### Frames:- (Contd.)

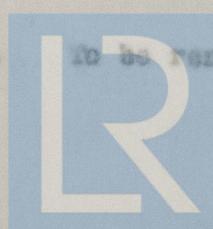
- |  |                                 |
|--|---------------------------------|
| main frame (P. No. 93) in way,<br>lightly buckled.     | To be faired in place.          |
| reverse frames (P.Nos. 89, 90 & 91),<br>badly buckled. | To be renewed.                  |
| reverse frames (P.Nos. 87 & 88), in<br>way, buckled.   | To be cropped and part removed. |
| reverse frame (P. No. 92), in way,<br>buckled.         | To be cropped and part removed. |

### Bridge Deck:-

- |   |                                   |
|---|-----------------------------------|
| deck stringer plate in way of the<br>lattice, buckled.  | To be cropped and part removed.   |
| deck plate in way, badly buckled.   | To be renewed.                    |
| deck plate in way, slightly buckled.  | To be faired in place.            |
| deck stringer angle in way, set in.   | To be cropped and part removed.   |
| brace connecting angle in way, set  | To be cropped and part removed.   |
| house scanning plate in way, badly<br>buckled.  | To be renewed.                    |
| bridge deck half beam in way,<br>badly buckled.   | To be renewed.                    |
| bridge deck half beams in way,<br>buckled.  | To be removed, faired & refitted. |
| beam bracket in way, badly indented.  | To be renewed.                    |
| beam brackets in way, indented.   | To be removed, faired & refitted. |
| about 180 feet of wooden deck plank<br>in boys and cooks rooms and boat deck,<br>badly started. | To be renewed.                    |

### Upper Deck:-

- |   |                        |
|---|------------------------|
| hatch coaming (coal hatch) in side<br>breaker, badly distorted. | To be renewed.         |
| deck stringer plate in way, badly<br>buckled.                   | To be renewed.         |
| deck stringer plate in way,<br>slightly buckled.                | To be faired in place. |
| deck plate in way, badly buckled.                               | To be renewed.         |



© 2020

(continued). K.Y.  
Lloyd's Register  
Foundation

# COPY

( 4 )

"HAYABA MARU",

Kobe, 25th June, 1941.

<u>FOUND</u>	<u>RECOMMENDED</u>
Deck:- (Cont.)	
Stringer angle in way, buckled.	To be cropped and part renewed.
II angles in way, badly set in.	To be removed.
Starboard deck beams in way, set in.	To be cropped & part renewed.
Brackets in way, badly indented.	To be removed.
Cabin:-	
Stringer plate in way, buckled.	To be cropped & part renewed.
Plate in way, slightly buckled.	To be fairied in place.
Stringer angle in way, buckled.	To be cropped & part renewed.
II angles in way, badly set in.	To be renewed.
Beams in way, badly indented.	To be renewed.
Beam in way, indented.	To be cropped & part renewed.
Beam in way, slightly indented.	To be fairied in place.
Brackets in way, badly indented.	To be removed.
Starboard casing plate in way, buckled.	To be cropped & part renewed.
General:-	
Port side ladder, badly broken.	To be renewed.
Side rail stanchions in way, set in.	To be removed, fairied & refitted.
Upper pipe in way, distorted.	To be cropped & part renewed.
Lower pipes of No.3 D.B.Tank in way,	To be cropped & part renewed.
Pipes of Nos.2 & 4 D.B.Tanks in way, distorted.	To be cropped & part renewed.

It is further recommended that the following articles in way  
above damage to be removed fro effecting the damage repairs and  
put in good order:-

Hand rails on bridge deck.  
Panellings and room fittings in bays & cooks rooms.  
Boiler front bulkhead plate & their casings- partly ( 4 places ).  
Pipes and pipe casings in Boiler Room.  
Bunker or coal about 200 tons in starboard reserve and side  
bulkheads, etc.



© 2020

(continued). X.T.

Lloyd's Register  
Foundation

# COPY

(5)

"HABANA MARU".

Robe, 23rd June, 1941.

All new and disturbed work be recoated as before and repaired  
all plating to be hose tested on completion of the repairs.

## MACHINERY DEPARTMENT

Upon opening up the Machinery:-

### FOUND

### RECOMMENDED

Marine:-

Shaft journals and crank pins, eccentric straps.

Journals and crank pins & eccentric straps to be cleaned, polished, all oil passages be cleaned out and all bearings be adjusted.

Shaft shaft & tunnel shafting, slightly pitted.

To be opened out, cleaned, polished, and oil passages to be cleaned out and reitted.

Auxiliary:-

Sea water and feed piping of main boilers and auxiliary sea pipes of starboard main line, shocked.

To be examined and water tested.

Starboard main boiler forward fit on starboard shell plate, slightly buckled.

