

SCALE 1/2" = 1 FOOT.

DIMENSIONS. L.B.P. 365'-4½" x MAXIMUM BRD. MLD 64'-0" x DEPTH MLD. 18'-0".
NORMAL " " 62'-6".

ISHERWOOD COMBINATION SYSTEM.
ARCFORM (PATENT)

NOTCHES FOR LONGS TO BE WELL ROUNDED AT CORNERS & NOT ROUGH PUNCHED.
LIGHTENING HOLES FOR TRANSVERSES TO MAINTAIN THE SAME RELATIVE
POSITION AS SHOWN & NOT TO BE LESS THAN 3" CLEAR OF NOTCHES.

REQUIREMENTS OF THE RULES FOR THE APPLICATION OF ELECTRIC ARC WELDING TO SHIP CONSTRUCTION COMPLIED WITH.

ELECTRODES USED IN PARTS OF PRIMARY IMPORTANCE
COMPLY WITH SECTION 4 PARAS 1-7.

TRUNK TOP LONGS. 8" x 3 1/2" x 40" 6 RIVETS SPACED 6 DIAS APART.

N.B.:
BUTTS OF TRUNK TOP PLATING. QUADRUPLE RIVETED OVERLAPS FOR STRAKES .70" THICK.
TREBLE. " " " .50" THICK.

LLOYD'S NUMERALS.

$$\begin{aligned} L \times D &= 365 \cdot 375 \times 18 = 6576. \\ L \times [B+D] &= 365 \cdot 375 \times [67.5 + 18] = 29,412. \end{aligned}$$

5/8" WELD	4" 1/4"	8 INCHES MIN SPACED 108"	4" 1/4"	7/8" STIFFNESS
3/8"	6"	" " " "	6"	108"
	W/ 6 OR TRANS BRD	108"	W/ 6 OR TRANS BRD	

LONGITUDINAL BULKHEAD STIFFENERS — INCREASED FORWARD WHERE NECESSARY.
PLATING OF " " TRANSVERSES, WEBS STRINGER, SIDE FRAMES THE SAME.
AS SHOWN THROUGHOUT OIL TANKS.

TO $\frac{3}{8}$ FULL WELD BOTH SIDES.
 $\frac{7}{16}$ " " " " ON BOTTOM STRAKE.

SKETCH OF BRACKETS ON DOCKING GIRDER
BETWEEN TRANSVERSES & TRANSVERSES AND
BULKHEADS.

A technical diagram of a roof truss. The left side of the truss is labeled "PLANGED 3\"". The angle between the left side and the horizontal base is labeled "40°". The right side of the truss is labeled "3\" INCREMENTS". The truss is supported by two vertical posts at the base.

LOOKING FORWARD.

28 plan

FURNESS S.B. CO^s

N^{os} 266 + 267

MIDSHIP SECTION AS BUILT.

N^o 266

"BACHAQUERO"

N^o 267

"MISOA"

N/N "PETRO LAZO"
M/M 8564

Indb Lph No. 16055



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