

# REPORT ON MACHINERY.

Port of *Newcastle-on-Tyne.*

Received at London Office *26 SEP 1902*

No. in Survey held at *Newcastle* Date, first Survey *Jan 19* Last Survey *Aug 1902*  
 Reg. Book. on the *5/5 Monmouthshire* (Number of Visits *58*) Tons Gross *5092* Net *3297*  
 Master *H. Bryjaw* Built at *Sunderland* By whom built *Sunderland S. B. Co.* When built *1902*  
 Engines made at *Newcastle* By whom made *North Eastern Mar. Eng. Co.* when made *1902*  
 Boilers made at *Newcastle* By whom made *North Eastern Mar. Eng. Co.* when made *1902*  
 Registered Horse Power *480* Owners *Messrs Jentleson & Co Ltd* Port belonging to *London*  
 Nom. Horse Power as per Section 28 *476* Is Refrigerating Machinery fitted *No* Is Electric Light fitted *Yes*

ENGINES, &c.—Description of Engines *Triple Expansion* No. of Cylinders *3* No. of Cranks *3*  
 Dia. of Cylinders *28" 46" 77"* Length of Stroke *48* Revs. per minute *65* Dia. of Screw shaft *as per rule 15.286* Lgth. of stern bush *5-8*  
 Dia. of Tunnel shaft *as per rule 13.6977* Dia. of Crank shaft journals *as per rule 14.28.58* Dia. of Crank pin *14 3/4* Size of Crank webs *28 3/8* Dia. of thrust shaft under collars *14 3/4* Dia. of screw *18-6* Pitch of screw *17-6* No. of blades *4* State whether moceable *No* Total surface *104 5/8*  
 No. of Feed pumps *2* Diameter of ditto *4"* Stroke *26"* Can one be overhauled while the other is at work *Yes*  
 No. of Bilge pumps *2* Diameter of ditto *4 3/4"* Stroke *26"* Can one be overhauled while the other is at work *Yes*  
 No. of Donkey Engines *2* Sizes of Pumps *8" x 10 1/2" x 21", 7 1/2" x 5" x 21", 7 1/2" x 4 1/2" x 21"* and size of Suctions connected to both Bilge and Donkey pumps  
 In Engine Room *7 1/2" x 3 1/2"* In Holds, &c. *2 of 3 1/2" each hold one 3 1/2" off hold*  
 Tunnel well *3 1/2"*  
 No. of bilge injections *1* sizes *7"* Connected to condenser, or to circulating pump *Yes* Is a separate donkey suction fitted in Engine room & size *4 1/2" x 3 1/2"*  
 Are all the bilge suction pipes fitted with roses *Yes* Are the roses in Engine room always accessible *Yes* Are the sluices on Engine room bulkheads always accessible *None*  
 Are all connections with the sea direct on the skin of the ship *Yes* Are they Valves or Cocks *Both*  
 Are they fixed sufficiently high on the ship's side to be seen without lifting the stokehold plates *Yes* Are the discharge pipes above or below the deep water line *above*  
 Are they each fitted with a discharge valve always accessible on the plating of the vessel *Yes* Are the blow off cocks fitted with a spigot and brass covering plate *Yes*  
 What pipes are carried through the bunkers *None* How are they protected *✓*  
 Are all pipes, cocks, valves, and pumps in connection with the machinery and all boiler mountings accessible at all times *Yes*  
 Are the bilge suction pipes, cocks, and valves arranged so as to prevent any communication between the sea and the bilges *Yes*  
 When were stern tube, propeller, screw shaft, and all connections examined in dry dock *Now* Is the screw shaft tunnel watertight *Yes*  
 Is it fitted with a watertight door *Yes* worked from *upper platform*

BOILERS, &c.— (Letter for record *5*) Total Heating Surface of Boilers *7884 5/8* Is forced draft fitted *No*  
 No. and Description of Boilers *Three Single Ended* Working Pressure *180 lbs* Tested by hydraulic pressure to *360 lbs*  
 Date of test *15/4/02* Can each boiler be worked separately *Yes* Area of fire grate in each boiler *69 5/8* No. and Description of safety valves to each boiler *Two spring valves* Area of each valve *8.29 9/16* Pressure to which they are adjusted *185 lbs* Are they fitted with easing gear *Yes*  
 Smallest distance between boilers or uptakes and bunkers or woodwork *12"* Mean dia. of boilers *15.9 3/16* Length *11-0* Material of shell plates *S*  
 Thickness *1 3/32* Range of tensile strength *29-32* Are they welded or flanged *No* Descrip. of riveting: cir. seams *double riv. long. seams d.k. to riv.*  
 Diameter of rivet holes in long. seams *1 15/32* Pitch of rivets *9 3/4* Lap of plates or width of butt straps *2 1/4*  
 Per centages of strength of longitudinal joint rivets *92* Working pressure of shell by rules *180* Size of manhole in shell *16 x 12*  
 Size of compensating ring *flanged in* No. and Description of Furnaces in each boiler *4 Purvis* Material *S* Outside diameter *38 3/4*  
 Length of plain part top *✓* bottom *✓* Thickness of plates crown *33* bottom *34* Description of longitudinal joint *Welded* No. of strengthening rings *—*  
 Working pressure of furnace by the rules *180* Combustion chamber plates: Material *S* Thickness: Sides *1/8"* Back *1/8"* Top *1/8"* Bottom *15/16"*  
 Pitch of stays to ditto: Sides *9 3/4" x 8 3/4"* Back *9" x 9 1/2"* Top *9 3/4" x 8 3/4"* If stays are fitted with nuts or riveted heads *Nuts* Working pressure by rules *190*  
 Material of stays *S* Diameter at smallest part *1 1/2"* Area supported by each stay *85.5 5/8* Working pressure by rules *188* End plates in steam space: Material *S* Thickness *1 9/16* Pitch of stays *2 1/2" x 2 1/8"* How are stays secured *d.n.o.w.* Working pressure by rules *242* Material of stays *S*  
 Diameter at smallest part *3 3/16* Area supported by each stay *443* Working pressure by rules *207* Material of Front plates at bottom *S*  
 Thickness *15/16* Material of Lower back plate *S* Thickness *3/4* Greatest pitch of stays *14 1/2 d.k.* Working pressure of plate by rules *188*  
 Diameter of tubes *3 1/4* Pitch of tubes *4 3/8" x 4 1/2"* Material of tube plates *S* Thickness: Front *3/4* Back *7/8* Mean pitch of stays *8 7/8*  
 Pitch across wide water spaces *14 1/2* Working pressures by rules *216* Girders to Chamber tops: Material *S* Depth and thickness of girder at centre *10 1/2" x 1 1/2"* Length as per rule *34* Distance apart *9 3/4* Number and pitch of Stays in each *3, 8 3/4*  
 Working pressure by rules *196* Superheater or Steam chest; how connected to boiler *None* Can the superheater be shut off and the boiler worked separately *✓* Diameter *✓* Length *✓* Thickness of shell plates *✓* Material *✓* Description of longitudinal joint *✓* Diam. of rivet holes *✓* Pitch of rivets *✓* Working pressure of shell by rules *✓* Diameter of flue *✓* Material of flue plates *✓* Thickness *✓*  
 If stiffened with rings *✓* Distance between rings *✓* Working pressure by rules *✓* End plates: Thickness *✓* How stayed *✓*  
 Working pressure of end plates *✓* Area of safety valves to superheater *✓* Are they fitted with easing gear *✓*

