

pt. 4.

REPORT ON MACHINERY.

No. 6881

Received at London Office

28 JUN 1911

Date of writing Report 27.6.11 When handed in at Local Office 27.6.11 Port of MIDDLESBROUGH ON TEES
 Date, First Survey 12th Jan'y Last Survey 16th June 1911
 No. in Survey held at Stockton-on-Tees (Number of Visits 70)
 Reg. Book. on the Steel Screw Steamer "Kinkasan Maru" (S.S. No. 559) Tons { Gross 4938.85
 Master Y. Awoki Built at Middlesbrough By whom built Sir Raylton Dixon & Co Lim When built 1911
 Engines made at Stockton By whom made Messrs Blair & Co Lim (No. 1700) when made 1911
 Boilers made at Stockton By whom made Messrs Blair & Co Lim when made 1911
 Registered Horse Power Owners Mitsui Bussan Kaisha Lim Port belonging to Mitsui
 Nom. Horse Power as per Section 28 417 Is Refrigerating Machinery fitted for cargo purposes no Is Electric Light fitted yes
 (GINES, &c.—Description of Engines Tri-compound No. of Cylinders 3 No. of Cranks 3
 Dia. of Cylinders 26-42-70 Length of Stroke 48 Revs. per minute 65 Dia. of Screw shaft 14.48 as per rule 14.48 Material of Sty Steel
 as fitted 15.74 as fitted 15.74 screw shaft) Is the after end of the liner made water tight
 the screw shaft fitted with a continuous liner the whole length of the stern tube yes Is the after end of the liner made water tight
 the propeller boss yes If the liner is in more than one length are the joints burned no If the liner does not fit tightly at the part
 between the bearings in the stern tube, is the space charged with a plastic material insoluble in water and non-corrosive tight fit If two
 liners are fitted, is the shaft lapped or protected between the liners yes Length of stern bush 5'-4"
 Dia. of Tunnel shaft 12.28 as per rule 12.28 Dia. of Crank shaft journals 13.63 as per rule 13.63 Dia. of Crank pin 14.3 Size of Crank webs 28 1/2 x 9 1/2 Dia. of thrust shaft under
 as fitted 13.74 as fitted 14.5 as fitted 14.5 State whether moveable no Total surface 96 sq ft
 No. of Feed pumps 2 Diameter of ditto 3 1/2 Stroke 34 Can one be overhauled while the other is at work yes
 No. of Bilge pumps 2 Diameter of ditto 5 Stroke 34 Can one be overhauled while the other is at work yes
 No. of Donkey Engines 2 Sizes of Pumps Ballast - 10 x 10 Feed - 4 1/2 x 8 No. and size of Suctions connected to both Bilge and Donkey pumps
 Engine Room 3 @ 3 1/2 & one @ 3 1/2 in dry tank In Holds, &c. 2 @ 3 1/2 in each hold; Tunnel
will run @ 2 1/2
 No. of Bilge Injections 1 sizes 6 3/4 Connected to condenser, or to circulating pump yes Is a separate Donkey Suction fitted in Engine room & size yes - 4"
 Are all the bilge suction pipes fitted with roses yes Are the roses in Engine room always accessible yes Are the sluices on Engine room bulkheads always accessible none
 Are all connections with the sea direct on the skin of the ship yes Are they Valves or Cocks both
 Are they fixed sufficiently high on the ship's side to be seen without lifting the stokehold plates yes Are the Discharge Pipes above or below the deep water line below
 Are they each fitted with a Discharge Valve always accessible on the plating of the vessel yes Are the Blow Off Cocks fitted with a spigot and brass covering plate yes
 That pipes are carried through the bunkers forward holds How are they protected wood casing
 Are all Pipes, Cocks, Valves, and Pumps in connection with the machinery and all boiler mountings accessible at all times yes
 Are the Bilge Suction Pipes, Cocks, and Valves arranged so as to prevent any communication between the sea and the bilges yes
