

STEEL STEAMER OR MOTORSHIP.

13 SEP 1948

Received at London Office

State if Report has been sent on the Freeboard of the Vessel.....

State if Report is sent on the Machinery of the Vessel.....

completion of report.....

Port of Gdynia

No.....

held at Gdansk

Date First Survey 7-th July, 1948.

Last Survey 20-th July, 1948.

19

(State if Machinery fitted Aft and if Single, Twin or Triple Screw) S/S "Kilinski" (ex "Mexico Victory") single screw, machinery midships.

Victory Ship - Type VC 2 - S - AP 3.

Type (Full Scantling, Complete Superstructure with or without Tonnage Openings)

State Type of Erections.....

Registered under Deck 6771,05

CLASS 100 A

State if with freeboard as condition of Class No

Built at Los Angeles Cal.

Space or spaces Tonnage Dk. Upper Dk.

Length from fore part of stem to after part of stern post on summer L.W.L. See Sec. 3 (1a) L 436.58

Launched 4.44

Yard No.....

Breadth (greatest moulded) B 62-0

Builders California Shipbuilding Corp.

Depth, at middle of length from top of keel to top of beam at side of uppermost continuous deck. See Sec. 3 (1c) D 38-0

Owners Gdynia-America Shipping Lines

Image 7612

1st Longitudinal Number (L x D) = 16590

Managers " " " "

Tonnage 7612

2nd Numeral L x (B + D) = 43658

Residence Gdynia

REGISTERED DIMENSIONS.

Framing Depth "d," at middle of length. See Sec. 3 (1d) 14.0

Port of Registry Gdansk

439.1

Proportions—Depth to Length—Uppermost continuous deck to top of keel 11.46

If surveyed while building, afloat, or in dry dock

62.15

Do. Long Bridge to top of keel

34.5

Draught Moulded 28' 6"

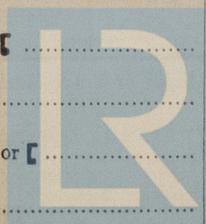
Afloat and in dry dock.

FRAMES, DOUBLE BOTTOM AND BEAMS.

	INCHES IN SHIP.	Any Departure from Approved Plans to be Noted.		INCHES IN SHIP.	Any Departure from Approved Plans to be Noted.
FRAMES, Spacing amidships.....			Bracket Floors, Frame		
" " from 1/2 length amidships to Collision bulkhead.....			" " Reversed Frame.....		
" " in peaks			" " Vertical Struts		
FRAMING.			Centre Girder, depth and thickness amidships		
Prime Amidships, Angle, [or [.....			" " top Angles		
" " Extends up to.....			" " bottom Angles.....		
Reversed Frame Amidships, Angle			Side Girders, No. each side and thickness.....		
" " Extends up to			Margin Plate depth (excl. of flange) and thickness		
Depth of Framing Girder.....			" " Vertical Angle to Tank side Bracket abaft 1/4 len. from stem		
Frames in Uppermost Continuous 'tween Decks, Angle, [or [.....			" " Vertical Angle to Tank side Bracket from forward 1/4 len. from stem to Panting Area		
" " Second 'tween Decks, Angle, [or [.....			" " Gussets, spacing and scantling abaft 1/4 len. from stem.....		
" " Third " " " "			" " Gussets, spacing and scantling from forward 1/4 len. from stem to Panting Area		
" " from 1/2 len. for'd. to 15% len. from Stem			Tank Side Brackets, height above base line at toe of Frame and thickness		
" " in Peaks, Angle or [.....			INNER BOTTOM PLATING.		
Diameter and Spacing of Rivets through Frame and Shell Plating amidships			Breadth and thickness of Middle Line Strake.....		
State if Frame Joggled.....			Thickness of remainder in Holds		
Are the scantlings and arrangements in the Panting Area in accordance with the Rules and/or as approved?			Are Rule requirements complied with regarding increases of scantlings in way of double bottom in E. & B. space and framing in Bunkers and Boiler Room?.....		
Are the scantlings and arrangements in way of the Bottom Forward in accordance with the Rules and/or as approved?			BEAMS.		
DOUBLE BOTTOM.			Uppermost Continuous Deck, amidships in Wells, Angle, [or [.....		
Floors, Depth and thickness at mid-line in Holds.....			" " in way of Bridge, Angle, [or [.....		
Height of Brackets at side above base line at toe of frame.....			Spacing		
Middle Line Keelson, on Floors, Angles, [or [.....			Second Deck, amidships, Angle, [or [.....		
" " Through Plate or Intercostal Plate			Spacing		
" " Foundation Plate on Floors			Third Deck, amidships, Angle, [or [.....		
" " Flat Plate Keel Angles			Spacing.....		
Side Keelsons, No. each side.....			Fourth Deck, amidships, Angle, [or [.....		
" " thickness of Intercostal Plate.....			Spacing.....		
" " Angles			Poop Deck, Angle, [or [.....		
DOUBLE BOTTOM.			Spacing.....		
Solid Floors, thickness and spacing			Bridge Deck, Angle, [or [.....		
" " Are Frame and Reversed Frame joggled?			Spacing.....		
Bracket Floors, breadth and thickness at middle line			Forecastle Deck, Angle, [or [.....		
" " breadth and thickness at margin plate.....			Spacing.....		

