

BILL OF MATERIAL				
NO.	DESCRIPTION	QTY.	UNIT	REMARKS
1	RUDDER MAIN POST	1	MEP STEEL	
2	RUDDER ARM	1	"	
3	"	1	"	
4	"	1	"	
5	"	1	"	
6	"	1	"	
7	RUDDER STOCK	1	"	
8	LOCKING PINTLE	1	MED STEEL	
9	INTERMEDIATE	3	MED STEEL	
10	BOTTOM	1	"	
11	PINTLE NUT	5	"	
12	COUPLING BOLT	8	"	
13	NUTS	8	"	
14	SHACKLE 1 1/2"	1	"	
15	PIN	1	"	
16	STERN FRAME (LOWE)	1	CST STEEL	
17	PINTLE NUT CAP (COPY)	1	"	
18	" SLEEVE	1	BRASS	
19	"	3	"	
20	"	1	"	
21	"	1	"	
22	PINTLE BUSHING	5	ALUMINUM	
23	3/8" SPLIT PIN	5	MED STEEL	4 1/2" LONG
24	"	8	"	6 1/2" LONG
25	MACH SCREW	5	BRASS	3/8" x 1 1/2"
26	BOLT	5	"	
27	KEY	5	MED STEEL	
28	"			
29	"			
30	"			
31	"			
32	"			

ALTERATIONS	
NO.	DESCRIPTION

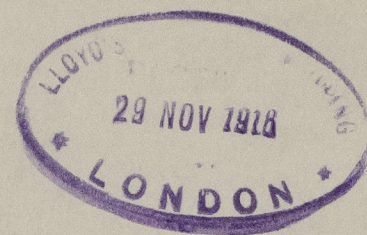
Ed. Soli ex Silver Shell
Pat. Appl. No. 2307.

TOTAL RUDDER AREA ABOARD & OF PINTLES 17 1/2 SQ FT = A
 DISTANCE IN FT OF C.G. OF RUDDER AREA ABOARD OF PINTLES 33 1/2 = B
 A x B = 586
 SPEED OF VESSEL IN KNOTS PER HOUR = 11

CAST STEEL STERN POST AND RUDDER FORGINGS TO BE MADE, TESTED AND ANNEALED IN ACCORDANCE WITH THE RULES OF LLOYD'S REGISTRY OF SHIPPING

App. Approved.
Ed. Soli
Ed. Soli
Ed. Soli

STERN FRAME RUDDER	
MADE BY	SCALE
MADE BY	SCALE 1/8" = 1'
TRACED BY	DATE
CHECKED BY	DATE
NO. 434	434 2
REVISIONS	REVISIONS
1	2
3	4
5	6
7	8
9	10
11	12
13	14
15	16
17	18
19	20
21	22
23	24



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Lloyd's Register