

REPORT ON STEAM RECIPROCATING ENGINE MACHINERY.

Hull 35095

No. 87351

Received at London Office - 8 JAN 1924

Date of writing Report 19 When handed in at Local Office 3rd Jan 1924 Port of London
 No. in Survey held at Newbury Date, First Survey 14 May 1923 Last Survey 3rd January 1924
 Reg. Book. ST on the Salvage Prince (Number of Visits 8)
 Built at Selby By whom built Cochrane & Sons Yard No. 493 Tons Gross Net
 Engines made at Newbury By whom made Plenty & Son Ltd Engine No. 2491 When built 1924
 Boilers made at Newcastle By whom made Palmers S.B. & Co Boiler No. when made
 Registered Horse Power Owners Lyle & Sons Salvage Co. Port belonging to London.
 Nom. Horse Power as per Rule 69 Is Refrigerating Machinery fitted for cargo purposes Is Electric Light fitted -

ENGINES, &c.—Description of Engines Vertical Compound

Dia. of Cylinders 15" - 32" Length of Stroke 24" Revs. per minute No. of Cylinders 2 No. of Cranks 2
 Dia. of Crank shaft journals as per rule 6.93 as fitted 7" Dia. of Crank pin 7" Crank webs Mid. length breadth 13" Mid. length thickness 4 3/4" shrunk Thickness parallel to axis 4 3/4" Thickness around eye-hole 3 3/4"
 Diameter of Thrust shaft under collars as per rule 6.93 as fitted 7" Diameter of Tunnel shaft as per rule 6.6 as fitted 6 3/4" Diameter of Screw shaft as per rule 7.8 as fitted 7 3/4" Is the Screw shaft fitted with a continuous liner the whole length of the stern tube Yes Is the after end of the liner made watertight in the propeller boss Yes
 If the liner is in more than one length are the joints burned Yes If the liner does not fit tightly at the part between the bearings in the stern tube, is the space charged with a plastic material insoluble in water and non-corrosive
 If two liners are fitted, is the shaft lapped or protected between the liners Is an approved appliance fitted at the after end of the shaft to permit of it being efficiently lubricated No Length of Stern Bush 32" Diameter of Propeller 8' - 3" square feet.
 Pitch of Propeller 10' - 9" No. of Blades 4 State whether Moveable Yes Total Surface 25# square feet.
 No. of Feed Pumps fitted to the Main Engines 1 Diameter of ditto 2 1/2" Stroke 12" Can one be overhauled while the other is at work
 No. of Bilge Pumps fitted to the Main Engines 1 Diameter of ditto 2 1/2" Stroke 12" Can one be overhauled while the other is at work
 Total number and size of power driven Feed and Bilge Auxiliary Pumps One duplex 7" - 4 1/2" x 8"
 No. and size of Pumps connected to the Main Bilge Line Ballast donkey & main engine bilge pump
 No. and size of Ballast Pumps One duplex 6" - 4" x 6" No. and size of Lubricating Oil Pumps, including Spare Pump
 Are two independent means arranged for circulating water through the Oil Cooler No. and size of suction connected to both Main Bilge Pumps and Auxiliary Bilge Pumps;—In Engine and Boiler Room 2" & 2" 1" & 2" in tunnel and in Holds, &c. 1" & 2" in each

No. and size of Main Water Circulating Pump Bilge Suctions One 3" dia No. and size of Donkey Pump Direct Suctions to the Engine Room Bilges One 2" dia Are all the Bilge Suction Pipes in holds and tunnel well fitted with strum-boxes Yes
 Are the Bilge Suctions in the Machinery Space led from easily accessible mud-boxes, placed above the level of the working floor, with straight tail pipes to the bilges Yes
 Are all connections with the sea direct on the skin of the ship Yes Are they Valves or Cocks both
 Are they fixed sufficiently high on the ship's side to be seen without lifting the stokehold plates Are the Discharge Pipes above or below the deep water line above
 Are they each fitted with a Discharge Valve always accessible on the plating of the vessel Yes Are the Blow Off Cocks fitted with a spigot and brass covering plate
 What Pipes are carried through the bunkers None How are they protected
 Are all Pipes, Cocks, Valves, and Pumps in connection with the machinery and all boiler mountings accessible at all times
 Is the arrangement of Valves and their connections such as to prevent the possibility of water passing from the sea or from water tanks into the cargo or machinery spaces, or from one compartment to another Is the Screw Shaft Tunnel watertight No tunnel Is it fitted with a watertight door worked from