MADE IN ENGLAND.)

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PILLARS AND DECKS.

PILLARS, No. of Rows	INCHES IN SHIP.	Any Departure from Approved Plans to be Noted.	Stringer Plate, breadth and thickness in way of Bridge	INCHES IN SHIP.	Any Departure from Approved Plans to be Noted.
in 'tween Decks, Size and Spacing					
in Holds					
Centre Line Bulkhead, Stiffeners and Spacing					
Plating, thickness of					
STRINGERS AND DECKS.					
Uppermost Continuous Deck.					
Stringer Plate, breadth and thickness in Wells					
in way of Bridge					
Angle in Wells					
Thickness of Plating abreast Deck openings in way of Wells					
Thickness of Plating abreast Deck openings in way of Bridge					
Thickness of Plating within line of openings					
If Sheathed, material and thickness					
Second Deck.					
Stringer Plate, breadth and thickness in Wells					

SHELL PLATING.

STRAKES.	AS IN VESSEL.				ANY DEPARTURE FROM APPROVED PLANS TO BE NOTED.	EDGES.		RIVETING.		BUTTS.	STRAP LAPPING.		
	AMIDSHIPS.		AFT.			SINGLE OR DOUBLE.	RIVETS.		NO. OF ROWS OF RIVETS.			RIVETS.	
	Breadth.	Thickness.	Thickness.	Thickness.			Diam.	Spacing cr. to cr.				Diam.	Spacing cr. to cr.
Flat Plate Keel													
Dbg. (if any)													
Bottom Plating, No. of Strakes													
Bilge Plating, No. of Strakes													
Side Plating, No. of Strakes													
Upper Deck, Sheer-strake in Wells													
Upper Deck, Sheer-strake in Bridge													
Strake below Sheer-strake in Wells													
Strake below Sheer-strake in Bridge													
Poop Side Plating													
Bridge Side Plating													
Forecastle Side Plating													

WATERTIGHT BULKHEADS.

Total No. of W.T. BULKHEADS in Vessel—	Plating Thickness.	STIFFENERS.			
		VERTICAL.		HORIZONTAL.	
Extending to Upper Deck (Sec. 3 c)		Scantlings.	Spacing.	Scantlings.	Spacing.
Deck next below					
As per Rule					
MIDSHIP BULKH'D, Upper 'tween decks					
Second					
Third					
Holds					
COLLISION (in Hold)					
AFTER PEAK					

FORGINGS AND CASTINGS.

Casting or Forging.	Scantlings.	Maker's Name.	Any Depts. from Plans to be Noted.					
				KEEL, Bar	STEM	STERN FRAME	Speed of Vessel	RUDDER—Type
Propeller Post								
Rudder								
A x D								
Diam. of head								
Mainpiece at top pintle								
heel								
how constructed								
double or single plate coupling, vertical or horizontal								

STEEL.

Manufacturer's Name or Trade Mark of the Steel used in the construction of the Vessel (state process of manufacture)

Has the Steel been tested as required by the Rules?

EQUIPMENT No. 45300

LETTER C+

ANCHORS.

Number of Certificate.	Anchors.	WEIGHT, EX. STOCK.		WEIGHT OF STOCK.		TEST, PER CERTIFICATE.		WEIGHT REQUIRED BY TABLE 53.	Description of Anchor.	Makers.	Where and when tested, and Superintendent.
		Cwts.	qrs.	lbs.	Cwts.	qrs.	lbs.				
10499	1st Bower								Rowell Stockless	Pittsburg	Pittsburg 1944.
10500	2nd "								"	"	"
9664	3rd "								Baldt.	Columbia Steel Co.	S.F. 24.6.44.
3189	Stream								Baldt.	"	S.F. 21.3.44.

CHAIN CABLES.

HAWSERS AND WARPS.

Number of Certificate.	Length and size supplied.		Test per Certificate.		WEIGHT OF CHAIN CABLE.		Length and size per Table 53.		Description.	Makers of Cables.	Where and when tested, and Superintendent.	Material.	Length and size supplied.		Breaking Test of Steel Wire.	Length and size per Table 53.	
	Length.	Diam.	Stm. Break.	Ing.	Supplied.	Per Rule.	Length.	Diam.					Length.	Cir.		Length.	Cir.
8102	210	2 1/4	258240	351530	54882				Cast Steel Stud link	Pittsburg 3,44		TOWLINE	130	5 1/2	-	-	-
8103	90	2 1/4	258240	351530	23589				National Malleable Steel Castings Co., SHARON, PA	" D. Arnett.		HAWSERS & WARPS	120	5	-	-	-
													200	3 1/2	-	-	-
													Mawilla	540	8	-	-

