

STEEL STEAMER or MOTORSHIP.

Received at London Office 23 MAY 1928

State if Report has been sent on the Freeboard of the Vessel. Yes

State if Report is sent on the Machinery of the Vessel. Yes

Date of completion of report 22nd May 1928

Port of Sunderland

No. 29735

Survey held at Sunderland

Date First Survey 21st Nov 1927

Last Survey 16th May 1928

On the (State if Machinery fitted Aft and if Single, Twin or Triple Screw) Single Screw Steamer "BOTHNIA"

State Type (Full Scantling, Complete Superstructure with or without Tonnage Openings) Full Scantling

State Type of Erections { Long Bridge & Forecastle

TONNAGE under Tonnage Deck... 2085.45

CLASS 100A.1

State if with freeboard as condition of Class) No

Built at Sunderland

Do. of space or spaces between Tonnage Dk. and Upper Dk.

Length from fore part of stem to after part of stern post on summer L.W.L. See Sec. 3 (1a) 129.20

Breadth (greatest moulded) B 44.45

Depth, at middle of length from top of keel to top of beam at side of uppermost continuous deck. See Sec. 3 (1c) D 22.5

Total 2085.45

Gross Tonnage 2402.14

Register Tonnage 1209.19

1st Longitudinal Number (L x D) = 6540

2nd Numeral L x (B + D) = 19634

Framing Depth "d," at middle of length. See Sec. 3 (1d) 11.12

Proportions—Depth to Length—Uppermost continuous deck to top of keel 12.98
Do. Long Bridge to top of keel 9.65

Draught Moulded 19'-4 3/4"

Launched 5th April 1928 Yard No. 562

Builders Jos. L. Thompson & Sons, Ltd.

Owners America-Levant Line, Ltd.

Managers Stanley & John Thompson, Ltd.
(Where necessary to be entered in Reg. Book.)

Residence 80, Bishopsgate, London, E.C.3.

Port of Registry London.

If surveyed while building, afloat, or in dry dock

Building & Afloat.

FRAMES, DOUBLE BOTTOM AND BEAMS.

	INCHES IN SHIP.	Any Departure from Approved Plans to be Noted.		INCHES IN SHIP.	Any Departure from Approved Plans to be Noted.
FRAMES, Spacing amidships	24 1/2		Bracket Floors, Frame	6 x 3 1/2 x 44	BS 54
" " from 1/2 length to Collision bulkhead	24 1/2		" " Reversed Frame	6 x 3 x 36	BS 46
" " in peaks	24		" " Vertical Struts	6 x 3 x 36	BS 46
SIDE FRAMING.			Centre Girder, depth and thickness amidships	36 x 46	BS 56
Frame Amidships, Angle, L or C	4 3 x 36		" " top Angles Double	3 x 3 x 42	BS 52
" " Extends up to	Upper Bridge		" " bottom Angles Double	3 1/2 x 3 1/2	48
Reversed Frame Amidships, Angle	decks alternately		Side Girders, No. each side and thickness	One 34	BS 44
" " Extends up to			Margin Plate depth (excl. of flange) and thickness	24 1/2 x 40	BS 50
Depth of Framing Girder	8 (MEAN)	(as plan)	" " Vertical Angle to Tank side Bracket abaft 1/2 len. from stem	3 x 3 x 34	BS 44
Frames in Uppermost Continuous Deck	9 3 1/2 x 48		" " Vertical Angle to Tank side Bracket forward 1/2 len. from stem	5 5 x 34	122 1/2 3 x 3 x 34
" " Second Deck, Angle, L or C	9 3 1/2 x 54		" " Gussets, spacing and scantling abaft 1/2 len. from stem	ES 73 1/2 x 3 x 34	
" " Third " " "			" " Gussets, spacing and scantling forward 1/2 len. from stem	98 3 x 3 x 34	BS 46
Framing in Peaks, Angle or C	6 3 x 38		Tank Side Brackets, height above base line at toe of Frame and thickness	53 1/2 x 36 x 39	49
Diameter and Spacing of Rivets through Frame and Shell Plating amidships	7/8 x 3/4 6 1/4 x 5 1/4		INNER BOTTOM PLATING.		
State if Frame Joggled	No		Breadth and thickness of Middle Line Strake	46 x 42 x 42	ES BS 52
PANTING ARRANGEMENTS (Sec. 7), state system and particulars	Deep Framing of bulb angles 9 x 3 x 40 from frame No. 122 to Collision Bulkhead and two side stringers as approved.		Thickness of remainder in Holds	36	34
STRENGTHENING OF BOTTOM FORWARD. State Particulars	Midship thickness of three strakes of shell plating next keel maintained to rule position of collision bulkhead. Single frame 5 x 5 x 34 forward of 3/5 len. and girders carried forward as far as practicable.		Are Rule requirements complied with regarding increases of scantlings in way of double bottom in E. & B. space and framing in Bunkers and Boiler Room?	Yes	
SINGLE BOTTOM.			BEAMS.		
Floors, Depth and thickness at mid-line in Holds			Uppermost Continuous Deck, amidships in Wells, Angle, L or C	4 1/2 x 3	34
Height of Brackets at side above base line at toe of frame			" " in way of Bridge, Angle	58 1/2 x 3	42
Middle Line Keelson, on Floors, Angles, L or C			HALF BEAMS IN WAY OF CASINGS Spacing	L 6 x 24 1/2	34
" " Through Plate or Intercoastal Plate			Second Deck, amidships, Angle, L or C	8 1/2 x 3	44
" " Foundation Plate on Floors			Spacing	24 1/2	
" " Flat Plate Keel Angles			Third Deck, amidships, Angle, L or C		
Side Keelsons, No. each side			Spacing		
" " thickness of Intercoastal Plate			Fourth Deck, amidships, Angle, L or C		
" " Angles			Spacing		
DOUBLE BOTTOM.			Poop Deck, Angle, L or C		
Solid Floors, thickness and spacing	32 1/2 x 42 x 43 1/2		Spacing		
" " Are Frame and Reversed Frame joggled?	Yes		Bridge Deck, Angle, L or C	5 1/2 x 3 x 36	
Bracket Floors, breadth and thickness at middle line	42 x 34 x 44		Spacing	L 6 x 24 1/2	34
" " {MEAN breadth and thickness at margin plate	50 x 34 x 44		Forecastle Deck, Angle, L or C	5 1/2 x 3 x 36	
			Spacing	L 6 x 24 1/2	34

