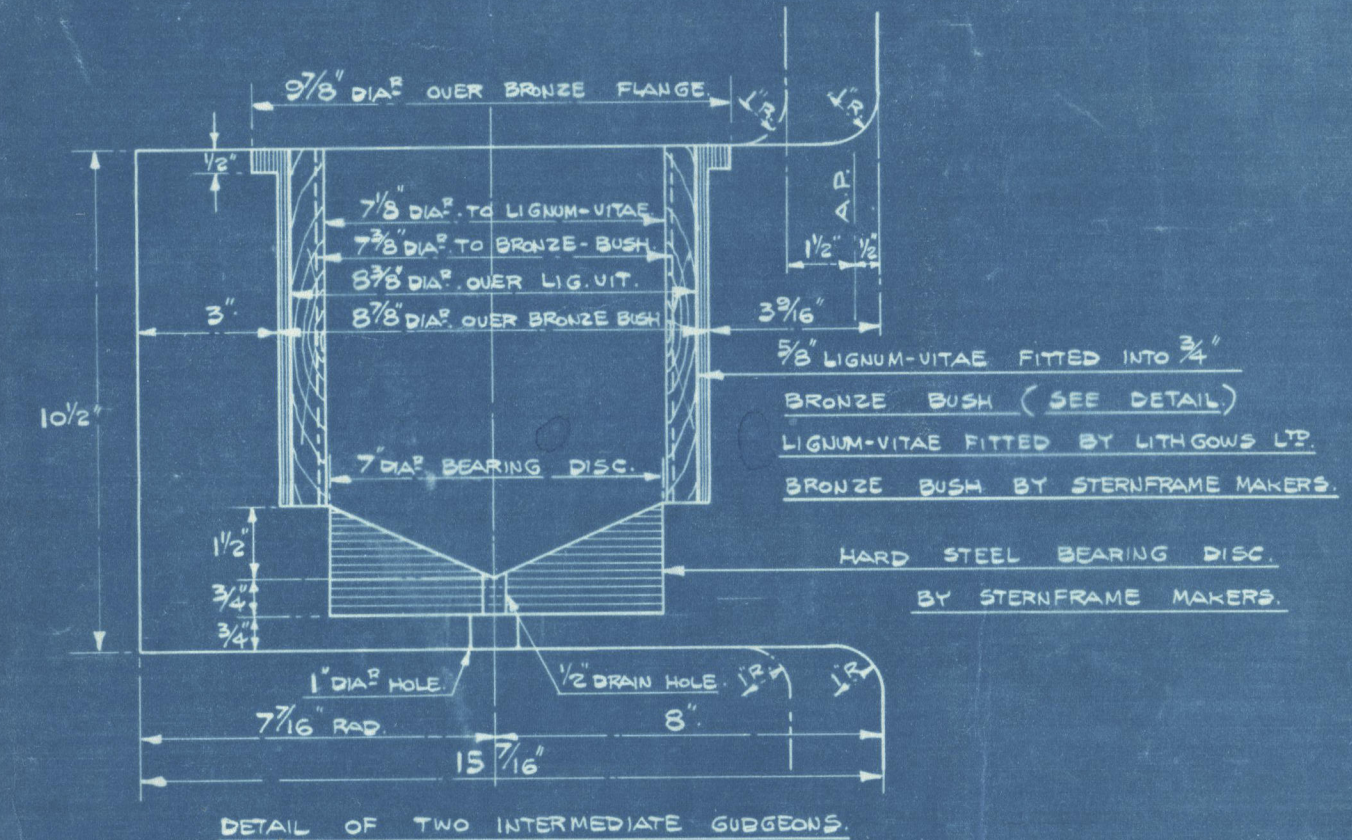
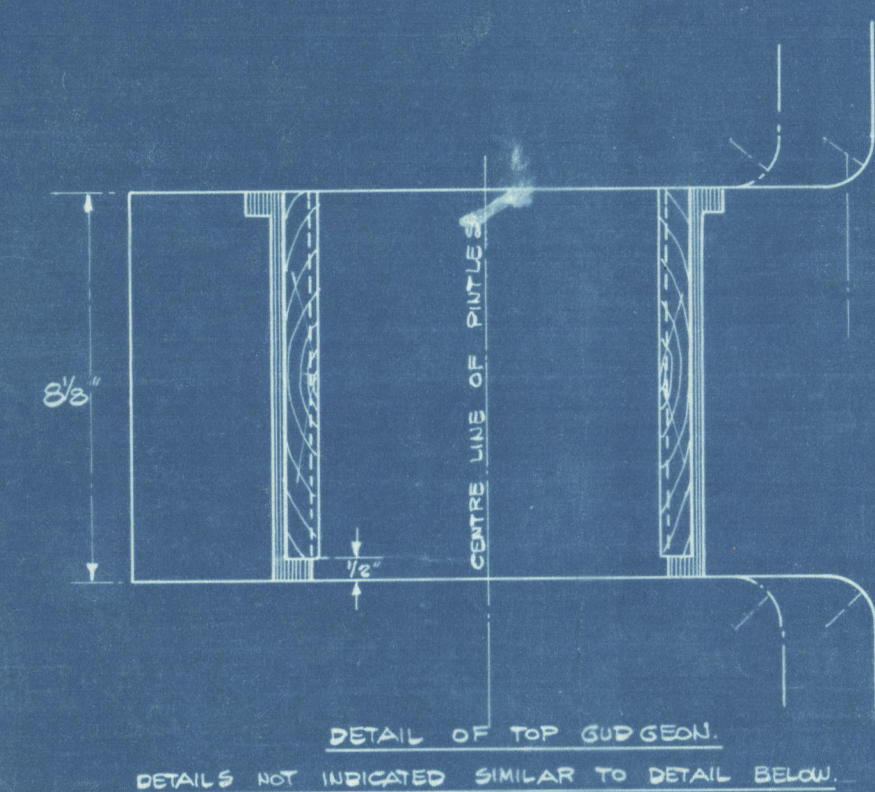