 Dates of examination of completion of fitting of Sea Connections 26.4.11 of Stern Tube 26.4.11 Screw shaft and Propeller 11.5.11
 Is the Screw Shaft Tunnel watertight see hull Rpt Is it fitted with a watertight door yes worked from Top platform
 BOILERS, &c.—(Letter for record (5)) Manufacturers of Steel Messrs John Spencer & Sons Lim
 Total Heating Surface of Boilers 7114 Is Forced Draft fitted no No. and Description of Boilers 3 single ended
 Working Pressure 180 Tested by hydraulic pressure to 360 Date of test 24.3.11 No. of Certificate 4609
 Can each boiler be worked separately yes Area of fire grate in each boiler 63 1/2 sq ft No. and Description of Safety Valves to
 each boiler 2 direct spring Area of each valve 8.29 Pressure to which they are adjusted 185 Are they fitted with easing gear yes
 Smallest distance between boilers or uptakes and bunkers or woodwork 2 ft 8 in dia. of boilers 15'-3" Length 11'-0" Material of shell plates steel
 Thickness 1 1/2 Range of tensile strength 28-32 Are the shell plates welded or flanged no Descrip. of riveting: cir. seams 2 Riv laps
 Long. seams 2 Riv Diameter of rivet holes in long. seams 1 1/4 Pitch of rivets 8 1/2 Lap of plates or width of butt straps 18 5/8 x 1 3/8
5 Rivets per pitch rivets 86.3 Working pressure of shell by rules 182 lbs Size of manhole in shell 16" x 12"
 Percentages of strength of longitudinal joint plate 85.6 Size of compensating ring 7 1/2 x 1 1/2 No. and Description of Furnaces in each boiler 3 Morrison Material steel Outside diameter 45 1/8
 Length of plain part top bottom 7 Thickness of plates 9 16 Description of longitudinal joint welded No. of strengthening rings 1
 Working pressure of furnace by the rules 192 Combustion chamber plates: Material steel Thickness: Sides 1 1/2 Back 1 1/2 Top 1 1/2 Bottom 1 1/2
 Pitch of stays to ditto: Sides 8 1/2 x 10 Back 9 5/8 x 9 1/4 Top 9 x 9 1/2 If stays are fitted with nuts or riveted heads nuts Working pressure by rules 184
 Material of stays steel Diameter at smallest part 1.59 Area supported by each stay 89 Working pressure by rules 202 End plates in steam space:
 Material steel Thickness 1 1/2 Pitch of stays 20 1/2 20 1/2 How are stays secured nuts & washers Working pressure by rules 184 Material of stays steel
 Diameter at smallest part 2.79 Area supported by each stay 340 Working pressure by rules 186 Material of Front plates at bottom steel
 Thickness 1 1/2 Material of Lower back plate steel Thickness 1 Greatest pitch of stays 14 1/2 14 1/2 Working pressure of plate by rules 189
 Diameter of tubes 3 1/2 Pitch of tubes 4 1/2 x 4 1/2 Material of tube plates steel Thickness: Front 1 1/2 Back 1 1/2 Mean pitch of stays 10 1/2
 Pitch across wide water spaces 14 1/2 Working pressures by rules 188 Girders to Chamber tops: Material steel Depth and
 Thickness of girder at centre 7 1/2 x 1 1/2 Length as per rule 29 Distance apart 9 Number and pitch of stays in each 2 @ 9 1/2
 Working pressure by rules 191 Superheater or Steam chest; how connected to boiler none Can the superheater be shut off and the boiler worked
 separately yes Diameter 14 1/2 Length 14 1/2 Thickness of shell plates 1 1/2 Material steel Description of longitudinal joint none Diam. of rivet
 plates 14 1/2 Pitch of rivets 14 1/2 Working pressure of shell by rules 188 Diameter of flue 14 1/2 Material of flue plates steel Thickness 1 1/2
 If stiffened with rings yes Distance between rings 29 Working pressure by rules 188 End plates: Thickness 1 1/2 How stayed none
 Working pressure of end plates 191 Area of safety valves to superheater 191 Are they fitted with easing gear yes