PILLARS AND DECKS.											
		INCHES IN SHIP.		Any Departure from Approved Plans to be Noted.				INCHES IN SHIP.		Any Departure from Approved Plans to be Noted.	
PILLARS, No. of Rows.....		Forecastle.....		One 2 1/2 dia							
BRIDGE		Double channels		at hatch ends							
in 'tween Decks, Size and Spacing.....		6 x 3 x 3/4		at centre line							
MAIN		8 x 3 x 3/4		Double channels		at hatch ends					
" " " "		10 x 3 x 3/4		at centre line							
FORE		10 x 3 x 3/4		Double channels		at hatch ends					
in Holds		8 x 3 x 3/4		at centre line							
" " " "		Channel pillars		clear of							
" " " "		hatch ends		fitted as appl							
Centre Line Bulkhead. (AFTER HOLD)		L6		3		30		5 1/2 x 3 x 3/4			
Stiffeners and Spacing.....		2 1/2		4		49					
Plating, thickness of		30									
STRINGERS AND DECKS.		Forward		48 - 40							
Uppermost Continuous Deck.		Aft		44 - 38							
Stringer Plate, breadth and thickness in Wells.....		30		Bridge End		Forward					
breadth amidships.....		34		Bridge End		Aft					
" " " " in way of Bridge.....		34		60 BS							
" Angle in Wells		Forward		6		6		48			
" "											

SHELL PLATING.												
SCANTLINGS.					RIVETING.							
STRAKES.	AS IN VESSEL.				ANY DEPARTURE FROM APPROVED PLANS TO BE NOTED.	EDGES. <small>State if jogged?</small> Side Plating only			BUTTS.			
	AMIDSHIPS.		FORWARD.	AFT.		SINGLE OR DOUBLE.	RIVETS.		No. OF ROWS OF RIVETS.	RIVETS.		STRAPPED OR LAPPED.
	Breadth.	Thickness.	Thickness.	Thickness.			Diam.	Spacing or to cr.		Diam.	Spacing or to cr.	
	Inches.	Inches.	Inches.	Inches.			Inches.	Inches.		Inches.	Inches.	
FLAT PLATE KEEL	45½	62	54	54	/	Double	7/8	3/2	3R full L	7/8	3/8	lapped
„ DELG. (if any)	/	/	/	/	/	/	/	/	/	/	/	/
BOTTOM PLATING, No. of Strakes (three)	/	49	49	45	41 aft	Double	¾	3/16	3R full L	¾	2 5/8	lapped
BILGE PLATING, No. of Strakes (one)	/	49	41	41	/	---	---	---	---	---	---	---
SIDE PLATING, No. of Strakes (two)	/	49	40	42	40 aft	---	---	---	3R & 2 R	---	---	---
UPPER DECK, Sheer-strake in Wells.....	/	64	40	40		/	/	/	4R & 3 R	1 7/8	4 3/2 3/8	---
UPPER DECK, Sheer-strake in Bridge ...	54	49				Single	¾	3/16	---	7/8, ¾, 1 1/8	4 3/2 2 5/8	---
STRAKE BELOW Sheer-strake in Wells.....	/	58	40	40	/	Double	7/8 & ¾	3/16 & 3/16	3R	7/8 & ¾	3/8 & 2 5/8	---
STRAKE BELOW Sheer-strake in Bridge ...	/	49	/	/	/	---	¾	3/16	3R full L	¾	2 5/8	---
POOR SIDE PLATING	/	/	/	/	/	/	/	/	/	/	/	/
BRIDGE SIDE PLATING ...	/	48	/	/	/	Double at Bridge } Single	¾	3/16	3R full L	¾	2 5/8	lapped
FORECASTLE SIDE PLATING	/	/	34	/	/	---	---	---	Single	---	---	---

