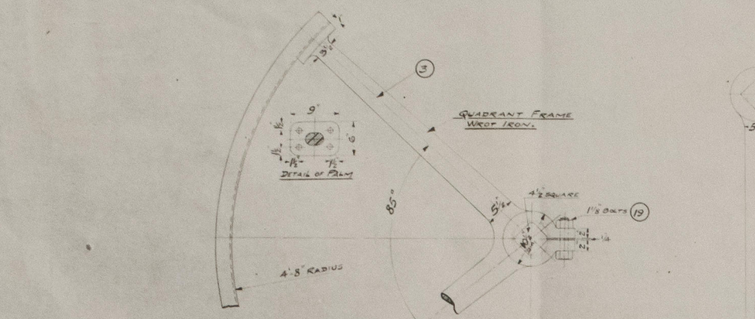

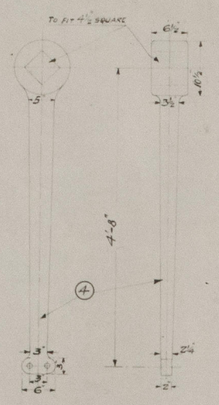

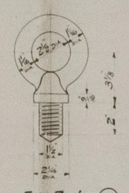

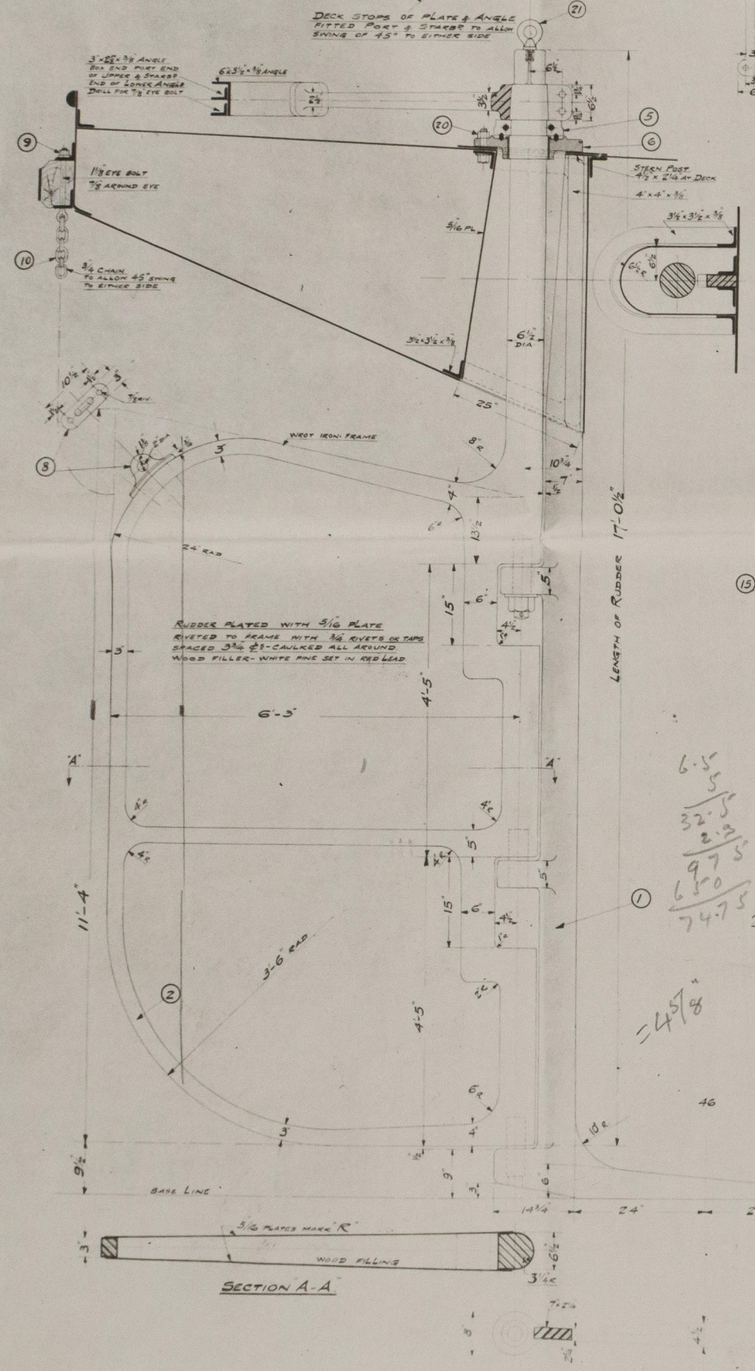

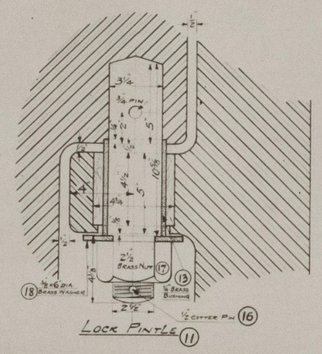

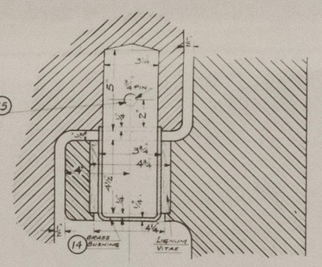

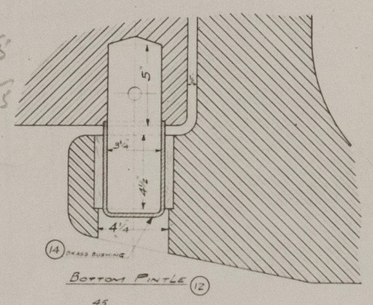

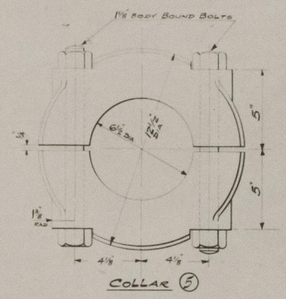

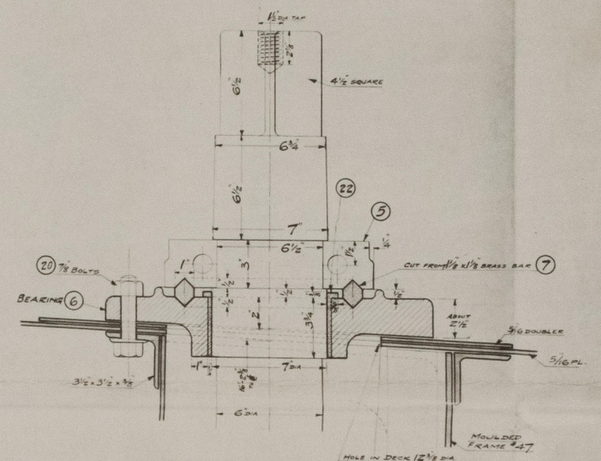

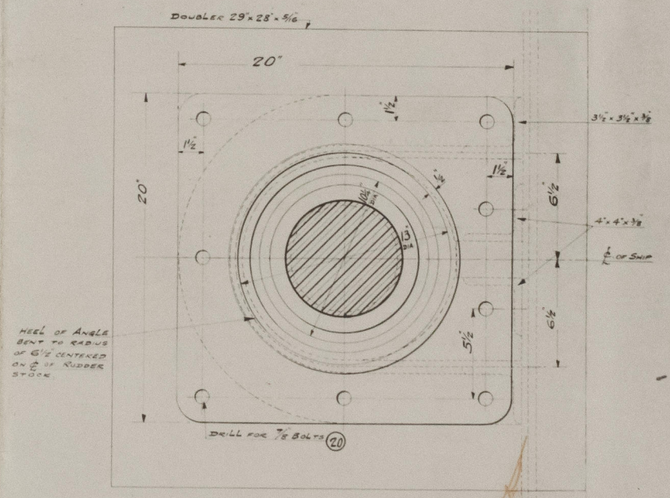

BILL OF MATERIAL FOR ONE SHIP

P. No	NAME	MAT'L	No.	PATT. No.	REMARKS
1	STERN POST	W.I.	1		WEIGHT ABOUT 1300#
2	RUDDER FRAME	W.I.	1		" " 3600#
3	QUADRANT FRAME	W.I.	1		" " 300#
4	TILLER	W.I.	1		" " 300#
5	COLLAR	C.I.	1		PATT. No. H.540
6	BEARING	C.I.	1		PATT. No. H.541
7	BEARING BAR	Comp.	1		PATT. No. H.542
8	PAD	W.I.	1		
9	EYE BOLT	"	1		
10	⅜ CHAIN	"	AS REQ'D		
11	LOCK PINTLE	S	1		