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VERTICAL DONKEY BOILER—

Manufacturers of Steel

See Indb Report attached hereto

No. _____ Description One single ended Multitubular
 Made at Stockton By whom made Fussers Piley Bros (224240) When made 1911 Where fixed upper deck
 Working pressure _____ tested by hydraulic pressure to _____ Date of test _____ No. of Certificate _____ Fire grate area _____ Description of Safety
 Valves _____ No. of Safety Valves _____ Area of each _____ Pressure to which they are adjusted _____ Date of adjustment _____
 If fitted with easing gear _____ If steam from main boilers can enter the donkey boiler _____ Dia. of donkey boiler _____ Length _____
 Material of shell plates _____ Thickness _____ Range of tensile strength _____ Descrip. of riveting long. seams _____
 Dia. of rivet holes _____ Whether punched or drilled _____ Pitch of rivets _____ Lap of plating _____ Per centage of strength of joint _____ Rivets _____ Plates _____
 Working pressure of shell by rules _____ Thickness of shell crown plates _____ Radius of do. _____ No. of stays to do. _____ Dia. of stays _____
 Diameter of furnace Top _____ Bottom _____ Length of furnace _____ Thickness of furnace plates _____ Description of joint _____
 Working pressure of furnace by rules _____ Thickness of furnace crown plates _____ Radius of do. _____ Stayed by _____
 Diameter of uptake _____ Thickness of uptake plates _____ Thickness of water tubes _____ Dates of survey _____

SPARE GEAR. State the articles supplied:— 2 each of con. rod top end, bottom end and main bearing bolts and nuts: one set coupling bolts: one set feed and bilge pump valves, one set piston rings each cylinder: assorted bolts & nuts, iron of various sizes; and one tail end shaft

The foregoing is a correct description,

Geo Nettleship

Manufacturer.

Dates of Survey while building { During progress of work in shops -- } SECRETARY, 1911, Jan. 12, 16, 18, 20, 25, 27, 30, Feb. 1, 2, 3, 6, 8, 10, 13, 15, 16, 17, 20, 21, 22, 24, 27, 28, Mar. 1, 2, 3, 6, 8, 9, 13, 15, 16, 17, 20, 22, 24, 27
 { During erection on board vessel -- } 27.10.11, Apr. 1, 5, 7, 11, 12, 18, 20, 22, 24, 26, 27, 29, May 1, 2, 9, 11, 16, 17, 19, 20, 22, 25, 26, 30, June 6, 8, 9, 12, 26
 Total No. of visits 70

Is the approved plan of main boiler forwarded herewith yes

Dates of Examination of principal parts—Cylinders 30.1.11 Slides 1.3.11 Covers 8.2.11 Pistons 17.2.11 Rods 15.2.11
 Connecting rods 28.2.11 Crank shaft 27.2.11 Thrust shaft 30.1.11 Tunnel shafts 18.1.11 Screw shaft 3.5.11 Propeller 29.4.11
 Stern tube 24.4.11 Steam pipes tested 17.5.11 Engine and boiler seatings 23.5.11 Engines holding down bolts 17.5.11
 Completion of pumping arrangements 26.6.11 Boilers fixed 8.6.11 Engines tried under steam 20.5.11
 Main boiler safety valves adjusted 20.5.11 Thickness of adjusting washers PV 1/2: SV 1/2: PV 3/8: SV 3/8: PV 1/4: SV 1/4
 Material of Crank shaft Eng Steel Identification Mark on Do. 6631 Material of Thrust shaft Eng Steel Identification Mark on Do. 7665.N
 Material of Tunnel shafts Eng Steel Identification Marks on Do. 7665.N Material of Screw shafts Eng Steel Identification Marks on Do. 6631
 Material of Steam Pipes Solid drawn Copper 4 1/2" x W. 5 L. 4.5 Test pressure 400 lbs

General Remarks (State quality of workmanship, opinions as to class, &c.)

The machinery of this vessel has been built under special survey. The materials and workmanship are sound and good. The boilers and main steam pipes have been tested by hydraulic pressure and the engines and boilers examined under steam and all found satisfactory. The machinery is now in a good and safe working condition and eligible in my opinion to have the notation of L.M.C-6.11

The report on the Electric Light will be forwarded in a few days

It is submitted that this vessel is eligible for THE RECORD + L.M.C 6.11.

N.H.P. = 417
 The amount of Entry Fee .. £ 3-0-0 When applied for, 27.6.11
 Special .. £ 40-17-0
 Donkey Boiler Fee .. £ ✓ When received, 27.6.11
 Travelling Expenses (if any) £ ✓

Committee's Minute

Assigned

Wm Morrison
 Engineer Surveyor to Lloyd's Register of British & Foreign Shipping.

Lloyd's Register Foundation