If not, state whether, and when, one will be sent

If a Report also sent on the Hull of the Ship



**DONKEY BOILER**— No. *One* Description *Single Ended, Mult. 3 Furnaces*  
 Made at *Newcastle* By whom made *North Eastern Mar. Eng. Co.* When made *15/4/02* Where fixed *Stokehold*  
 Working pressure *150 lb* tested by hydraulic pressure to *360 lb* No. of Certificate *6285* Fire grate area *415* Description of safety valves *spring*  
 No. of safety valves *2* Area of each *4.9 sq ft* Pressure to which they are adjusted *185 lb* If fitted with easing gear *no* If steam from main boilers can enter the donkey boiler *no* Dia. of donkey boiler *12-6"* Length *10-0"* Material of shell plates *5* Thickness *1/32"* Range of tensile strength *19-32* Descrip. of riveting long. seams *A. B. L. riv* Dia. of rivet holes *1/32"* Whether punched or drilled *with* Pitch of rivets *7/8"*  
 Rivets *90.6* Thickness of shell plates *1/32"* Radius of do. *none* No. of Stays to do. *20 x 21*  
 Dia. of stays *3/4"* Diameter of furnace Top *34 1/2"* Bottom *34 1/2"* Length of furnace *—* Thickness of furnace plates *15/32"* Description of joint *Welded* Thickness of furnace plates *1/4"* Stayed by *1/2" shell stay* Working pressure of shell by rules *202*  
 Working pressure of furnace by rules *186* Diameter of tubes *2 1/2"* Thickness of tubes plates *3/4 + 7/8"* Thickness of water tubes *3/8", 5/16", 7/16"*

**SPARE GEAR.** State the articles supplied: *Two top end and two bottom end con. rod bolts and nuts, two main bearing bolts, one set coupling bolts, one set ped and bill pump valves, assorted bolts and nuts, iron of various sizes, iron propeller shaft.*

The foregoing is a correct description,

THE NORTH EASTERN MARINE ENGINEERING CO. LTD. Manufacturer:

*H. G. Harrison*

Dates of Survey while building  
 During progress of work in shops: *1902. Jan. 12, 21, 28, Feb. 5, 12, 17, 19, 26, 27, March 7, 10, 13, 20, April 7, 9, 14, 15, 22, 25, 26, 30, May 27, June 5, 12, 16, July 3, 7, 10, 22, 25, 27, 30, Aug. 5, 7*  
 Total No. of visits *38* Sd date *Sept. 11* Is the approved plan of main boiler forwarded herewith *Yes*  
 " " " donkey " " " *Yes*

**General Remarks** (State quality of workmanship, opinions as to class, &c.)

Material of screw shaft *Iron* Is the screw shaft fitted with a continuous liner the whole length of the stern tube *Yes*  
 Is the after end of the liner made water tight in the propeller boss *Yes* If the liner is in more than one length are the joints burned *✓*  
 If the liner does not fit tightly at the part between the bearings in the stern tube, is the space charged with a plastic material insoluble in water and non-corrosive *✓* If two liners are fitted, is the shaft lapped or protected between the liners *✓*

*The Machinery of this vessel has been constructed under special survey, the materials and workmanship are sound and good and under the vessel eligible in our opinion to have record of L.M.C. 9.02.*

It is submitted that this vessel is eligible for THE RECORD - L.M.C. 9.02 Elec. Light.

*26.9.02*

*26.9.02*

Certificate (if required) to be sent to Committee's Minute.

The amount of Entry Fee.. £ *3* : : :  
 Special *£49.16* : : :  
 Donkey Boiler Fee .. £ : : :  
 Travelling Expenses (if any) £ : : :  
 When applied for, *9.19.02*  
 When received, *14/10/02*

*H. A. H. Ke + Leonard Challcross*  
 Engineer Surveyor to Lloyd's Register of British & Foreign Shipping.

Committee's Minute  
 Assigned *+ L.M.C. 9.02*

TUES. 30 SEP 1902



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