

— EQUIPMENT —

Vessel lengthened
in 1928 to
176' 10" DI

MIDSHIP · SECTION

PONTOON · BUCKET · DREDGER № 397

DIMENSIONS :- 142'-0" x 35'-0" x 12'-0" MOULDED

SCALE :- $\frac{1}{2}$ INCH = ONE FOOT

TO CLASS 100A1 + DREDGER AT LLOYDS

$$B + D = 47 \quad L \times (B + D) = 6674 \quad d = 10.5$$

$\frac{L}{D} = 11.8$ EQUIPMENT NO = 6785.

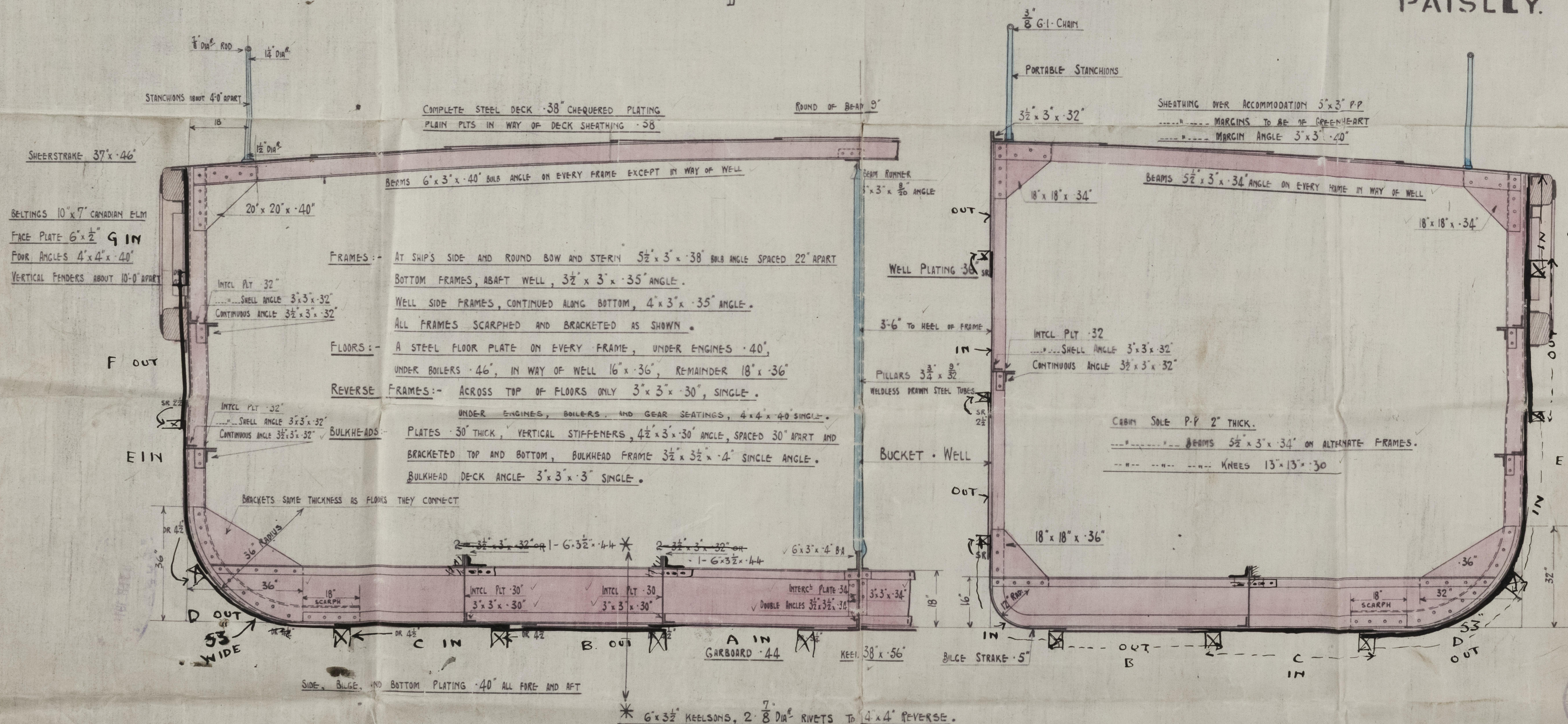
— RIVETTING —

- ALL SHELL BUTTS TO BE OVERLAPPED AND TREBLE RIVETED FOR $\frac{1}{2}L$ DOUBLE RIVETED AT ENDS.
- BUTTS OF WELL PLATING TO BE OVERLAPPED AND DOUBLE RIVETED .
- " " " " " " IN WAY OF WELL RUBBERS TO BE STRAPPED .
- " " " " DECK STRINGER PLATE TO BE OVERLAPPED AND TREBLE RIVETED , FOR $\frac{1}{2}L$ OR AT ENDS
- " " " " PLATING TO BE OVERLAPPED AND DOUBLE RIVETED FOR $\frac{1}{2}L$ SINGLE RIVETED AT ENDS.
- LANDING EDGES & SHELL ALL D-R, EXCEPT ONE- LANDING ON SIDE WHICH IS S.R.
- " " " " WELL SIDE AND DECK PLATING ALL S-R.

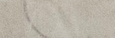
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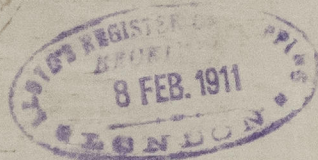
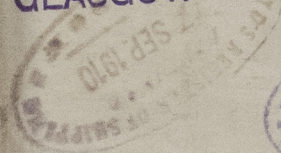
Robert Oredge

Maritime Section

No 397

& India

GLASGOW REPORT No. 30267.



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