

# LLOYD'S REGISTER OF SHIPPING

Rua da Candelaria 80, 6th Floor,

(Caixa Postal 4481), Rio de Janeiro

Telegrams: Surveyor, Rio de Janeiro

Telephone: 23.2523

RECEIVED

15th. July, 1958.

Reference

Classn. &

Ship.

21 JUL 1958

Ans'd 24/7

Dear Sirs,

The Owners of the "NAVEN HEMBURY", "CHUY" and "HERVAL" are at present preparing plans for submission to you regarding their proposed conversion to fuel oil burning, and will have their D.B. tanks suitably fitted for this purpose, including cofferdams, etc..

However the Owners require to know as to whether or not you will insist on any further stiffening where the rivetting is not oil-tight pitch. According to their information the spacing of the rivets varies from 2.1/2" & 3" between centres, being double riveted, and it is thought that you will require additional strengthening at all tank-ends and all solid floors by intermittent fillet welds on account of the non-oil tight pitch.

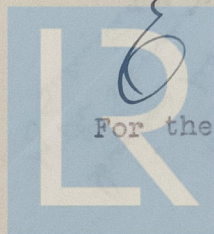
Would you kindly also give your requirements, in general terms, for shell-plating seams and butts, tank-top plating, etc., where a ship is being converted from coal to fuel-oil and utilising D.B. tanks for this purpose.

We are unable to trace any similar conversion here, from office records and, in the case of the "CAMBOINHAS", we cannot trace any letter or copy of plan which indicated your requirements, and we would, therefore, be much obliged if you would kindly answer our enquiry at your earliest convenience.

Yours faithfully,

The Secretary,  
London.

For the Surveyors.



Lloyd's Register  
Foundation

008778-008785-0259



CLASSIFICATION

4.

BHP

REQUESTED (dated 9/1/47)  
EARLY REPLY.

Division has 1866  
by the Surveyors.  
Submitted a copy to be sent.

*[Signature]*

*[Signature]* D.F.c  
20/5/47

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