

Report of Survey for Repairs, &c., of Engines and Boilers.

No. 20984.

JUN 22 1939

(Received at London Office)

Date of writing Report 19.6.39 When handed in at Local Office 19.6.39 Port of Grimshup
 No. in Reg. Book 63092 Survey held at Grimshup Date, First Survey 5/5/39 Last Survey 12.6.1939
 on the Machinery of the Wood, Iron or Steel K "Riskato" (No. of Visits 8)
 Tonnage { Gross 248 Vessel built at Beverly By whom Cook, Wells & Gemmell Ltd. When 1916.5
 { Net 108 Engines made at Hull By whom C.D. Holmes & Co. Ltd. When "
 Nominal Horse Power 80 Boilers, when made (Main) 1916 (Donkey)
 No. of Main Boilers 1 Owners J. T. Sleight Owners' Address "
 No. of Donkey Boilers 1 Managers " (if not already recorded in Appendix to Register Book.)
 Steam Pressure in Main Boilers 195 If Surveyed Afloat or in Dry Dock bold, ship Port Grimshup Voyage slung
 in Donkey Boilers " Particulars of Classification (which must be inserted precisely as in Register Book & Supplements).

Last Report No. "Port "Particulars of Examination and Repairs (if any) B.S. & T.S.

Periodical Surveys, when held, must be reported in detail and seriatim in the terms of the Rules. State clearly the cause of Repairs, if any, and, in detail, the nature and extent of Examinations and subsequent Repairs. Repairs on account of Damage (the cause of which must be stated) should be separated from Repairs due to other causes; and details and initials of any letters respecting this case.

damage cases where the Surveyor has not made a special damage report he is required to state whether he offered his services for this purpose, and why they were declined

is a damage report made by anyone else? If so, by whom?

the Surveyor personally go inside each Main Boiler separately and make a thorough examination at this time?

" " Donkey " " "

is was not done, state for what reasons?

what parts of the Boilers could not be thus thoroughly examined?

what special means, in the absence of internal examination, were adopted by the Surveyor to assure himself of the thorough efficiency of those parts of each Boiler?

latest date of internal examination of each boiler

the Surveyor examine the Safety Valves of the Main Boiler?

the Surveyor examine the Safety Valves of Donkey Boiler?

the Surveyor examine all the manholes, doors and their fastenings of the Main Boilers?

the Surveyor examine the drain plugs of the Main Boilers?

the Surveyor examine all the mountings of the Main Boilers?

new shaft now been drawn and examined? Yes Is it fitted with continuous liner? Yes

shaft now been changed? No If so, state reasons

shaft now fitted been previously used? Yes Has it a continuous liner? Yes

date of examination of Screw Shaft 1/6 State the distance between lignum vitae or bearing metal of stern bush and top of after bearing of screw shaft 1/8"

engine parts, when referred to by numbers, should be counted from forward.

the Surveyor examine the generators, motors, switchgear, cables and fuses?

insulation resistance of the generators, circuits and apparatus been tested and found to be not less than 100,000 ohms?

survey is not complete, state what arrangements have been made for its completion and what remains to be done

work done! - Examined propeller, screw shaft, stern bush & outside fastenings & sea connections. Examined the boiler throughout & safety valves tested as stated

hairs! - Centre furnace (as per advice note attached) renewed
 manhole doors refitted. Several wasted parts on port furnace & made good by welding. Minor repairs effected.

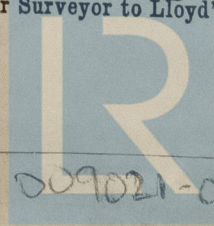
General Observations, Opinion, and Recommendation:—

Clearly what alteration, if any, is suggested to be made in the existing classification of the vessel's machinery in the Register Book, consequent upon this survey, and also any alteration required to be made in the records of the vessel's machinery, boilers, working pressures, &c.; thus, for example, B.S. 0,11, B.&M.S. 0,11, & L.M.C. 0,11, or L.M.C. 140 lb., F.D., &c.)

The machinery of this vessel is eligible, in my opinion, to remain as classed & to have record of B.S. 6.39
 Screw shaft examined CL 6.39

or Section 29)..... £ 2:0:0 Fees applied for 15-6-1939
 or Repair Fee (if any)..... £ : :
 Section 29.)
 onses (if chargeable)..... £ : :
 ee's Minute
 JUL 1939
 B.S. 6.39

Clive Bell
 Engineer Surveyor to Lloyd's Register of Shipping.



Lloyd's Register
 Foundation

Insert Character of Ship and Machinery precisely as in the Register Book

Is a Certificate required? If so, to be sent to