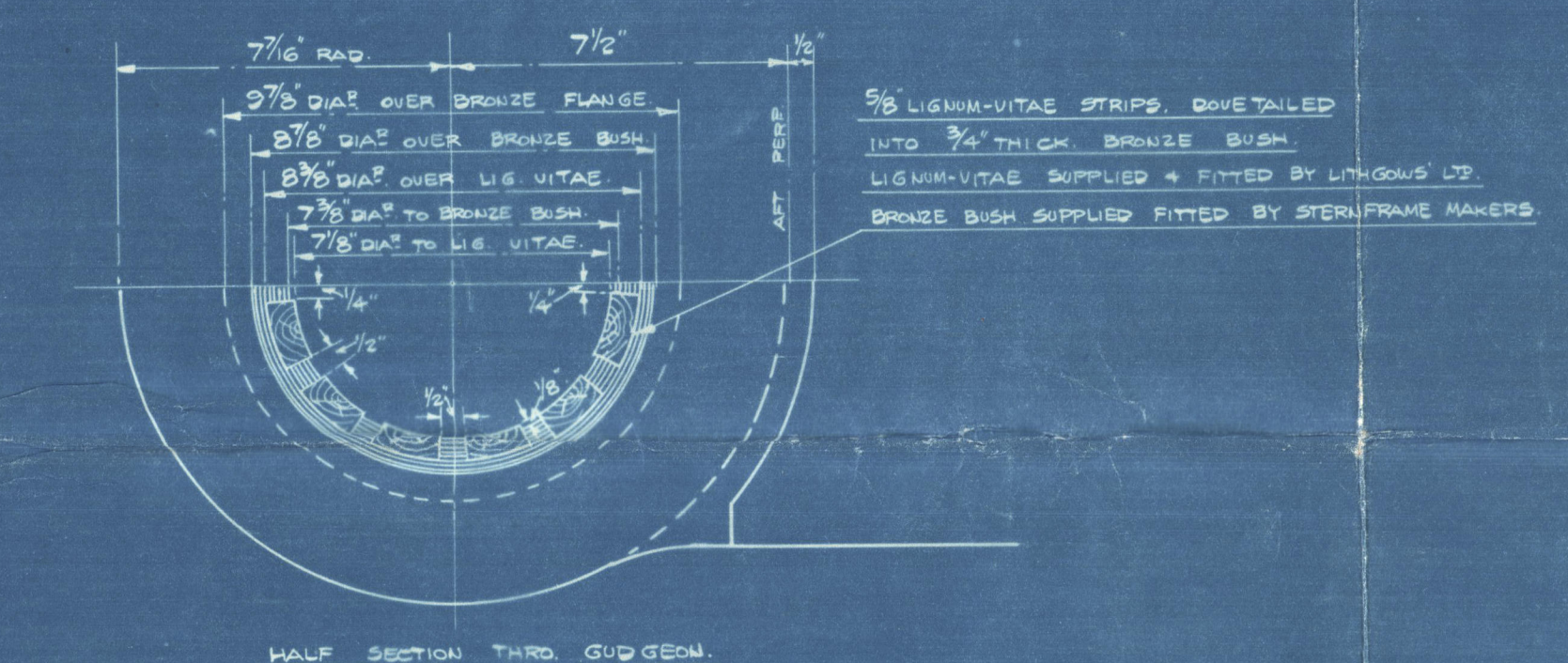


