

REPORT ON OIL ENGINE MACHINERY.

No. 0430

TUE. AUG. 4 1921

Received at London Office

Date of writing Report 24 July 1921 When handed in at Local Office 19 Port of Amsterdam
 No. in Survey held at Amsterdam Date, First Survey 25 November 1920 Last Survey 19 July 1921
 Reg. Book. Single on the Twin } Screw vessels Oil Engine no. 1884 Tons Gross
Triple }
 Master By whom built Scheepvaart de Waal Yard No. When built 1921
 Engines made at Amsterdam By whom made D. Gouda Engine No. 1884 When made 1921
 Donkey Boilers made at By whom made Boiler No. When made
 Brake Horse Power 180 B.H.P. Owners de Waal Port belonging to Amsterdam
 Nom. Horse Power as per Rule 51 Is Refrigerating Machinery fitted for cargo purposes No Is Electric Light fitted No

OIL ENGINES, &c.—Type of Engines Two stroke cycle, single acting, hot bulb 2 or 4 stroke cycle Single or double acting
 Maximum pressure in cylinders 15 Atm. No. of cylinders four No. of cranks 4 Diameter of cylinders 335 mm 13 3/16
 Length of stroke 250 mm 13 3/4 Revolutions per minute 300 Means of ignition Hot bulb Kind of fuel used Crude oil
 Is there a bearing between each crank Yes Span of bearings (Page 92, Section 2, par. 7 of Rules) 600 mm 350
 Distance between centres of main bearings 600 mm Is a flywheel fitted Yes Diameter of crank shaft journals as per Rule 130 mm
 Diameter of crank pins 125 mm Breadth of crank webs as per Rule 130 mm Thickness of ditto as per Rule 40 mm
 Diameter of flywheel shaft as per Rule 1000 mm Diameter of tunnel shaft as per Rule 130 mm Diameter of thrust shaft as per Rule 130 mm
 Diameter of screw shaft as per Rule 130 mm Is the screw shaft fitted with a continuous liner the whole length of the stern tube Yes
 Is the after end of the liner made watertight in the propeller boss Yes If the liner is in more than one length are the joints burned Yes
 If the liner does not fit tightly at the part between the bearings in the stern tube, is the space charged with a plastic material insoluble in water and non-corrosive Yes
 If two liners are fitted, is the shaft lapped or protected between the liners Yes If without liners, is the shaft arranged to run in oil Lubricator fitted
 Type of outer gland fitted to stern tube Leakage gland Length of stern bush 520 mm Diameter of propeller 1500 mm
 Pitch of propeller 1150 mm No. of blades 4 state whether moveable No Total surface 1040 mm square feet
 Method of reversing Clutch Is a governor or other arrangement fitted to prevent racing of the engine when declutched Yes Thickness of cylinder liners 10 mm
 Are the cylinders fitted with safety valves No Means of lubrication oil under pressure Are the exhaust pipes and silencers water cooled or lagged with
 non-conducting material lagged and water cooled If the exhaust is led overboard near the waterline, what means are arranged to prevent water from being syphoned back to the engine to funnel
 No. of cooling water pumps two Is the sea suction provided with an efficient strainer which can be cleared
 within the vessel Yes No. of bilge pumps fitted to the main engines two Diameter of ditto 105 mm Stroke 65 mm
 Can one be overhauled while the other is at work Yes No. of auxiliary pumps connected to the main bilge lines one How driven motor pumps
 Sizes of pumps 95 x 50 mm No. and sizes of suctions connected to both main bilge pumps and auxiliary bilge pumps:—In engine room 1
 and in holds, etc. 1 No. of ballast pumps 1 How driven motor pumps Sizes of pumps 95 x 50 mm
 Is the ballast pump fitted with a direct suction from the engine room bilges Yes State size 1 Is a separate auxiliary pump suction fitted in
 Engine Room and size 1 Are all the bilge suction pipes fitted with roses Yes Are the roses in Engine Room always accessible Yes
 Are the sluices on Engine Room bulkheads always accessible Yes Are all connections with the sea direct on the skin of the ship Yes
 Are they valves or cocks Yes Are they fixed sufficiently high on the ship's side to be seen without lifting the floor plates Yes
 Are the discharge pipes above or below the deep water line Yes Are they each fitted with a discharge valve always accessible on the plating of the vessel Yes
 Are all pipes, cocks, valves and pumps in connection with the machinery accessible at all times Yes Are the bilge suction pipes, cocks and valves arranged so as to prevent any
 communication between the sea and the bilges Yes Is the screw shaft tunnel watertight Yes Is it fitted with a watertight door Yes
 worked from Yes If a wood vessel, what means are provided to prevent leakage of either fuel oil or of lubricating oil from saturating the woodwork Yes
 No. of main air compressors 1 No. of stages 1 Diameters 45 mm Stroke 90 mm Driven by auxiliary motor
 No. of auxiliary air compressors 1 No. of stages 1 Diameters 45 mm Stroke 90 mm Driven by auxiliary motor
 No. of small auxiliary air compressors 1 No. of stages 1 Diameters 45 mm Stroke 90 mm Driven by auxiliary motor
 No. of scavenging air pumps 1 Diameter 45 mm Stroke 90 mm Driven by auxiliary motor
 Diameter of auxiliary Diesel Engine crank shafts as per Rule 45 mm Are the air compressors and their coolers made so as to be easy of access Yes

