

YARD NOS. 376 & 377

MIDSHIP SECTION

LEADING DIMENSIONS

LENGTH B.P. 133'-4"; BREADTH MLD. - 25'-6"; DEPTH MLD. - 14'-0"

SCALE: $\frac{3}{4}" = 1 \text{ FOOT}$

LLOYD'S NUMERALS.

L	=	133.33
B	=	25.5
D	=	14.0
LxD	=	1867.0
Lx(B+D)	=	5266.5
(B+D)	=	39.5
$\frac{L}{D}$	=	9.52
$\frac{L}{B}$	=	5.23
$\frac{L}{d}$	=	12.58

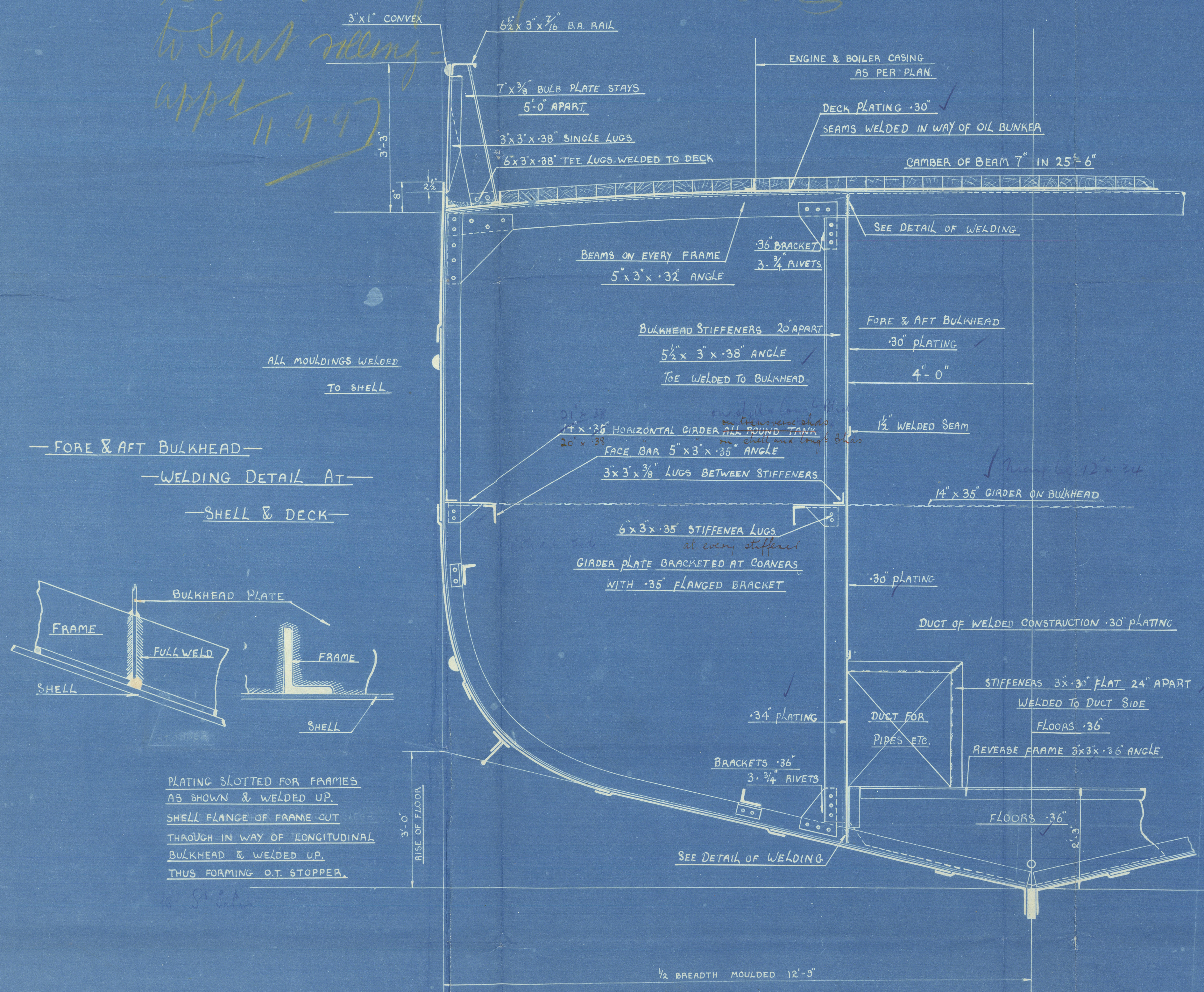
EQUIPMENT.

