

Rpt. 1

RECEIVED

STEEL STEAMER OR MOTORSHIP.

Received at London Office **3-OCT 1949**

11 OCT 1949

IN D.O.

Date of completion of report 21st September 1949 Port of GDYNIA No. 2108

Survey held at Gdynia Date First Survey 7th July 1948 Last Survey 22nd August 1949

On the (State if Machinery fitted Aft and if Single, Twin or Triple Screw) Single Screw "KILINSKI" (ex "Mexico Victory")

State Type (Full Scantling, Complete Superstructure with or without Tonnage Openings) "Victory" Ship State Type of Erections -

TONNAGE under Tonnage Deck 6771

Do. of space or spaces between Tonnage Dk. and Upper Dk. -

Total 6771

Gross Tonnage 7612

Register Tonnage 4555

CLASS 100 A1 State if with freeboard as condition of Class } No

Length from fore part of stem to after part of stern post on summer L.W.L. See Sec. 3 (1a) } L 436.5

Breadth (greatest moulded) } B 62.13

Depth, at middle of length from top of keel to top of beam at side of uppermost continuous deck. See Sec. 3 (1c) } D 38.0

1st Longitudinal Number (L x D) = 16587

2nd Numeral L x (B + D) = 43706

Framing Depth "d," at middle of length. See Sec. 3 (1d) } 14.0

Proportions—Depth to Length—Uppermost continuous deck to top of keel } 11.48

Do. Long Bridge to top of keel } --

Draught Moulded 28'-6"

Built at Los Angeles

Launched Yard No. V 7

Builders Californian S.B. Corp.

Owners { Gdynia-America

Managers { Shipping Lines
(Where necessary to be entered in Reg. Book)

Residence -

Port of Registry Gdansk

If surveyed while building, afloat, or in dry dock afloat and in dry-dock

REGISTERED DIMENSIONS.

FEET

439.1

62.13

34.5

FRAMES, DOUBLE BOTTOM AND BEAMS.

	INCHES IN SHIP.	Any Departure from Approved Plans to be Noted.	INCHES IN SHIP.	Any Departure from Approved Plans to be Noted.
FRAMES, Spacing amidships			Bracket Floors, Frame	
" from $\frac{3}{8}$ length amidships to Collision bulkhead			" " Reversed Frame	
" in peaks			" " Vertical Struts	
FRAMING.			Centre Girder, depth and thickness amidships	
Frame Amidships, Angle, [or [" " top Angles	
" " Extends up to			" " bottom Angles	
Reversed Frame Amidships, Angle			Side Girders, No. each side and thickness	
" " Extends up to			Margin Plate depth (excl. of flange) and thickness	
Depth of Framing Girder			" " Vertical Angle to Tank side Bracket abaft $\frac{1}{4}$ len. from stem	
Angles in Uppermost Continuous 'tween Decks, Angle, [or [" " Vertical Angle to Tank side Bracket from forward $\frac{1}{4}$ len. from stem to Panting Area	
" " Second 'tween Decks, Angle, [or [" " Gussets, spacing and scantling abaft $\frac{1}{4}$ len. from stem	
" " Third " " " "			" " Gussets, spacing and scantling from forward $\frac{1}{4}$ len. from stem to Panting Area	
" " from $\frac{1}{2}$ len. for'd. to 15% len. from Stem			Tank Side Brackets, height above base line at toe of Frame and thickness	
" " in Peaks, Angle or [INNER BOTTOM PLATING.	
Diameter and Spacing of Rivets through Frame and Shell Plating amidships			Breadth and thickness of Middle Line Strake	
State if Frame Joggled			Thickness of remainder in Holds	
Are the scantlings and arrangements in the Panting Area in accordance with the Rules and/or as approved?			Are Rule requirements complied with regarding increases of scantlings in way of double bottom in E. & B. space and framing in Bunkers and Boiler Room?	
Are the scantlings and arrangements in way of the Bottom Forward in accordance with the Rules and/or as approved?			BEAMS.	
SINGLE BOTTOM.			Uppermost Continuous Deck, amidships in Wells, Angle, [or [
Floors, Depth and thickness at mid-line in Holds			" " in way of Bridge, Angle, [or [
Height of Brackets at side above base line at toe of frame			Spacing	
Middle Line Keelson, on Floors, Angles, [or [Second Deck, amidships, Angle, [or [
" " " Through Plate or Intercostal Plate			Spacing	
" " " Foundation Plate on Floors			Third Deck, amidships, Angle, [or [
" " " Flat Plate Keel Angles			Spacing	
Side Keelsons, No. each side			Fourth Deck, amidships, Angle, [or [
" " thickness of Intercostal Plate			Spacing	
" " Angles			Poop Deck, Angle, [or [
DOUBLE BOTTOM.			Spacing	
Solid Floors, thickness and spacing			Bridge Deck, Angle, [or [
" " Are Frame and Reversed Frame joggled?			Spacing	
Bracket Floors, breadth and thickness at middle line			Forecastle Deck, Angle, [or [
" " breadth and thickness at margin plate			Spacing	



Gdynia 19/4

PILLARS AND DECKS.

