

As approved

RIVET HOLES  $\frac{3}{16}$ " DIAM. - FOR  $\frac{1}{8}$ " RIVETS  
SPACED  $5\frac{5}{8}$ " APART CENTRE TO CENTRE

HEIGHT TO CENTRE OF BOSS.

OUTER ROW, COUNTERSUNK RIVETS.

OUTER ROW OF HOLES NOT TO  
EXCEED  $5\frac{1}{2}$ " SPACING.

Bottom Smooth + Round

1 3/4"

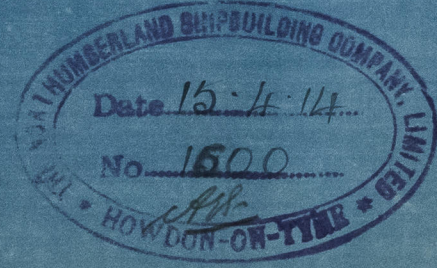
2 3/8"

3/8"

3/8"

ROUGH BORED

FACED



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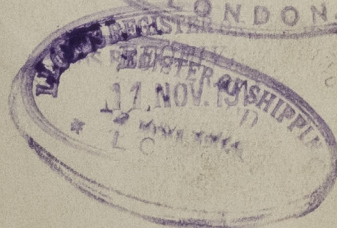
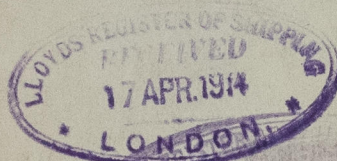
SS. "MONTCALM"

NEWCASTLE ON TYNE  
Report No. 70257.



"TEIRYU MARU"  
Mitsubishi AB. Co.  
Lower part of stem frame  
as approved.  
No 221 + 2

S.S. "Northwestern Miller"  
NEWCASTLE-ON-TYNE  
Report No 67264.



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