

~ ALTERATIONS ~

Nº	ITEM	DESCRIPTION	DATE	BY	Y.S. Nº	APPROV.
Q1	1	PLAN MADE APPLICABLE TO HULL 1643	10/10/51	SA		
Q2	1	PLAN MADE APPLICABLE TO HULL 1643	10/10/51	SA		
Q3	1	PLAN MADE APPLICABLE TO HULL 1643	10/10/51	SA		

~ RIVETING SCHEDULE ~

CONNECTION	Ø	SPACING	HP
6" DOUBLE RIVETED SEAMS	1/4"	3"	1/4"
6" DOUBLE RIVETED SEAMS	1/4"	4"	1/4"
6" DOUBLE RIVETED SEAMS	1/4"	4"	5/16"

~ REFERENCES ~

Nº	DWG. Nº	DESCRIPTION
1	H-4467-122-6	TRANS. WEB FR. 94, 91, 101, 102
2	H-4514-122-17	TRANS. FR. 4 De. HULL BTH. 34'0" TO 4'0" FR. 101
3	H-4514-123-7	SHELL EXPANSION (MIDSHIP)
4	H-4514-123-3	SHELL EXPANSION (FR. 94)
5	H-4514-124-1	UPPER DE. BTH. (MIDSHIP) FR. 53-90
6	H-4467-125-7	TRANS. OT. BTH. 90
7	H-4467-125-8	TRANS. OT. BTH. 91 & DEEP TONE TRUNK BTH.
8	H-4467-125-9	TRANS. BTH. 94 & PUMP RM ACCESS BTH.
9	H-4467-125-10	FORE PEAK BTH. 110 & CHAIN LEE BTH.
10	H-4514-142-2	CARGO HATCHES
11	H-4467-223-2	HAIRY PIPE DETAILS
12	H-4467-125-164	BTHS. UNDER FOLLE DE-TRANS. FR. 94 & 99

NOTE:  
FOR DETAIL OF WELDING  
SEE REF. Nº 5

MATERIAL ORDERED  
PLATE SHEET No. 124-12, 13  
SHAPE SHEET No. 124-5, 17, 20, 21, 22

HULL 1643

Master Peter  
Panama R.F.  
N.Y. 53551  
Sister Ship: Chicago

1642	1643	1644	1645	1646	1647	1648	1649	1650	1651	1652	1653	1654	1655	1656	1657	1658	1659	1660

CHARGE: H-4467 JOB Nº 124

QH-4514-124-3

BETHLEHEM-SPARROWS POINT SHIPYARD, INC.  
SPARROWS POINT, MD.

UPPER DECK PLATING  
(FORD) FR. 90 TO STEM

U.S. COAST GUARD  
GULF OIL CORP.  
LLOYD'S REGISTRY OF SHIPPING  
AMERICAN BUREAU OF SHIPPING  
APPROVED BY  
DATE

SCALE: AS NOTED  
DATE: OCT. 16, 1951  
DRAWN: W.H.W.  
TRACED: APPROVED  
CHECKED: APPROVED

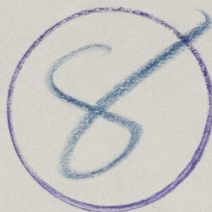


Upper Dk. plating (Zwd). for 90 to stem.



"Master Peter."

RECORDS DEPT.,  
LONDON.



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Foundation

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