

REPORT ON MACHINERY.

No. 2307

Received at London ~~MDN.~~ - 3 JAN. 1916

Date of writing Report 13/12 1915 when handed in at Local Office 18/12 1915 Port of PHILADELPHIA

No. in Survey held at Wilmington Del Date, First Survey 29. 1. 1915 Last Survey Dec 1st 1915
Reg. Book. 38 on the S.S. SILVER SHELL (Number of Visits 35)

Master P. Gibson Built at Wilmington By whom built Harlan Hullingsworth Corp When built 1915-12
Engines made at Wilmington By whom made Harlan Hullingsworth Corp when made 1915-12
Boilers made at - a - By whom made a when made 1915-12

Registered Horse Power Owners Shell Co of California Port belonging to Wilmington Del
Nom. Horse Power as per Section 28 550 Is Refrigerating Machinery fitted for cargo purposes No Is Electric Light fitted Yes

Engines, &c.—Description of Engines triple No. of Cylinders 3 No. of Cranks 3
Dia. of Cylinders 24.45 74 Length of Stroke 48 Revs. per minute 70 Dia. of Screw shaft as per rule 5.5 as fitted 5.5 Material of screw shaft Steel
Is the screw shaft fitted with a continuous liner the whole length of the stern tube No Is the after end of the liner made water tight

Is the propeller boss fitted with a continuous liner the whole length of the stern tube No If the liner does not fit tightly at the part between the bearings in the stern tube, is the space charged with a plastic material insoluble in water and non-corrosive fitted close If two liners are fitted, is the shaft lapped or protected between the liners has liner fitted but not continuous Length of stern bush 5.6

Dia. of Tunnel shaft as per rule 13.8 as fitted none Dia. of Crank shaft journals as per rule 14.32 13.95 as fitted 14.2 Dia. of Crank pin 4.2 Size of Crank webs 28.2 9.2 Dia. of thrust shaft under collars 14.2 Dia. of screw 17.9 Pitch of Screw 17.0 No. of Blades 4 State whether moveable Yes Total surface 100 sq ft

No. of Feed pumps 2 Diameter of ditto 8x10 Stroke 21 Can one be overhauled while the other is at work Yes
No. of Bilge pumps 2 Diameter of ditto 4 Stroke 26 Can one be overhauled while the other is at work Yes

No. of Donkey Engines 3 Sizes of Pumps 8x6 12x10 12x12 No. and size of Suctions connected to both Bilge and Donkey pumps
In Engine Room 3-3.2 1-3 1-4.2 In Holds, &c. Fore peak 3.2 A peak 3.2

W.T. flat in No 1 hold two 2"
No. of Bilge Injections 1 sizes 9 Connected to condenser, or to circulating pump pumps Is a separate Donkey Suction fitted in Engine room & size Yes 4.2

Are all the bilge suction pipes fitted with roses Yes Are the roses in Engine room always accessible Yes Are the sluices on Engine room bulkheads always accessible none

Are all connections with the sea direct on the skin of the ship Yes Are they Valves or Cocks Yes
Are they fixed sufficiently high on the ship's side to be seen without lifting the stokehold plates Yes Are the Discharge Pipes above or below the deep water line Above

Are they each fitted with a Discharge Valve always accessible on the plating of the vessel Yes Are the Blow Off Cocks fitted with a spigot and brass covering plate Yes
What pipes are carried through the bunkers none How are they protected -

Are all Pipes, Cocks, Valves, and Pumps in connection with the machinery and all boiler mountings accessible at all times Yes
Are the Bilge Suction Pipes, Cocks, and Valves arranged so as to prevent any communication between the sea and the bilges Yes

Dates of examination of completion of fitting of Sea Connections 23.8.15 of Stern Tube 23.8.15 Screw shaft and Propeller 23.8.15

Is the Screw Shaft Tunnel watertight none Is it fitted with a watertight door worked from -

BOILERS, &c.—(Letter for record S) Manufacturers of Steel Lukens Iron & Steel Co

Total Heating Surface of Boilers 8332 sq ft Is Forced Draft fitted Yes No. and Description of Boilers 3 Single ended
Working Pressure 180 lbs Tested by hydraulic pressure to 270 lbs Date of test Sept. 1. 15 No. of Certificate 45

Can each boiler be worked separately Yes Area of fire grate in each boiler 64 sq ft No. and Description of Safety Valves to each boiler 2 direct spring Area of each valve 9.6 Pressure to which they are adjusted 180 lbs Are they fitted with easing gear Yes

Smallest distance between boilers or uptakes and bunkers or woodwork 3.0 Mean dia. of boilers 15.732 Length 11.7 Material of shell plates Steel
Thickness 1/32 Range of tensile strength 28-32 tons Are the shell plates welded or flanged No Descrip. of riveting: cir. seams A.T. Lap

long. seams 138 T.R Diameter of rivet holes in long. seams 1/8 Pitch of rivets 8 1/2 Lap of plates or width of butt straps 19 1/2

Per centages of strength of longitudinal joint rivets 99. plate 83 Working pressure of shell by rules 192 lbs Size of manhole in shell 16x12

Size of compensating ring 36x31 1/2x1 1/2 No. and Description of Furnaces in each boiler 3 Morrison Material Steel Outside diameter 49

Length of plain part top 19 bottom 32 Thickness of plates crown 19 bottom 32 Description of longitudinal joint welded No. of strengthening rings none

Working pressure of furnace by the rules 193 lbs Combustion chamber plates: Material Steel Thickness: Sides 3/32 Back 3/32 Top 3/32 Bottom 3/32