AIR RECEIVERS:—No. of high pressure air receivers Two Internal diameter 465 mm Cubic capacity of each 550 L + 45 L
 material 1 m Steel Seamless, lap welded or riveted longitudinal joint riveted Range of tensile strength 22-30 Atm
 thickness as per Rule 130 mm working pressure by Rules as per Rule No. of starting air receivers 1 Internal diameter 465 mm
 Total cubic capacity 1100 L Material 1 m Steel Seamless, lap welded or riveted longitudinal joint riveted
 Range of tensile strength 22-30 Atm thickness as per Rule 130 mm Working pressure by rules as per Rule Is each receiver, which can be isolated,
 fitted with a safety valve as per Rule Yes Can the internal surfaces of the receivers be examined Yes What means are provided for cleaning their
 inner surfaces manhole Is there a drain arrangement fitted at the lowest part of each receiver Yes

IS A DONKEY BOILER FITTED?

If so, is a report now forwarded?

HYDRAULIC TESTS:—

DESCRIPTION.	DATE OF TEST.	WORKING PRESSURE.	TEST PRESSURE.	STAMPED.	REMARKS.
ENGINE CYLINDERS	14/12/21	15 ATM.	30 ATM.	Lloyd's Reg. 14/12/21	Good
COVERS	14/12/21	15 ATM.	30 ATM.	Lloyd's Reg. 14/12/21	17
JACKETS	14/12/21	15 ATM.	30 ATM.	Lloyd's Reg. 14/12/21	17
PISTON WATER PASSAGES	14/12/21	15 ATM.	30 ATM.	Lloyd's Reg. 14/12/21	17
MAIN COMPRESSORS—1st STAGE	14/12/21	15 ATM.	30 ATM.	Lloyd's Reg. 14/12/21	17
2nd	14/12/21	15 ATM.	30 ATM.	Lloyd's Reg. 14/12/21	17
3rd	14/12/21	15 ATM.	30 ATM.	Lloyd's Reg. 14/12/21	17
AIR RECEIVERS—STARTING	14/12/21	15 ATM.	30 ATM.	Lloyd's Reg. 14/12/21	17
INJECTION	14/12/21	15 ATM.	30 ATM.	Lloyd's Reg. 14/12/21	17
AIR PIPES	14/12/21	15 ATM.	30 ATM.	Lloyd's Reg. 14/12/21	17
FUEL PIPES	14/12/21	15 ATM.	30 ATM.	Lloyd's Reg. 14/12/21	17
FUEL PUMPS	14/12/21	15 ATM.	30 ATM.	Lloyd's Reg. 14/12/21	17
SILENCER	14/12/21	15 ATM.	30 ATM.	Lloyd's Reg. 14/12/21	17
WATER JACKET	14/12/21	15 ATM.	30 ATM.	Lloyd's Reg. 14/12/21	17
SEPARATE FUEL TANKS	14/12/21	15 ATM.	30 ATM.	Lloyd's Reg. 14/12/21	17

PLANS. Are approved plans forwarded herewith for shafting *8 1/2"* Receivers *4"* Separate Tanks *4"*

SPARE GEAR

Cylinder head complete, 1 set of 9 rings and nuts complete, 1 bottom end bolt, 1 cross head bolt, 1 main bearing bolts and nuts, 2 set of coupling bolts, 1 set of 12 rings for compressors, 1 set of 12 rings for cooling and life pumps, a quantity of oval bolt and nuts, sufficient length of pipe for the various purposes.

Please see further list attached.

The foregoing is a correct description,

D. Goedkoop Jr.

KROMHOUT MOTOREN FABRIEK

Manufacturer.

Dates of Survey while building { During progress of work in shops - - 25/11/21, 26/11/21, 27/11/21, 28/11/21, 29/11/21, 30/11/21, 1/12/21, 2/12/21, 3/12/21, 4/12/21, 5/12/21, 6/12/21, 7/12/21, 8/12/21, 9/12/21, 10/12/21, 11/12/21, 12/12/21, 13/12/21, 14/12/21, 15/12/21, 16/12/21, 17/12/21, 18/12/21, 19/12/21, 20/12/21, 21/12/21, 22/12/21, 23/12/21, 24/12/21, 25/12/21, 26/12/21, 27/12/21, 28/12/21, 29/12/21, 30/12/21, 31/12/21, 1/1/22, 2/1/22, 3/1/22, 4/1/22, 5/1/22, 6/1/22, 7/1/22, 8/1/22, 9/1/22, 10/1/22, 11/1/22, 12/1/22, 13/1/22, 14/1/22, 15/1/22, 16/1/22, 17/1/22, 18/1/22, 19/1/22, 20/1/22, 21/1/22, 22/1/22, 23/1/22, 24/1/22, 25/1/22, 26/1/22, 27/1/22, 28/1/22, 29/1/22, 30/1/22, 31/1/22, 1/2/22, 2/2/22, 3/2/22, 4/2/22, 5/2/22, 6/2/22, 7/2/22, 8/2/22, 9/2/22, 10/2/22, 11/2/22, 12/2/22, 13/2/22, 14/2/22, 15/2/22, 16/2/22, 17/2/22, 18/2/22, 19/2/22, 20/2/22, 21/2/22, 22/2/22, 23/2/22, 24/2/22, 25/2/22, 26/2/22, 27/2/22, 28/2/22, 29/2/22, 30/2/22, 31/2/22, 1/3/22, 2/3/22, 3/3/22, 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