PILLARS, No. of Rows	INCHES IN SHIP.	Any Departure from Approved Plans to be Noted.	Stringer Plate, breadth and thickness in way of Bridge	INCHES IN SHIP.	Any Departure from Approved Plans to be Noted.
in 'tween Decks, Size and Spacing					
" " " " "					
in Holds " " "					
" " " " "					
Centre Line Bulkhead. Stiffeners and Spacing			If Sheathed, material and thickness		
Plating, thickness of			Third Deck. Stringer Plate, breadth and thickness		
STRINGERS AND DECKS. Uppermost Continuous Deck. Stringer Plate, breadth and thickness in Wells			If Plated, state thickness		
" " " " " in way of Bridge			Fourth Deck. Stringer Plate, breadth and thickness		
" " " " "			If Plated, state thickness		
Angle in Wells			Poop Deck. Stringer Plate, breadth and thickness		
Thickness of Plating abreast Deck openings in way of Wells			Plating, Sheathing, material and thickness		
Thickness of Plating abreast Deck openings in way of Bridge			Bridge Deck. Stringer Plate, breadth and thickness		
Thickness of Plating within line of openings			Plating, Sheathing, material and thickness		
If Sheathed, material and thickness			Forecastle Deck. Stringer Plate, breadth and thickness		
Second Deck. Stringer Plate, breadth and thickness in Wells			Plating, Sheathing, material and thickness		

SHELL PLATING.

STRAKES.	AS IN VESSEL.				ANY DEPARTURE FROM APPROVED PLANS TO BE NOTED.	RIVETING.			
	AMIDSHIPS.		FORWARD.			EDGES.		BUTTS.	
	Breadth.	Thickness.	Thickness.	Thickness.		SINGLE OR DOUBLE.	RIVETS.	RIVETS.	STRAPPED LAPPS.
Flat Plate Keel									
" Dblg. (if any)									
Bottom Plating, No. of Strakes									
Bilge Plating, No. of Strakes									
Side Plating, No. of Strakes									
Upper Deck, Sheer-strake in Wells									
Upper Deck, Sheer-strake in Bridge									
Strake below Sheer-strake in Wells									
Strake below Sheer-strake in Bridge									
Poop Side Plating									
Bridge Side Plating									
Forecastle Side Plating									

WATERTIGHT BULKHEADS.

Total No. of W.T. BULKHEADS in Vessel—
Extending to Upper Deck (Sec. 3 c)
Deck next below
As per Rule

STIFFENERS.

MIDSHIP BULKH'D, Upper 'tween decks	Plating Thickness.	VERTICAL.				HORIZONTAL.			
		Scantlings.	Spacing.	Scantlings.	Spacing.	Scantlings.	Spacing.	Scantlings.	Spacing.
" " Second									
" " Third									
" " Holds									
COLLISION " (in Hold)									
AFTER PEAK "									

Manufacturer's Name or Trade Mark of the Steel used in the construction of the Vessel (state process of manufacture)
STEEL.
Has the Steel been tested as required by the Rules?

FORGINGS AND CASTINGS.

	Casting or Forging.	Scantlings.	Maker's Name.	Any Dep. from App. Plans to be Noted.
KEEL, Bar				
STEM				
STERN FRAME { Propeller Post				
{ Rudder				
Speed of Vessel				
RUDDER—Type				
" A x D				
" Diam. of head				
" Mainpiece at top pintle				
" " heel				
" how constructed				
" double or single plate coupling, vertical or horizontal				

EQUIPMENT No.

LETTER

ANCHORS.

Anchors.	WEIGHT, EX. STOCK.			TEST, PER CERTIFICATE.			WEIGHT REQUIRED BY TABLE 53.	Description of Anchor.	Makers.	Where and when tested, and Superintendent.
	Cwts.	qrs.	lbs.	Tons.	cwts.	qrs.				
1st Bower										
2nd "										
3rd "										
Collective weight										
Stream										

CHAIN CABLES.

HAWSERS AND WARPS.

No. of cable.	Length and size supplied.		Test per Certificate.		WEIGHT OF CHAIN CABLE.			Length and size per Table 53.		Description.	Makers of Cables.	Where and when tested, and Superintendent.	Material.	Length and size supplied.		Breaking Test of Steel Wire.		Length and size per Table 53.		
	Length.	Diam.	Statutory.	Break-ing.	Supplied.	Per Rule.	Length.	Diam.	Fathoms.					Ins.	Fathoms.	Ins.	Fathoms.	Ins.	Fathoms.	Ins.
	Fathoms.	Inch.	Tons.	Tons.	Cwts.	qrs.	lbs.	Cwts.	Fathoms.					Ins.	Fathoms.	Ins.	Fathoms.	Ins.	Fathoms.	Ins.
Stream or Wire	170	5						120	5					TOWLINE	130	5 1/2	Wire	130	5 1/2	
														HAWSERS & WARPS	350	3	Wire	200	2 1/2	
															300	2 1/2	Wire	200	2 1/2	
															200	7	Rope			