1 STOCKLESS ANCHOR	-----	8 1/2 CWT
1 " " "	-----	7 1/2 "
1 RODGERS	-----	3 1/4 "
120 FMS. OF 1 1/8" STUD LINK CABLE		
60 " " 6" HAWSER		
60 " " 5" WARP		

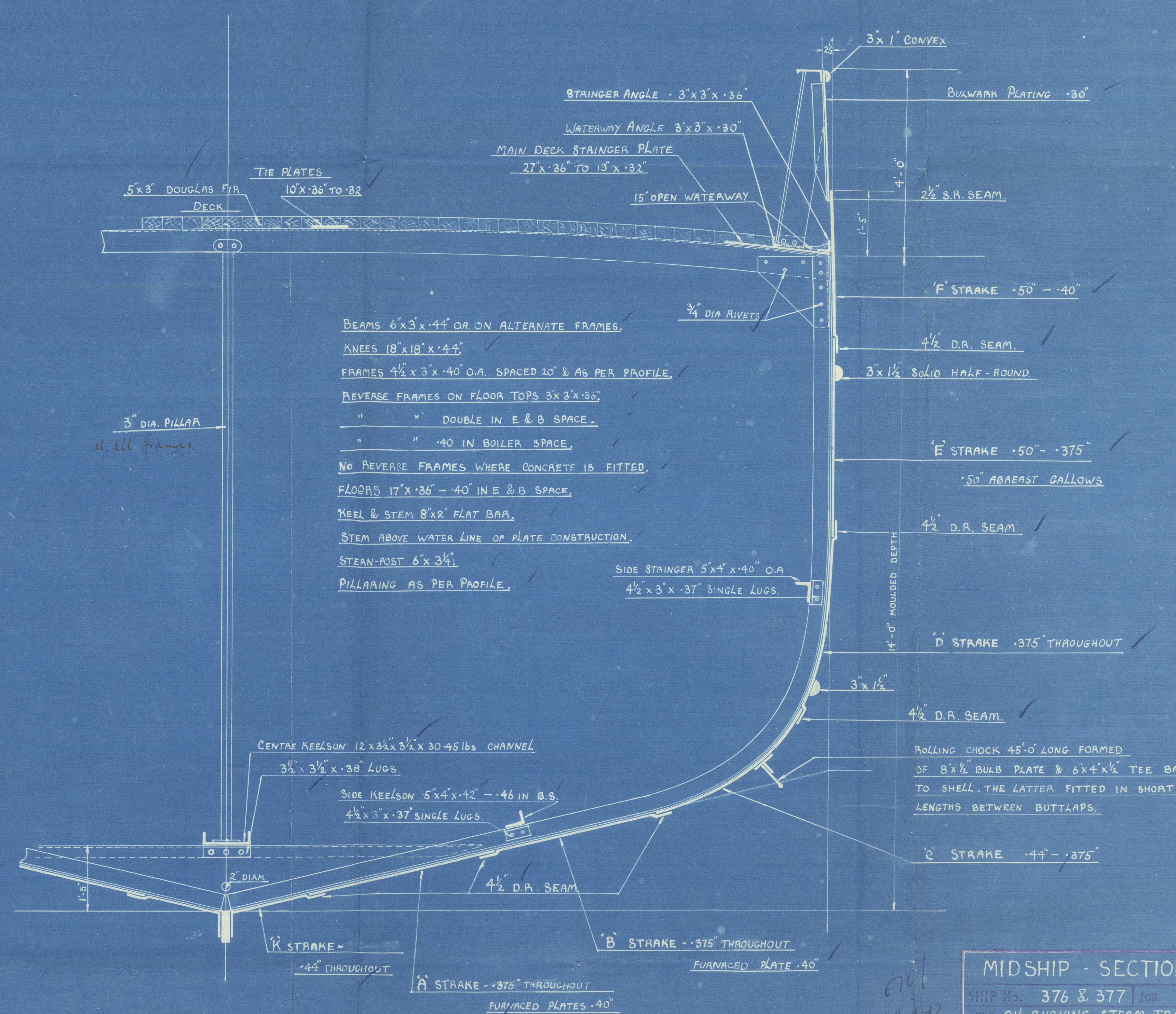
* ALTERNATIVELY 2 - 60 FM. LENGTHS OF
4" COMBINATION WIRE - BREAKING STRENGTH
NOT LESS THAN 8.3 TONS

RIVETTING.