Pitch of stays to ditto: Sides 7/2-7/2 Back 7/2-7/2 Top 9, 7/2 If stays are fitted with nuts or riveted heads riveted Working pressure by rules 196 lbs

Material of stays Steel Diameter at smallest part 1/52 Area supported by each stay 56.25 Working pressure by rules 216 lbs End plates in steam space: Material Steel Thickness 1/8 Pitch of stays 7/2x16 1/2 How are stays secured D.N.W Working pressure by rules 196 lbs Material of stays Steel

Diameter at smallest part 2 3/4 Area supported by each stay 289 lbs Working pressure by rules 214 lbs Material of Front plates at bottom Steel

Thickness 7/8 Material of Lower back plate Steel Thickness 7/8 Greatest pitch of stays 1/32x7 1/2 Working pressure of plate by rules 199 lbs

Diameter of tubes 2 1/2 Pitch of tubes 3 1/2x3 1/2 Material of tube plates Steel Thickness: Front 7/8 Back 3/32 Mean pitch of stays 1/0 1/2

Pitch across wide water spaces 1/32x1 1/2 Working pressures by rules 251 lbs Girders to Chamber tops: Material Steel Depth and thickness of girder at centre 9 1/2x1 1/2 Length as per rule 33 Distance apart 9 Number and pitch of stays in each 3-7 1/2

Working pressure by rules 226 Superheater or Steam chest; how connected to boiler none Can the superheater be shut off and the boiler worked separately Diameter Length Thickness of shell plates Material Description of longitudinal joint Diam. of rivet holes Pitch of rivets Working pressure of shell by rules Diameter of flue Material of flue plates Thickness

If stiffened with rings Distance between rings Working pressure by rules End plates: Thickness How stayed Working pressure of end plates Area of safety valves to superheater Are they fitted with easing gear



IS A DONKEY BOILER FITTED? *no*

If so, is a report now forwarded?

SPARE GEAR. State the articles supplied:— 1 Eccentric strap, 1 Belt for crank shaft, 1 tail shaft, 1 piston rod, 1 valve spindle, 1 air pump rod, 1 bilge pump ram, 2 crank pin braces, 2 sets crossh braces, 1 set coupling bolts & nuts, 2 main bearings, 2 crank pin & crosshead bolts & nuts, 1 set feed, bilge & all other pump valves and a quantity of assorted bolts & iron.

The foregoing is a correct description,

Harlan & Hollingsworth Corp
Henderson Weir, Secretary, Manufacturer.

Dates of Survey while building: During progress of work in shops -- Jan 29, Feb 25, Mar 4, 15, 31, April 7, 15, 21, June 2, 7, 24, July 8, 16, 21, 29, Aug 5, 10, 12, 23, 1915
During erection on board vessel --- Sept. 10, 17, 22, 29, Oct. 7, 11, 15, 19, 25, 28, Nov 5, 12, 17, 23, 26, Dec 1st 1915
Total No. of visits *35*

Is the approved plan of main boiler forwarded herewith *yes*
" " " donkey " " " *yes*

Dates of Examination of principal parts—Cylinders *17.6.15* Slides *17.6.15* Covers *17.6.15* Pistons *2.6.15* Rods *17.6.15*
Connecting rods *17.6.15* Crank shaft *7.6.15* Thrust shaft *7.6.15* Tunnel shafts ✓ Screw shaft *16.7.15* Propeller *16.7.15*
Stern tube *23.8.15* Steam pipes tested *15.10.15* Engine and boiler seatings *9.10.15* Engines holding down bolts *5.11.15*
Completion of pumping arrangements *1.12.15* Boilers fixed *5.11.15* Engines tried under steam *1.12.15*
Main boiler safety valves adjusted *26.11.15* Thickness of adjusting washers *PF 7/8 A 5/8, Centre F 7/8 A 7/8, Ch F 3/8 A 7/8*
Material of Crank shaft *Steel* Identification Mark on Do. *1193 R.H.* Material of Thrust shaft *Steel* Identification Mark on Do. *1193 R*
Material of Tunnel shafts ✓ Identification Marks on Do. ✓ Material of Screw shafts *Steel* Identification Marks on Do. *1193 R*
Material of Steam Pipes *Steel solid drawn* Test pressure *540 lbs*
Is an installation fitted for burning oil fuel *yes* Is the flash point of the oil to be used over 150°F. *yes*
Have the requirements of Section 49 of the Rules been complied with *yes*
Is this machinery duplicate of a previous case *no* If so, state name of vessel

General Remarks (State quality of workmanship, opinions as to class, &c.)

The machinery of this vessel has been constructed & fitted on board under Special Survey. The workmanship is sound & good. The machinery has been tried under steam, safety valves adjusted & oil fuel system tried out. Found to work well & the machinery is now recommended to be classed + LMC 12.15, fitted for liquid fuel flash point above 150°F in the Register Book.

It is submitted that this vessel is eligible for THE RECORD, + LMC 12.15. F.D.

Fitted for oil fuel 12.15. FP above 150°F.

The amount of Entry Fee ... \$ 15: 00: When applied for,
Special ... \$ 237: 50: 14.12.1915
Donkey Boiler Fee ... : :
Travelling Expenses (if any) \$ 44: 00: 16.12.1915

Engineer Surveyor to Lloyd's Register of British & Foreign Shipping

Robert H. H. H.
3/1/16.

Committee's Minute TUE. - 4 JAN. 1916

Assigned

+ L.M.C. 12.15

*Fitted for oil fuel 12.15 F.D.
F.P. above 150°F.*



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PHILADELPHIA

Certificate (if required) to be sent to
The Surveyors are requested not to write on or below the space for Committee's Minute(s).

MACHINERY CERTIFICATE
WRITTEN.