

SCALES:-

MIDSHIP SECTION.	$\frac{1}{2}" = 1'0"$
PROFILE.	$\frac{1}{4}" = 1'0"$

2 JUNE 1927

EQUIPMENT

1 BOND $7\frac{1}{2}$ CMT. STOCKLESS ✓
1 " 7 CMT. " ✓
1 KEDE 3 " EX. STOCK ✓
20 MINORS $1\frac{1}{2}$ STD CHAIN CABLE ✓
60 " 6" HANSEK OR 2" STEEL WIRE ✓
60 " 5" " $1\frac{1}{2}$ " " ✓

RIVETING.

✓ KEEL & LOWER EDGE OF SARKBAND TO HAVE 1" RIVS. ✓
✓ ALL STEEL SEAMS & BUTTS > OR KEELSON TO HAVE ✓
✓ $\frac{3}{4}$ " RIVTS. REMAINDER OF WORK TO HAVE $\frac{3}{8}$ " RIVS. ✓
✓ SHEEL SEAMS TO HAVE 10 RIVETS. BETWEEN FRAMES ✓
✓ IN EACH FRAME SPACE EXCLUSIVE OF RIVS IN FRG. ✓
✓ TWO PIVETS IN SEAMS AT EACH FRAME. ✓

CENTRE KEELSON 9" x 3" x 3" x 45 CHANNEL
IN FISH ROOM. ELSEWHERE
6" x 4" x 50 - 45 SINGLE BAR.

FLOORS TO BE INCREASED "04" ✓
ABOVE RULE REQUIREMENTS IN
LIEU OF HEEL PIECES (SEE PROFILE)

RUL SHEET 7'3". 35 O.R.

SINGLE LUG 3'3". 30

BULKHEADS .32 - 30

BUTTS STANDED + SINGLE RIV

SINGLE 2 1/2" LAP

STRINGER BAR 3'3". 34-36

6" x 30 BULB PLATE STRAY

STR. PLATE 25" x 32 - 18" x 28

SINGLE LUG 4'3". 41" x 35"

TIE PLATE 8" x 32 - 28

5" x 9" RA DECK

7" GABBER

KNEES 16" x 30 WITH 4" x 3/4" RIVETS EACH WAY

SCANTLING

FRAMES: 4 1/2" x 3" x 40 - 35 SPACED 2' APART

REV. PDS. 3 1/2" x 3" x 36 DOUBLES ACROSS TOP OF ENG ROOMS ONLY

FLOORS: 16" OVER - SEE PROFILE

BEAMS 5 1/2" x 3" x 46 O.A. ON ALT FRAMES

1/2 BEAMS 5 1/2" x 3" x 48 " " "

E.A. TANK TOP BEAMS: 4" x 2 1/2" x 30 O.A. ON EVERY FRAME

PILLARS: ONE ROW 2 1/4" DIA

40 - 36 WITHOUT SIDE STRINGER

BUTTS OVERLAPPED + DOUBLE RIV FOR ENG AND AFT

DOUBLE 4 1/2" LAP 3/4" RIVETS

34 - 30 BUTTS OVERLAPPED DOUBLE RIV K.Y.P.

9' - 40 BULB PLATE WITH DOUBLE 3 1/2" x 31" x 35 BARS

DOUBLE 4 1/2" LAP 3/4" RIVETS

34 - 30 BUTTS OVERLAPPED + DOUBLE RIV. C.Y.A.

DOUBLE 4 1/2" LAP 3/4" RIV

BILGE KEELSON 5'3". 40 - 35

GIRTH SINGLE 3'3". 30 WITH 2 1/4" RIVETS EACH WAY

FORWARD 40 - 36 BUTTS OVERLAPPED + DOUBLE RIV K.Y.P.

DOUBLE RIV TO KEEL

KEEL + STEM 7 1/2" x 1 1/4" BULB

STEM + RUDDER FRAME. DEARRATS PLAN WILL BE SUBMITTED

BULKHEAD PLATING - 28 - 26
 STIFFENERS: 5" x 3" x .36 O.R.
 WITHOUT KNEES SPACED 30" APART
 16 HORIZONTAL STIFFENER
 SINGLE FRAME 3" x 3" x .40
 SINGLE BEAM 3" x 3" x .30
 No BRACKET at END AS
 SILVER STRAKE IS INCREASED TO
 48 IN. BOTTOM PLATING TO 40 IN.
 STEEL STRAKE TO 50 IN.

COLUEN 8" PLATING 10 - 36
 NUTS 4" X 1/2" 18 OR 24 ANGLES
 22 3/4 ANGLES TO ON COLUMNS
 HORIZONTAL STIFF 5" X 3" 30
 OR ON AFTER SIDE
 SINGLE FRAME 3" X 5" 40
 SINGLE FRAME 8" X 3" 10
 — 3 7 0 2 5 —
 BEAMS 4" X 3" 34 ON SUE
 ALT. FRAMES
 CHAIN
 STORE LOCKER
 WAS
 FLA
 STIFF
 F

TIGHT PLATE

PLATE

25 ✓

KEEL

28' x 24' x 30'

PLATE

TANK

DECK FLOORS 26' x 26' x 26' ✓
IN LINE OF BULK HEADS

Section, Profile & Deck
Smiths Dock Co.
Crawlers N^o 83H. & 853-H.

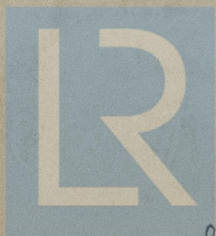
J. L. 5/9/28 for 853/H. 3 - 6 - 27.

83H. 5/5. "Hatsuse"

853

85H.

J. L. 24-8-27.



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Lloyd's Register
Foundation

008417-008427-0028