FRAMES TO SHELL $\frac{3}{4}"$ DIA. RIVETS 5 1/2" APART.
" " " IN PEAK TANKS $\frac{3}{4}"$ DIA. RIVETS 4 1/2" APART.
" " CARBOARO & TO A & B STRAKES FOR 1/4 OF LENGTH FROM STEM $\frac{3}{4}"$ DIA. RIVETS 4 1/2" APART.
" " FLOORS FOR 1/4 OF LENGTH FROM STEM $\frac{3}{4}"$ DIA. RIVETS 4 1/2" APART.
" " " ELSEWHERE $\frac{3}{4}"$ DIA. RIVETS 5 1/2" APART.
REVERSE BARS TO FLOORS IN E & B SPACE $\frac{3}{4}"$ DIA. RIVETS 5 1/2" APART.
" " " " ELSEWHERE $\frac{3}{4}"$ DIA. RIVETS 4 1/2" APART.
SEAMS OF SHELL PLATING $\frac{3}{4}"$ DIA. RIVETS 5 RIVETS IN EACH FRAME SPACE, EXCLUDING FRAME RIVET.
END LAPS OF SHEASTRAKE & CARBOARO STRAKE $\frac{3}{4}"$ DIA. RIVETS 2 1/2" APART. 9 3/4" A.R. STRAPS.
" " " SHELL PLATING $\frac{3}{4}"$ DIA. RIVETS 2 1/2" APART. 5" D.R. LAPS.
" " " BULKWARK PLATING $\frac{3}{4}"$ DIA. RIVETS 2 1/2" APART. 4 1/2" S.A. BUTTSTRAPS.
BEAMS TO DECK $\frac{3}{4}"$ DIA. RIVETS 6 1/4" APART.
SEAMS OF DECK PLATING $\frac{3}{4}"$ DIA. RIVETS 3 3/8" APART. SEAMS 2 1/2" S.A.
END LAPS OF DECK PLATING $\frac{3}{4}"$ DIA. RIVETS 2 1/2" APART. LAPS 5" D.R.
THROUGH KEEL & CARBOARO STRAKE 2 ROWS, 1 DIA. COUNTERSUNK RIVETS 6" APART REEDED.
STAINER ANGLE TO SHELL & DECK $\frac{3}{4}"$ DIA. RIVETS 3 3/4" APART.
BULKHEAD BEAMS & ENLAPS $\frac{3}{4}"$ DIA. RIVETS 2 1/2" APART. LAP 2 1/2" S.A.
" BOUNDARY BAR TO SHELL & DECK $\frac{3}{4}"$ DIA. RIVETS 2 1/2" APART. COUNTERSUNK RIVETS TO SHELL.
RAIL TO BULKWARK $\frac{3}{4}"$ DIA. RIVETS 3" APART. ALTERNATE RIVETS THROUGH Moulding.
WATERWAY ANGLE WELDED TO DECK.



SECTION IN WAY OF RAISED QTR. DECK
THROUGH MAIN FUEL BUNKER



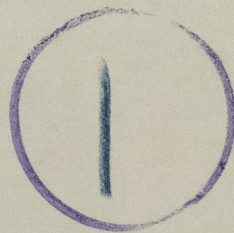
SECTION IN WAY OF MAIN DECK

MIDSHIP - SECTION			
SHIP No.	376 & 377	108	
TYPE	OIL BURNING STEAM TRAWLER		
SCALE	3/4" = 1 FOOT	DN-6-3-47	M.B.
DWG NO.	- 8 -	DRAWER No.	14
RICHARDS IRONWORKS LTD		PRINT No.	503
CROWN WORKS		DATE	9-2-2021
TEL. 51.	LOWESTOFT.		

008753 - 008758 - 0103

"BRACONGLEN" ★

RECORDS DEPT..
LONDON



RICHARDS IRONWORKS

YARD NOS. 376-7

MIDSHIP SECTION

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YARD Nos-376 & 377
MIDSHIP - SECTION.

RICHARDS IRONWORKS LIMITED	
SHIPBUILDERS & ENGINEERS	
<u>LOWESTOFT</u>	
SHIP NO:	
Dwg. No.	Print No.
Job No.	Date



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