

REPORT ON MACHINERY.

Received at London Office

MON. 17 OCT. 1921

Date of writing Report 15th Oct 1921 When handed in at Local Office 15th Oct 1921. Port of Dublin.

No. in Survey held at Dublin Date, First Survey 6th Sept 1921. Last Survey 14th Oct 1921. Reg. Book.

on the STEEL SCREEN STEAMER "KYLEBEG"

Tons { Gross 680 Net 291 When built 1921

Master Built at Dublin By whom built Dublin Shipbuilders Ltd.

Engines made at Rathfriland By whom made Wm Beardmore & Coy Ltd when made 1921

Boilers made at Glasgow By whom made D. Rowan & Coy. when made 1921

Registered Horse Power Owners Sydney Holm & Co. Port belonging to Glasgow.

Nom. Horse Power as per Section 28 Is Refrigerating Machinery fitted for cargo purposes Is Electric Light fitted

ENGINES, &c.—Description of Engines

No. of Cylinders No. of Cranks

Dia. of Cylinders Length of Stroke Revs. per minute Dia. of Screw shaft as per rule as fitted Material of screw shaft

Is the screw shaft fitted with a continuous liner the whole length of the stern tube Is the after end of the liner made water tight

In the propeller boss If the liner is in more than one length are the joints burned If the liner does not fit tightly at the part between the bearings in the stern tube, is the space charged with a plastic material insoluble in water and non-corrosive If two liners are fitted, is the shaft lapped or protected between the liners Length of stern bush

Dia. of Tunnel shaft as per rule as fitted Dia. of Crank shaft journals as per rule as fitted Dia. of Crank pin Size of Crank webs Dia. of thrust shaft under collars

Dia. of screw Pitch of Screw No. of Blades State whether moveable Total surface

No. of Feed pumps Diameter of ditto Stroke Can one be overhauled while the other is at work

No. of Bilge pumps Diameter of ditto Stroke Can one be overhauled while the other is at work

No. of Donkey Engines Sizes of Pumps No. and size of Suctions connected to both Bilge and Donkey pumps

In Engine Room In Holds, &c.

No. of Bilge Injections sizes Connected to condenser, or to circulating pump Is a separate Donkey Suction fitted in Engine room & size

Are all the bilge suction pipes fitted with roses Are the roses in Engine room always accessible Are the sluices on Engine room bulkheads always accessible

Are all connections with the sea direct on the skin of the ship Are they Valves or Cocks

Are they fixed sufficiently high on the ship's side to be seen without lifting the stokehold plates Are the Discharge Pipes above or below the deep water line

Are they each fitted with a Discharge Valve always accessible on the plating of the vessel Are the Blow Off Cocks fitted with a spigot and brass covering plate

What pipes are carried through the bunkers How are they protected

Are all Pipes, Cocks, Valves, and Pumps in connection with the machinery and all boiler mountings accessible at all times

Are the Bilge Suction Pipes, Cocks, and Valves arranged so as to prevent any communication between the sea and the bilges

Is the Screw Shaft Tunnel watertight Is it fitted with a watertight door worked from

BOILERS, &c.—(Letter for record) Manufacturers of Steel

Total Heating Surface of Boilers Is Forced Draft fitted No. and Description of Boilers

Working Pressure Tested by hydraulic pressure to Date of test No. of Certificate

Can each boiler be worked separately Area of fire grate in each boiler No. and Description of Safety Valves to each boiler

Area of each valve Pressure to which they are adjusted Are they fitted with easing gear

Smallest distance between boilers or uptakes and bunkers or woodwork Mean dia. of boilers Length Material of shell plates

Thickness Range of tensile strength Are the shell plates welded or flanged Descrip. of riveting: cir. seams long. seams

Diameter of rivet holes in long. seams Pitch of rivets Lap of plates or width of butt straps

Per centages of strength of longitudinal joint rivets plate Working pressure of shell by rules Size of manhole in shell

Size of compensating ring No. and Description of Furnaces in each boiler Material Outside diameter

Length of plain part top bottom Thickness of plates crown bottom Description of longitudinal joint No. of strengthening rings

Working pressure of furnace by the rules Combustion chamber plates: Material Thickness: Sides Back Top Bottom

