

22nd May, 1918.

Messrs. The Sumitomo Steel Works, Limited, Osaka

dates 25/4/17 to 22/2/18

One Propeller shaft, 12" dia: One Thrust shaft, 12" dia: and Four Intermediate shafts, 11 $\frac{1}{2}$ " dia. finished: forged from ingots weighing 8, 10 & 13 tons the sectional area of the forged shafts ranging from 16% to 19% of that of the ingots.

Prop. Shaft S. 9	31.5 T/sq"	33%	A piece from each forging section 1" x $\frac{3}{4}$ " was bent cold through 180 degs over $\frac{1}{4}$ " radius without sign of fracture.
Thrust Sh. T. 19	28.7	33%	
I. 75	30.8	33%	
Tunnel Sh. I. 93	29.3	35%	
I. 97	30.6	31%	
I. 98	30.4	36%	

These shafts are

The Osaka Iron Works, Ltd.,

Steamer Yard No. 933

	Prop. Sh.	Thr. Shaft	Intermediate Shafts			
	LLOYDS	LLOYDS	I. 75	I. 93	I. 97	I. 98
135.00	27.10.17	27.10.17	LLOYDS	LLOYDS	LLOYDS	LLOYDS
	ALJ.LR	ALJ.LR	26.10.17	1.10.17	22.2.18	22.2.18
			ALJ.LR	ALJ.LR	ALJ.LR	ALJ.LR
6.00						
<u>141.00</u>						

A. L. Jones



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