

Lloyd's Register of Shipping.

(Report on Vessel No. Port)

No. 351. SHIP ~~FORGINGS OR~~ CASTINGS.

I have to report that the undermentioned ~~Iron or Steel Forgings or~~ Castings, manufactured by Messrs. Mitsubishi Zosen Kaisha, Ltd., of Nagasaki Works, for the Vessel No. 410, being built by them, of have been inspected by me as set forth below and found to be, so far as can be seen, sound and free from defects.

Mark on ~~Forgings or~~ Castings.

Lloyd's

No. 351.

R.C. 6-2-25.

NAGASAKI, 6th February, 1925.

N. Crawford.

	STERN FRAME.	Stern Cut Up. RUBBER FRAME	STEM.
Material*	Cast Steel.	Cast Steel.	
How made	Open Hearth.	Open Hearth.	
Dimensions	As per plan.	As per plan.	
Progress on Inspection	Annealed and while being machined.	Annealed & while being machined.	
Date when Inspected	29-11-24 to 6-2-25.	29-11-24 to 6-2-25.	
CASTINGS.			
Tests on Standard Test Pieces.			
Tensile Test—			
Tons per square inch	34.8	32.4	
Extension per cent.	29.0	29.0	
Cold Bending Test—			
Angle before fracture	126°	124°	
Drop Test—			
Height from ground	Through an angle of 45° 10 feet.		
Hammering Test—			
If made according to Rules and found satisfactory	Yes.	Yes.	

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

Fee (if any chargeable) £

To be paid at

* If of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.