Pitch of stays to ditto: Sides Back Top If stays are fitted with nuts or riveted heads Working pressure by rules

Material of stays Area at smallest part Area supported by each stay Working pressure by rules End plates in steam space:

Material Thickness Pitch of stays How are stays secured Working pressure by rules Material of stays

Area at smallest part Area supported by each stay Working pressure by rules Material of Front plates at bottom

Thickness Material of Lower back plate Thickness Greatest pitch of stays Working pressure of plate by rules

Diameter of tubes Pitch of tubes Material of tube plates Thickness: Front Back Mean pitch of stays

Pitch across wide water spaces Working pressures by rules Girders to Chamber tops: Material Depth and thickness of girder at centre

Length as per rule Distance apart Number and pitch of stays in each

Working pressure by rules Steam dome: description of joint to shell % of strength of joint

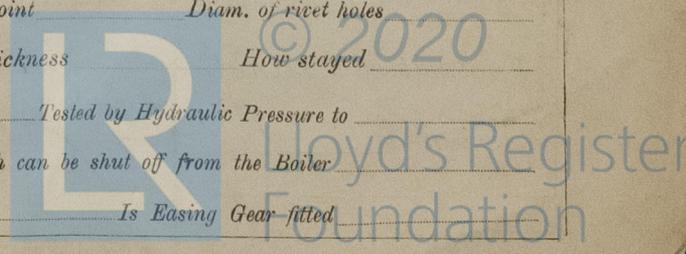
Diameter Thickness of shell plates Material Description of longitudinal joint Diam. of rivet holes

Pitch of rivets Working pressure of shell by rules Crown plates Thickness How stayed

SUPERHEATER. Type Date of Approval of Plan Tested by Hydraulic Pressure to

Date of Test Is a Safety Valve fitted to each Section of the Superheater which can be shut off from the Boiler

Diameter of Safety Valve Pressure to which each is adjusted Is Easing Gear fitted



IS A DONKEY BOILER FITTED?

If so, is a report now forwarded?

SPARE GEAR. State the articles supplied:—

The foregoing is a correct description,

Manufacturer.

Dates of Survey while building { During progress of work in shops - - }
 { During erection on board vessel - - - }
 Total No. of visits FOR THIS SURVEY 5.

1921:- Sept 6, 7, 9, 23, Oct 14th.

Is the approved plan of main boiler forwarded herewith

“ “ “ donkey “ “ “

Dates of Examination of principal parts—Cylinders Slides Covers Pistons Rods
 Connecting rods Crank shaft Thrust shaft Tunnel shafts Screw shaft Propeller

Stern tube Steam pipes tested Engine and boiler seatings 9-9-21. Engines holding down bolts

Completion of pumping arrangements Boilers fixed Engines tried under steam

Completion of fitting sea connections 23-9-21. Stern tube 9-9-21 Screw shaft and propeller 23-9-21.

Main boiler safety valves adjusted Thickness of adjusting washers

Material of Crank shaft Identification Mark on Do. Material of Thrust shaft Identification Mark on Do.

Material of Tunnel shafts Identification Marks on Do. Material of Screw shafts Identification Marks on Do.

Material of Steam Pipes Test pressure

Is an installation fitted for burning oil fuel No. Is the flash point of the oil to be used over 150°F.

Have the requirements of Section 49 of the Rules been complied with.

Is this machinery duplicate of a previous case If so, state name of vessel

General Remarks (State quality of workmanship, opinions as to class, &c.)

The underdeck sea connections, stem tube, tail shaft & propeller satisfactorily fitted
 The discharge valves remain to be fitted at Glasgow.
 The vessel has left for Glasgow, in tow, where the machinery is to be installed and the Glasgow Surveyors have been advised

Certificate (if required) to be sent to
The Surveyors are requested not to write on or below the space for Committee's Minute.

The amount of Entry Fee ... £	:	:	When applied for,
Special ... £	:	:	19
Donkey Boiler Fee ... £	:	:	When received,
Travelling Expenses (if any) £	:	:	19

A. B. Forster & W. J. Pyle
 Engineer Surveyor to Lloyd's Register of Shipping.

FRI. DEC. 23 1921

Committee's Minute GLASGOW 20 DEC 1921

Assigned See Gls. Rpt. No. 41577



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