

BUILDING AND AFLOAT

008759-008764-0185

PILLARS AND DECKS.

		INCHES IN SHIP.	Any Departure from Approved Plans to be Noted.			INCHES IN SHIP.	Any Departure from Approved Plans to be Noted.
PILLARS, No. of Rows							
„ in 'tween Decks, Size and Spacing							
„ „ „ „ „							
„ in Holds „ „ „							
„ „ „ „ „							
Centre Line Bulkhead. Stiffeners and Spacing	—						
Plating, thickness of	—						
STRINGERS AND DECKS. Uppermost Continuous Deck. Stringer Plate, breadth and thickness in Wells	5/16		✓				
„ „ „ „ in way of Bridge	—						
„ Angle in Wells	3 3 3/8		✓				
Thickness of Plating abreast Deck openings } in way of Wells	5/16		✓				
Thickness of Plating abreast Deck openings } in way of Bridge	5/16		✓				
Thickness of Plating within line of openings...	5/16		✓				
If Sheathed, material and thickness.....							
Second Deck. Stringer Plate, breadth and thickness in Wells	—						
Stringer Plate, breadth and thickness in way } of Bridge							
Thickness of Plating abreast Deck openings } in way of Wells							
Thickness of Plating abreast Deck openings } in way of Bridge.....							
Thickness of Plating within line of openings...							
If Sheathed, material and thickness.....							
Third Deck. Stringer Plate, breadth and thickness.....							
If Plated, state thickness							
Fourth Deck. Stringer Plate, breadth and thickness.....							
If Plated, state thickness.....							
Poop Deck. Stringer Plate, breadth and thickness.....							
Plating, Sheathing, material and thickness ...							
Bridge Deck. Stringer Plate, breadth and thickness.....							
Plating, Sheathing, material and thickness ...							
Forecastle Deck. Stringer Plate, breadth and thickness.....							
Plating, Sheathing, material and thickness...							

SHELL PLATING.

[illegible]

WATERTIGHT BULKHEADS.

Total No. of W.T. BULKHEADS in Vessel— 4 ✓
 Extending to Upper Deck (Sec. 3 c) 1 ✓
 „ Deck next below —
 As per Rule 4

FORGINGS AND CASTINGS.

	Casting or Forging.	Scantlings.	Maker's Name.	Any Departure from Approved Plans to be Noted.
KEEL, Bar	R.S.	6-1 1/4	✓	
STEM	R.S.	6-1 1/8	✓	
STERN FRAME {	Propeller Post	R.S.	5-2 1/2	✓
{	Rudder "	—		
Speed of Vessel	9 KNOTS	✓		
RUDDER—Type	SEMI BALANCED	✓		
" A X D				
" Diam. of head	4"	✓		
" Mainpiece at top pintle	4"	✓		
" " heel	4"	PINTLE	3"	
" how constructed	ARMS WELDED TO MAINPIECE	✓		
" double or single plate	SINGLE PLATE WELDED	✓		
" coupling, vertical or	AND MAIN	✓		
" horizontal	NONE	✓		

STERNFRAME
 FABRICATED BY
 HUNTER STANDREWS
 SHIPREPAIRING &
 ENGINEERING CO.

				STIFFENERS.				
				Plating Thickness.	VERTICAL.		HORIZONTAL.	
					Scantlings.	Spacing.	Scantlings.	Spacing.
MIDSHIP	BULKH'D,	Upper 'tween decks		3/8 5/16	4-3-5/16	24"	-	-
"	"	Second	"					
"	"	Third	"					
"	"	Holds						
COLLISION	"	(in Hold)		3/8 5/16	4-3-5/16	24		
AFTER PEAK	"	"		1/2 5/16	4-3-5/16	24.		

STEEL.

Manufacturer's Name or Trade Mark of the Steel used in the construction of the Vessel (state process of manufacture).....

APPLEBY FRODINGHAM STEEL CO
SKINNINGROVE IRON CO.

Has the Steel been tested as required by the Rules? **YES.**

OPEN HEARTH

STERNEFAME
FABRICATED BY
HUMBER STANDREWS
SHIPREPAIRING &
ENGINEERING CO.

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ANCHORS

CHAIN CABLES.

Steering Gear, Type (Power or hand) HAND GEMMEL & FROW. ✓ Alternative Means of Steering HAND TILLER.

Steering Chains (Size and Test) 9/16" / 3 3/4 TONS / CERT 59861 C.H. HAND. Windlass GEMMEL & FROW Boats NONE.

6 SHACKLES. 9/16. 3 3/4 TONS / CERT 86253 C.H. 20-3-52.

Ceiling in Holds, thickness and material _____ Cargo Battens, thickness, material and spacing NONE.

Cargo Hatchways.—(Upper Deck) _____ Thickness of Hatches _____

Hatchways No. 1 (Fwd.) _____ No. 2 _____ No. 3 _____ No. 4 _____ No. 5 _____ No. 6 _____

Builder's Signature

AL DECLARATION.

b) whether the vessel, not being an oil tanker, is fitted for carrying oil as cargo..... The positions in which oil is carried as fuel or cargo should be indicated, together with the flash point (where required to be inserted in the Notation).

THIS SHIP HAS BEEN BUILT UNDER SPECIAL SURVEY IN CONFORMITY WITH THE SOCIETY'S RULES AND REGULATIONS AND THE SECRETARY'S LETTERS.

