

WEIGHT OF RUDDER:-		PIEGS
1 RUDDER STOCK	4.00	
2 MAIN PIECE	4.20	
3 RUDDER ARMS	2.25	
4. " PLATES (BOTH SIDES)	2.88	
5. WEDGE PIECE ETC.	.64	
TOTAL	15.67	PIEGS

WEIGHT OF STERN FRAME:-		PIEGS
1. UPPER PART	12.10	
2. LOWER PART	8.30	
3 EDGE PIECE ETC.	.48	
TOTAL	20.88	PIEGS

ALL MATERIAL TO BE CERTIFIED BY "LLOYDS REGISTER"
xx-xx MARKS SURFACES WHICH MUST BE GIVEN ALLOWANCE FOR MACHINING
THE ELECTRIC WELDING MUST BE DONE BY EXPERIENCED MEN
AND TO THE SATISFACTION OF "LLOYDS REGISTER"

M.V. "KOSEI MARU".

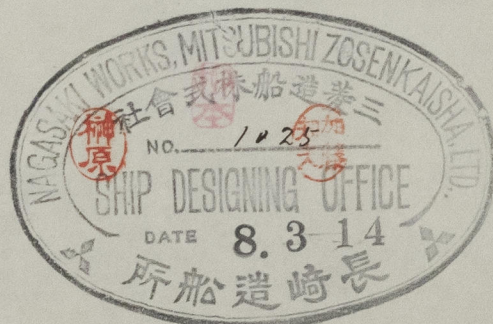
Nagasaki Report No.1882.

M.S. "KOSEI MARU"

RUDDER &
STERN FRAME

(FINISHED PLAN)

SCALE $\frac{3}{4}$ " TO 1 FT



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Foundation