MAIN BOILERS, &c.—(Letter for record) Total Heating Surface of Boilers 1411# Working Pressure 140 lbs
 Forced Draft fitted No No. and Description of Boilers 1 SB

IS A REPORT ON MAIN BOILERS NOW FORWARDED? No made at Newcastle

IS A DONKEY BOILER FITTED? Yes

If so, is a report now forwarded? Yes

PLANS. Are approved plans forwarded herewith for Shafting Main Boilers Auxiliary Boilers Donkey Boilers
 (If not state date of approval) Sent to Hull drawings Oil fuel Burning Piping Arrangements

SPARE GEAR. State the articles supplied:—

2 Propeller blades, 2 top, 2 bottom end & 2 main bearing bolts, set of coupling bolts, valves for all pumps, bolts assorted etc.

The foregoing is a correct description

for PRO. PLENTY & SON, LIMITED.

E. P. Plenty

Manufacturer.

MANAGING DIRECTOR.

009050-009057-0201



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1923:- May 14. JUNE 6. 22 July 9. Aug 2. Oct 31. Dec 7 (1924) Jan 3

Dates of Survey while building

During progress of work in shops --

During erection on board vessel --

Total No. of visits 8

Dates of Examination of principal parts - Cylinders 9.7.23 Slides 6.6.23

Covers 6.6.23 Pistons 6.6.23 Rods 9.7.23

Connecting rods 9.7.23 Crank shaft 12.5.23 Thrust shaft 22.6.23

Tunnel shafts 3.1.24 Screw shaft 6.6.23 Propeller 9.7.23

Stern tube 6.6.23 Engine and boiler seatings ✓ Engines holding down bolts ✓

Completion of pumping arrangements ✓ Boilers fixed ✓ Engines tried under steam ✓

Completion of fitting sea connections ✓ Stern tube ✓ Screw shaft and propeller ✓

Main boiler safety valves adjusted ✓ Thickness of adjusting washers ✓

Material of Crank shaft *Special Steel* Identification Mark on Do. 659 12.5.23 AL (Manchester)

Material of Thrust shaft *do* Identification Mark on Do. 584 22.6.23 S

Material of Tunnel shafts *do* Identification Marks on Do. 582 7.12.23 S

Material of Screw shafts *do* Identification Marks on Do. 583 6.6.23 S

Material of Steam Pipes ✓ Test pressure ✓ Date of Test ✓

Is an installation fitted for burning oil fuel *No* Is the flash point of the oil to be used over 150°F. ✓

Have the requirements of the Rules for carrying and burning oil fuel been complied with ✓

Is this machinery duplicate of a previous case *No* If so, state name of vessel ✓

General Remarks (State quality of workmanship, opinions as to class, &c.)

The main engines of this vessel have been constructed under special survey, & the materials tested in accordance with the Rules. The workmanship is *satisfactory*

The engines have now been forwarded to the shipyard of Messrs Cockrane & Sons at Selby where they will be installed by Messrs Plenty & Son Newbury under the inspection of the Society's Surveyors at Hull.

In my opinion the above engines are eligible for classification with record of + LMC (with date) when installed

These engines now satisfactorily fitted on board. For completion please see Hull Report upon the case attached.

John H. Mackintosh

Certificate to be sent to the Surveyors are requested not to write on or below the space for Committee's Minute.

Engines made & installed by Messrs Plenty & Son, 3rd total fees = £11-11- + £3.9. = Res to be charged to the

Credit London £7.14- + £3.9. Res and Hull with 1/5" rig £3.17.

The amount of Entry Fee, ... £ 7 : 14 :
NA 69 Total ... £ 7 : 17 :
Special ... £ 7 : 17 :
Donkey Boiler Fee ... £ : :
Travelling Expenses (if any) £ 3 : 9 :
When applied for, 54 JAN 1924
When received, 1.11.1924

E. J. Hoddart

Engineer Surveyor to Lloyd's Register of Shipping.

Committee's Minute

TUE. 8 APR. 1924

Assigned



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