THE SCANTLINGS AND ARRANGEMENTS OF THE SHIP ARE AS GIVEN IN THE REPORT AND AS SHEWN AND AMENDED ON THE APPROVED PLANS NOW FORWARDED. MODIFICATIONS OR ADDITIONS TO THE ORIGINAL APPROVED ARRANGEMENTS MADE DURING CONSTRUCTION HAVE BEEN INDICATED ON THE PLANS AND HAVE BEEN APPROVED AS BEING IN ACCORDANCE WITH OR BY STANDARDS EQUIVALENT TO THE RULE REQUIREMENTS. PLANS OF MIDSHIP SECTION AND PROFILE & DECKS SHEWING THE SHIP AS BUILT NOW FORWARDED HERewith HAVE BEEN CHECKED WITH THE APPROVED ARRANGEMENTS & FOUND IN ORDER. WORKMANSHIP AND MATERIALS ARE OF GOOD QUALITY.

FOR'D & AFT PEAK TANKS & OIL FUEL BUNKERS HAVE BEEN TESTED TO RULE REQUIREMENTS.

The amount of Entry Fee..... £ - : - : - } Fees applied for,
11. 8. 1952

(Special notations, where part of class, to be stated.)

Special Survey Fee..... £30 : 0 : 0 }

Received by me,

Travelling Expenses, if any £ 5 : 0 : 0 23. 8. 1952

I am of opinion the Vessel should be Classed ~~F~~ A

State whether the Vessel has been built under Special Survey.....YES

RIVER TOWING SERVICE

Certificate to be sent to HULL

Date of issue 18/01/52

Signature *Thos. L. Dixon*
Surveyor to Lloyd's Register of Shipping.

Committee's Minute

FRI. 3 OCT 1952

Character assigned

+ A1 For River Towing Service

Character assigned

Lloyd's A & CP

+ LMC 7.52. Oil Eng

CLASSIFICATION
© 2021
CERTIFICATES

Lloyd's Register
Foundation

GENERAL REMARKS—(The Surveyor should state the Number of Report and Name of any Sister Vessel. Plans showing Vessel as built should be forwarded and a List of the Plans should be embodied.)

OIL FUEL BUNKERS INDEPENDENT OF HULL STRUCTURE TESTED HEAD 6'-0" ABOVE CROWN OF TANK

FORE & AFT PEAKS TESTED TO HEAD 6'-0" ABOVE CROWN OF TANK

WATERTIGHT BULKHEADS HOSE TESTED

APPROVED PLANS HEREWITH RETURNED

MIDSHIP SECTION
PROFILE & DECKS
STERN FRAME & RUDDER
W. T. BULKHEADS
SHELL EXPANSION

ENGINE CASING
ENGINE SEATING
CAST STEEL COUNTER
GENERAL ARRANGEMENT

PARTICULARS OF ELECTRIC WELDING (if employed)

SEAMS & BUTTS OF DECK & BULKHEAD PLATING WELDED

SPECIAL NOTATIONS:—Either as part of the vessel's class or for record in the Register Book

RADAR Equipment (State if fitted)

State Type or Pattern No.

State } Maker
Name } and/or
of } Supplier

Particulars of Drop Test of
Cast Steel Anchors, viz.:—
Weight, Surveyor's Initials,
Number of Certificate, Date
of Test.

1st Bower $\frac{C}{2} - \frac{A}{1} - \frac{LBS}{5} / A.E.G. / 5703 / 8-11-51.$
2nd „ $2-1-0 / A.E.G. / 5701 / 8-11-51.$
3rd „

PARTICULARS FOR RECORD in the REGISTER BOOK.—Length of Poop — ft., R.Q.D. — ft., Bridge — ft., Forecastle — ft.

(in feet and tenths). When the Poop or Forecastle are joined to the B.D., this should be distinctly stated

Official No. 184666 Signal Letters Extreme Breadth over Belting 18-9 1/4 Over-all Length 75-0
(Circ. 1611) (Circ. 1703)

No. and Material of Decks ONE STEEL DECK

Parts of Bottom of Vessel coated with cement or approved composition CEMENT IN PEAK TANKS FOR DRAINAGE PURPOSE

Particulars of composition (if fitted) and of approval UNDER FLOORS RED LEAD PAINT. F&A PEAK TANKS RED LEAD
EXTERNAL RED LEAD + ANTI CORROSIVE + ANTI FOULING

PARTICULARS OF WATER BALLAST:—(Comprising all tanks which may be used for Water Ballast. (Circ. 1284)
(Wells are not to be included in the lengths of the tanks, but Cofferdams and Dry Tanks (if tested) are to be included.)

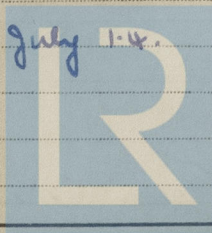
Where Fitted.	Length. Feet.	Water Capacity. Tons.	Where Fitted.	Length. Feet.	Water Capacity. Tons.
Double bottom, aft,			Fore peak tank,	8'2"	9.3
Double bottom, under Engines and Boilers,			After peak tank,	13'0"	13.0
Double bottom, if under Engines only,			Deep tank, aft,		
Double bottom, if under Boilers only,			Deep tank, forward,		
Double bottom, forward,			Other tanks, if fitted, OIL FUEL TANKS 2000 INDEPENDANT OF HULL	10'5"	6.25 TONS AT 95%
Total length (if continuous) and Capacity			(If necessary furnish further information by sketch.)		

Order for Special Survey No. 3643

Date 26.4.51.

Dates of Surveys held while building

1951. Dec 6.
1952. Mar 14. 19.27. Apr 20. June 26.30, July 1-4.



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Total No. of Visits