Steering Gear, Type (Power or hand) Alternative Means of Steering

Steering Chains (Size and Test) Windlass Boats

Hoisting in Holds, thickness and material Cargo Battens, thickness, material and spacing

Size of Hatchways (Upper Deck) Thickness of Hatches

Size of Hatchways No. 1 (Fwd.) No. 2 No. 3 No. 4 No. 5 No. 6

Number of Shifting Beams and/or Fore and Afters

Builder's Signature

GENERAL DECLARATION. It should be stated (a) whether the vessel (if not a motorship) is fitted for the carriage and burning of oil used as fuel *Yes*
 (b) whether the vessel, not being an oil tanker, is fitted for carrying oil as cargo. The positions in which oil is carried as fuel or cargo should be indicated, together with the flash point (where required to be inserted in the Notation).
 This vessel was originally built under the special supervision of the Surveyors to the American Bureau of Shipping and classed with that Society.

The Scantlings and arrangements have been examined where exposed and found to be in accordance with the plans.

The Special Survey for Classification has been partly carried out (See Rpts 8 and 9) and the vessel's condition, standard of workmanship, as now seen, is considered to be good and satisfactory. Oil can be carried as fuel in Nos: 2, 3, 4B and 5 double bottom tanks, in forward deep tanks, in N'OS 4A, 4B and 5 deep tanks aft, and in Oil fuel settling tanks. F.P. above 150° F.

Steering gear, windlass and bilge suctions examined under working conditions and found satisfactory.

Particulars of the vessel's equipment after verification, were taken from the endorsed test Certificates issued by the American Bureau of Shipping.

Amount of Entry Fee..... £ : : Fees applied for, (Special notations, where part of class, to be stated.)
 Special Survey Fee..... £ : : 19
 Travelling Expenses, if any £ : : 19
 I am of opinion the Vessel should be Classed 100 A.

Whether the Vessel has been built under Special Survey No. Signature *L. V. Hance*
 Date of issue *29 OCT 1946*
 Surveyor to Lloyd's Register of Shipping.

Committee's Minute ✓
 Character assigned *100A subject Classification contemplated 7.48 Sdy Examined 7.48 S(CW) 7.48 BS 7.48*

Write Gde

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GENERAL REMARKS—(The Surveyor should state the Number of Report and Name of any Sister Vessel. Plans showing Vessel as built should be forwarded and a List of the Plans should be embodied.)

Report NO. 2108.

No major structural alterations have been carried out since vessel was built. ✓

PARTICULARS OF ELECTRIC WELDING (if employed) ✓

Vessel electrically welded throughout. Gunwales Bar Riveted. ✓

SPECIAL NOTATIONS :—Either as part of the vessel's class or for record in the Register Book. Electrically welded, Courser Stern, Direction finder, Echo sounding device, Gyro Compass, Fitted for Oil fuel F.P. above 150° F. Radar (P.P.I.)

Particulars of Drop Test of Cast Steel Anchors, viz. :—
Weight, Surveyor's Initials, Number of Certificate, Date of Test.

1st Bower
2nd "
3rd "

PARTICULARS FOR RECORD in the REGISTER BOOK.—Length of Poop _____ ft., R.Q.D. _____ ft., Bridge _____ ft., Forecastle 87' (in feet and tenths). When the Poop or Forecastle are joined to the B.D., this should be distinctly stated.

Official No. 245621 Signal Letters S.P.E.B. Extreme Breadth over Belting No Belting Over-all Length 455' - 3" (Circ. 1611) (Circ. 1703)

No. and Material of Decks 2 Dks 3rd Dk in Nos 2 and 3 holds.

Parts of Bottom of Vessel coated with cement or approved composition

Particulars of composition (if fitted) and of approval

PARTICULARS OF WATER BALLAST :—(Comprising all tanks which may be used for Water Ballast. (Circ. 1284) Wells are not to be included in the lengths of the tanks, but Cofferdams and Dry Tanks (if tested) are to be included)

Where Fitted.	Length.	Water Capacity.	Where Fitted.	Length.	Water Capacity.
Double bottom, aft, 79-89	81 Feet.	258.0	Fore peak tank,	29.6	106.0
Double bottom, under Engines and Boilers, 90-95	30.0	183.0	After peak tank,	16.0	34.0
Double bottom, if under Engines only, CD 78-79	3.0	-	Deep tank, aft,	132.0	1648.2
Double bottom, if under Boilers only, CD 89-90	3.0	-	Deep tank, forward,	57.5 ✓	282.2
Double bottom, forward, 37-78	123.0	646.0	Other tanks, if fitted,		
Total length (if continuous) and Capacity	255.0 ✓	1242.1 ✓	(If necessary furnish further information by sketch.)		

Order for Special Survey No. _____

Date _____

Dates of Surveys held while building



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Total No. of Visits