

ESTIMATED WEIGHT 12,600\*

GENERAL NOTES

- 1- STEEL FOR HULL FORGINGS TO BE MINIMUM TENSILE 80,000\* P.S.I., MINIMUM YIELD 30,000\* P.S.I., MINIMUM ELONGATION 24% IN 2 INCHES.
- 2- RUBBER STOCK MATERIALS TO COMPLY WITH THE CLASSIFICATION SOCIETIES REQUIREMENTS & INSPECTION AS NOTED BELOW.

△ H-4515 } AMERICAN BUREAU OF SHIPPING REGMTS. & INSP.  
H-4516 }  
SH-4517 }  
A-1890 } & LLOYDS REGISTER OF SHIPPING REGMTS. NO INSP.

AMERICAN BUREAU OF SHIPPING ONLY

REFERENCES		
No.	DRAWING No.	TITLE
1	H-4514-121-1	STERN FRAME
2	H-4467-121-2	RUBBER
3	H-4515-121-3	STEERING GEAR DETAIL 5-SHEET No.1
4	H-4515-121-4	STEERING GEAR DETAILS - SHEET No.2
5	H-4515-121-1	GENERAL ARRGT OF STEERING GEAR

	1635		
4-522	1634		H-4522
4-521			H-4521
4-519			H-4519
	1632		
	1631		
	1630		
4-517			H-4517
4-516			H-4516
4-515			H-4515
SP. FT. HULLS	QUINCY HULLS	NAME	CHARGE

H-4515-121-SK.1		JOB No. 121
		ALT.
		52

**BETHLEHEM-SPARROWS POINT SHIPYARD, INC.**  
SPARROWS POINT, MD.

## RUDDER STOCK FORGING PLAN

SCALE 1"=1'-0"		DATE JULY-19-1955
DRAWN DEFINA	APPROVED	R.A.S.
TRACED	APPROVED	
CHECKED J.D.	APPROVED	Lee

32	AMERICAN BUREAU OF SHIPPING	Nov. 8-1951
36	U.S. COAST GUARD	OCT. 16-1951
37	AMERICAN BUREAU OF SHIPPING	SEPT. 25-1951
{	AMERICAN BUREAU OF SHIPPING	8/8/51
	LLOYD'S REGISTER OF SHIPPING	8/2/51
	SINCLAIR REFINING COMPANY	8/2/51
	SIR JOSEPH W. ISHERWOOD & COMPANY	8/2/51
	APPROVED BY	DATE

4	35
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002272-402231-0123 Foundation  
AREA = 10.5 sq' ✓



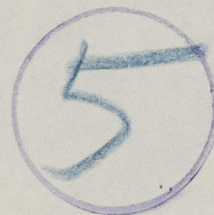
DS 598

Rudder stock *Forging plan*



"Master Peter."

RECORDS DEPT.,  
LONDON.



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Lloyd's Register  
Foundation

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