Steering Gear, Type (Power or hand)	Alternative Means of Steering
Steering Chains (Size and Test)	Windlass Boats
Plating in Holds, thickness and material	Cargo Battens, thickness, material and spacing
Cargo Hatchways.—(Upper Deck)	Thickness of Hatches
No. of Hatchways No. 1 (Fwd.)	No. 2
No. 3	No. 4
No. 5	No. 6
Number of Shifting Beams and/or Fore and Afters	Builder's Signature

GENERAL DECLARATION. It should be stated (a) whether the vessel (if not a motorship) is fitted for the carriage and burning of oil used as fuel
 (b) whether the vessel, not being an oil tanker, is fitted for carrying oil as cargo. The positions in which oil is carried as fuel or cargo should be indicated, together with the flash point (where required to be inserted in the Notation).

This vessel is of the "Victory" Class, and was built in accordance with American Bureau Requirements and classed with that Society.

A Classification Survey has been carried out, see Report 8 (Gdynia Nos. 2108 and 3126), and the vessel is eligible in our opinion to be classed with the Society with Record of 100 A1.

Oil can be carried in Nos. 2, 3 and 5 Double Bottom tanks, Fore and aft. Deep tanks and Oil Fuel settling tanks. F.P. above 150° F.

Windlass, steering gear, and pumping arrangements examined under working conditions and found satisfactory.

Amount of Entry Fee... Please see Report 8 £ : : Fees applied for, 19
 Special Survey Fee... £ : : Received by me, 19
 Travelling Expenses, if any... £ : :
 I am of opinion the Vessel should be Classed 100 A1
 Signature J.A. Boates
 Surveyor to Lloyd's Register of Shipping.

Whether the Vessel has been built under Special Survey No
 Certificate to be sent to 47 Whitehall St., London, W.C.2 Date of issue 7/4/52
 Committee's Minute
 Character assigned Deferred for Comp. Clsn Survey
 but - P. 49 Gdly (with endorsement)
 LMC 748 without Spl. cond.
 S(CL) 8.49 BSR.49



GENERAL REMARKS—(The Surveyor should state the Number of Report and Name of any Sister Vessel. Plans showing Vessel as built should be forwarded and a List of the Plans should be embodied.)

"Victory" Class Vessel

PARTICULARS OF ELECTRIC WELDING (if employed)

Vessel electrically welded throughout.

SPECIAL NOTATIONS :—Either as part of the vessel's class or for record in the Register Book

Electrically welded. Cruiser stern, Direction Finder, Echo Sounding Device. Gyro Compass. Fitted for oil fuel, F.P. above 150° F.

RADAR Equipment (State if fitted) not fitted

State Type or Pattern No. —
 State } Maker —
 Name } and/or —
 of } Supplier —

Particulars of Drop Test of Cast Steel Anchors, viz. :—
 Weight, Surveyor's Initials, Number of Certificate, Date of Test.

1st Bower
 2nd "
 3rd "

PARTICULARS FOR RECORD in the REGISTER BOOK.—Length of Poop — ft., R.Q.D. — ft., Bridge — ft., Forecastle 87

(in feet and tenths). When the Poop or Forecastle are joined to the B.D., this should be distinctly stated.

Official No. — Signal Letters **SPED** Extreme Breadth over Belting **No Belting** Over-all Length **455.25** ✓
 (Circ. 1611) (Circ. 1703)

No. and Material of Decks **2 Decks (3 Decks in Nos. 2 & 3 Holds), Steel** ✓

Parts of Bottom of Vessel coated with cement or approved composition **Peak tanks, and No. 4 P and S D.B. tanks.**
Cement ✓

Particulars of composition (if fitted) and of approval —

PARTICULARS OF WATER BALLAST:—(Comprising all tanks which may be used for Water Ballast. (Circ. 1284)
 Wells are not to be included in the lengths of the tanks, but Cofferdams and Dry Tanks (if tested) are to be included.)

Where Fitted.	Length.	Water Capacity.	Where Fitted.	Length.	Water Capacity.
Double bottom, aft,	81.0	356.5	Fore peak tank,	29.5	106.0
Double bottom, under Engines and Boilers,	45.0	239.8	After peak tank,	16.0	34.0
Double bottom, if under Engines only, Coff'dam	3.0		Deep tank, aft,	132.0	1648.0
Double bottom, if under Boilers only, Coff'dam	3.0		Deep tank, forward,	57.5	282.2
Double bottom, forward,	123.0	646	Other tanks, if fitted,		
Total length (if continuous) and Capacity	255 ✓	1242.1 ✓	(If necessary furnish further information by sketch.)		

Order for Special Survey No. —

Date —

Dates of Surveys held while building



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 Total No. of Visits