SCALE 1" = ONE FOOT.
DETAILS:- SCALES AS INDICATED.

DIMENSIONS: 442'6" B.P. x 60'0" M.P. x 32'0" M.P. TO UPPER DECK.
TO CLASS 100 A.1 AT LLOYDS, CARRYING PETROLEUM IN BULK. FITTED WITH CRUISER STERN.
FIRST LONGITUDINAL NUMBER L x D = 14160.

STEMFRAME TO BE 1/4" HOLE BORED, SIZE & SPACING OF HOLES AS INDICATED.
PROPELLER BORG TO BE CAST TO RUSH BORE, NO HOLES TO BE BORED IN BORG.
THROUGH RUST HOLES TO BE BORED PLUMB THIRD POST.
RUST HOLES IN WEBBED POST TO BE BORED SQUARE TO METAL.
POINTS OF RIGGS CONNECTING SHELL PLATING TO STEMFRAME TO BE LEFT FULL.
CENTRE LINE OF STEMFRAME TO BE NIGHED ALL BORE CASTING.
STEMFRAME NOT TO EXCEED THE SCANTLING GIVEN, EXCESS OVER LEFT HEIGHT WILL NOT BE PAID FOR.

STERN FRAME DESIGNED TO SUIT CONTRA - PROPELLER RUDDER.
DIA² OF RUDDER STOCK - 12³/₄"



DETAIL OF BOTTOM GUDGEON.
DETAILS NOT INDICATED, SIMILAR TO DETAIL ABOVE.

DETAILS OF PINTLE GUDGEONS.
SCALE 1/4 FULL SIZE.

NOTE:- GREAT CARE TO BE TAKEN THAT CENTRE LINE OF
PINTLES ARE PERFECTLY SQUARE TO BOTTOM OF STERNFRAME.

CENTRE LINE OF HEEL PIECE
TO BE NICKED ON CASTING.

1 3/16" DIA HOLES FOR 1/8" DIA
RIVETS, SPACED AS SHOWN

BLYTHSWOOD S. B. CO LTD

Nº 37

STERNFRAME

MAY 1934.

San Amado
GLASGOW REPORT No. 55339



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Lloyd's Register
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