To be water tested.

Pipes stay in way of the above, To be renewed, slightly bent.

Boiler laggings (780 sq.ft.) and flue plates (45 sq.ft.), damaged by sea water.

To be renewed as necessary.

Steam blow-off valve box joint, To be rejoined, slightly leaking.

Following pumps & engine, submerged in sea water:-  
1 fan engine.  
2 Weir feed pumps.  
1 general service pump.  
1 ballast pump.  
1 centrifugal pump engine.

To be opened out, cleaned, overhauled and replaced.

Electric Installation.

In switchboard in engine Room submerged in sea water.

Switchboard plate to be renewed, Volt and ammeters to be renewed, Damaged insulating materials to be renewed, circuit breaker and switches to be repaired & connections be renewed.



© 2020 (continued). KJ

Lloyd's Register  
Foundation

No

# COPY

( 6 )

"Havana Maru",

Kobe, 23rd June, 1941.

FOUND

A 15 K.W. dynamic engine, submerged  
in water.

Part of the above dynamo engine to  
from main switchboard, submerged  
in water.

RECOMMENDED

To be cleaned, overhauled,  
armature and field coils to be  
re-wound, commutator and brush  
gears to be overhauled, and on  
completion of repairs to be  
tested, and starter, controller,  
regulator and switches to be  
cleaned, repaired or re-wired.

Damaged wiring to be renewed.

It is further recommended that the machinery to be tested under  
working condition on completion of damage repairs, and electrical  
 insulation to be megger tested.

The foregoing recommendations, made in order to place the vessel  
in good a condition as before the damage was sustained, have now been  
submitted to our satisfaction.

M. Lamakura.

K. Takegaya.

SURVEYORS TO LOYD'S REGISTER.

EX-CHARTER OR OUR ACCOUNT.



© 2020

Lloyd's Register  
Foundation

# COPY

( 7 )

ADM/B "HAVANA MARU".

Kobe, 23rd June, 1941.

LIST OF ARTICLES stated to have been damaged or lost during salvage operations and have now been repaired or supplied.

### GENERAL DEPARTMENT

No.11 plate in "H" strake, one hole (1 foot dia.) cut out for salvage purpose - now permanently closed by suitable doubling.	
Quilt	2.
Bracket	31.
Tarpaulin	2. (23'-6") X 23'-0").
Rope, Manila,	75 fathoms. (dia. 2").
English spanner	1.
Hand hammer	1.
Petroleum	1 gallon (English).
Candle	4 lbs.
Maste rags	12 kan.
Cargo mat	200 pieces.
Torch lamp cell	4 dozens.
Cargo batten	100 pieces (2"X2"X6'-0").
Counter pane	3.
Mattress	2.

### MACHINERY DEPARTMENT

Lubricating oil	220 litres.
Turbine oil	72 "
Petroleum	24 "
Washing kerosene	72 "
Lamp oil	18 "
Paint oil	18 "
White zinc paint	8 tins.
Spiral valvus packing	19 boxes.
Crinklet sheet	1 sheet.
Grease	1 tin.
Asbestos sheet	6 sheets.
Asbestos cord	10 lbs.
Maste rags	25 kan.
Berlin wool	300 nonne.
Lamp wick	18 balls.
Electric bulb	8 pieces. (5000V X 200W & (5000V X 200W).
Electric cord	300 feet.
Carbon brush	12 pieces.
Dry cell	12 "
Insulation tape	7 coils.
Boiler Kyokko cleaner	7 tins.
Soda	20 lbs.
Caustic soda	3 tins.
Lime	2 bags.
Rust	6 "
Asbestos powder	9 "
Cement	3 "
Salinometer	2 pieces.
Thermometer	4 " (General X X & 200°C.X X).
Candle	17 lbs.
Natches	6 bags.
Chalk	2 boxes.
Sea weed paste	300 nonne.
Powder soap	2 boxes.

© 2020

(continued). K.T.

Lloyd's Register  
Foundation

# COPY

( 6 )

HAVANA MARU

Kobe, 22nd June, 1941.

## MACHINERY DEPARTMENT. (Cont.)

polishing powder,	3 boxes.
Sand paper,	60 sheets.
Carborundum,	2 tins.
Black lead,	7 pieces.
Torch lamp cell,	5 dozens.
Torch lamp bulb,	3 "
Electric lamp socket,	14 pieces.
Electric lamp switch,	9 "
Steam flexible pipe,	25 feet (2" bore).
rubber sheet,	10 lbs. (1/16" thickness).
Merline,	4 balls.
Boiler feed water in No.4 double bottom tank, about 180 tons contamination by sea water.	

*M. Lamakura.* \*

*K. Pakodaya*

SURVEYOR TO LLOYD'S REGISTER.



© 2020

Lloyd's Register  
Foundation