WATERTIGHT BULKHEADS.					FORGINGS AND CASTINGS.				
Total No. of W.T. BULKHEADS in Vessel—									
Extending to Upper Deck (Sec. 3 c).....					5				
" Deck next below.....					✓				
As per Rule.....					5				
	Plating Thickness.	STIFFENERS.				No. of Rows of Rivets.	Rivets.	Strapped or Lapped.	Any departure from approved plans to be noted.
		VERTICAL.		HORIZONTAL.					
		Scantlings.	Spacing.	Scantlings.	Spacing.				
MIDSHIP BULKHEAD.	No. 10 - ENGINE ROOM Upper two decks	1/4 2/8	5 x 3 x 3/4 5 x 3 x 3/4	30	✓	—	—	—	—
"	No. 11 - BOILER ROOM Summit	1/4 2/8	5 x 3 x 3/4 5 x 3 x 3/4	30	✓	—	—	—	—
"	No. 12 - FORE HOLD Third	1/4 2/8	5 x 3 x 3/4 5 x 3 x 3/4	28	—	—	—	—	—
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GENERAL REMARKS—(The Surveyor should state the Number of Report and Name of any Sister Vessel. Plans showing Vessel as built should be forwarded and a List of the Plans should be embodied.)

Bulkheads & Tunnel, Hatch Side Girders, Pillars etc. Rudder & Pumping Arrangement.

The Midship Section, & Profile & Decks as built are forwarded herewith, together with 2 Forging certificates.

The S.S. "Bosnia" (Sld. Rpt. No. 29682) and S.S. "Bactria" (Sld. Rpt. No. 29710) are sister vessels.

Particulars of **Drop Test** of Cast Steel Anchors, viz.:—
Weight, Surveyor's Initials,
Number of Certificate, Date
of Test.

1st Bower 27.1.0; K.H. 5228; 13.4.28.
2nd „ 27.0.14; K.H. 5227; 13.4.28.
3rd „ 22.1.14; K.H. 5176; 28.3.28.

PARTICULARS FOR RECORD in the REGISTER BOOK.—Length of Poop ft., R.Q.D. ft., Bridge 28.62 ft., Forecastle 28.29 ft.
(in feet and tenths). When the Poop is joined to the B.D., this should be distinctly stated ☐

No. and Material of Decks (this information is to be given as it should appear in the Register Book) 2 DKS (STL) ✓

Official No. 160445 ; Signal Letters ✓ Is bottom of Vessel coated with cement No. ☐ if not give particulars of composition Cement under Boilers.

PARTICULARS OF WATER BALLAST.—

Where Fitted.	*Length. Feet.	Water Capacity. Tons.	Where Fitted.	*Length. Feet.	Water Capacity. Tons.
Double bottom, aft,	41.46	124	Fore peak tank,	15.50	43
Double bottom, under Engines and Boilers, 93.92	—	—	After peak tank,	8.00	23
Double bottom, if under Engines only,	22.46	68	Deep tank, aft,	—	—
Double bottom, if under Boilers only, (Dry Tank)	18.34	—	Deep tank, forward,	—	—
Double bottom, forward,	138.83	334	Other tanks, if fitted,	—	—
Total capacity of double bottom		526	(If necessary, furnish further information by sketch.)		

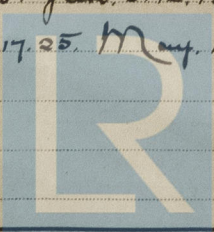
* The wells are not to be included in the lengths of the tanks.

Order for Special Survey No. 5656

Date 11.10.27

Dates of Surveys held while building

1927. Nov. 21, 22, 29. Dec. 1, 7, 13, 16, 29, 30. 1928. Jan. 5, 10, 13, 17, 20, 24, 27, 31. Feb. 8, 10, 15, 23. 29. Mar. 7, 16, 21, 22, 23, 26, 28, 30. Apr. 3, 4, 13, 17, 25. May. 1, 3, 7, 8, 11, 16.



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