12	LOWER PINTLES	"	2		
13	BUSHING	Comp.	1	H543	FOR LOCK PINTLE
14	BUSHING	"	2	H544	FOR LOWER PINTLES
15	¾ PINS 6½ LONG	S	3		FOR PINTLES
16	½ COTTER PIN	"	1		
17	2½ STANDARD NUT	Comp.	1	H545	
18	⅜-6" WASHER	-	1	H546	
19	1⅛ BOLTS 6' LONG	S	2		WITH NUTS
20	⅞ BOLTS	"	9		
21	EYE BOLT	W.S.	1		
22	BUSHING	Comp.	1	H554	

ALL FORGINGS TO BE SMOOTH FORGED AND TO WITHIN ⅛" OF FINISH DIMENSIONS AT POINTS REQUIRING MACHINING. RUDDER STOCK TO BE FINISHED TURNED TO DIMENSIONS SPECIFIED. KEY QUADRANT AND COLLAR TO SHAFT WITH 1 9/16 SQ KEY.

Texaco 171/2.

- Rpt No N Yk. 37381

APPROVED
JAN 8 1937
LLOYDS REGISTER OF SHIPPING
NEW YORK

THE TEXAS STEAMSHIP COMPANY
CONSTRUCTION DEPARTMENT
BATH, MAINE.
HULLS 33-34-35.
STERN POST & RUDDER.
SCALE 1"=3"=1ft
DRN. H.T.

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