

No. 1659

TRANSFERRED TO:  
L R. SYSTEM

THE BRITISH CORPORATION FOR THE SURVEY  
AND  
REGISTRY OF SHIPPING.

Report No. 1466 No. in Register Book 2647

S.S. "GLENDOVA" TRANSFERRED TO:  
L R. SYSTEM

MAKERS OF ENGINES FRONTIER IRON WORKS  
RECONSTRUCTED BY GREAT LAKES  
TRANSPORTATION CO. LD.

Works No. -

MAKERS OF MAIN BOILERS JOHN INCLIS CO. LD.

Works No. -

MAKERS OF DONKEY BOILER

Works No. -

MACHINERY.



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008129-008136-0103



No.

THE BRITISH CORPORATION FOR THE SURVEY  
AND  
REGISTRY OF SHIPPING.

Report No. 1466 No. in Register Book 2647

Received at Head Office 2nd June 1921

Surveyor's Report on the New Engines, Boilers, and Auxiliary  
Machinery of the ~~Single Triple~~ ~~Twin Quadruple~~ Screw Steamer

"Glenclova"

Official No. 150732 Port of Registry Midland  
Registered Owners Great Lakes Transportation Co. Ltd.

Engines Built by ~~Trotter Iron Works~~ ~~Yt. Lakes Trans. Co. Ltd.~~  
at ~~Betroit~~ ~~1889.~~ ~~Midland~~ ~~1921~~

Main Boilers Built by ~~John Inglis & Co. Ltd.~~  
at ~~Toronto~~ ~~1921~~

Donkey " " " " " "

Date of Completion 4-21

First Visit 6-11-19 Last Visit 15-4-21 Total Visits 33



## RECIPROCATING ENGINES.

Works No.

No. of Sets

Description

*One*  
*Triple expansion Surface Condensing*

No. of Cylinders each Engine

3

No. of Cranks

3

Diars. of Cylinders

18" - 30" - 50"

Stroke

42"

Cubic feet in each L.P. Cylinder

47.72

Are Spring-loaded Relief Valves fitted to Top and Bottom of each Cylr.?

*Yes*  
*Yes*

" " " each Receiver?

*Piston*  
*Slide*

Type of H.P. Valves,

1st I.P. "

2nd I.P. "

L.P. "

Valve Gear

*HP. L.P. Stephenson*  
*Built*

Condenser

Cooling Surface

1250

sq. ft.

Diameter of Piston Rods (plain part)

*HP 4 5/8*  
*LP 4 3/8*

Screwed part (bottom of thread)

Material

*Hot Steel*

Diar. of Connecting Rods (smallest part)

5 1/4"

Material

*Hot Steel*

Crosshead Gudgeons

Length of Bearing

17"

Material

*do*

No. of Crosshead Bolts (each)

*2*  
*Diar. over Thrd. 1 1/2*

Threads per inch

Material

*LS.*

Crank Pin

2

Diar.

3 1/4"

Threads per inch

4

Material

*LS.*

Main Bearings

4

Lengths

14" - 15" - 17"

Bolts in each

2

Diar. over Thread

3 1/4"

Threads per inch

4

Material

*LS.*

Holding Down Bolts, each Engine

*8 - 2 1/2"*  
*44 - 1 1/2"*

Diar.

No. of Metal Checks

Are the Engines bolted to the Tank Top or to a Built Seat?

*Built seat*

Are the Bolts tapped through the Tank Top and fitted with Nuts Inside?

If not, how are they fitted?

Connecting Rods, Forged by

Piston

"

Crossheads,

"

Connecting Rods, Finished by

Piston

"

Crossheads,

"

Date of Harbour Trial

Trial Trip

Trials run at

Were the Engines tested to full power under Sea-going conditions?

*ho*

If so, what was the I.H.P.?

Revs. per min.

Pressure in 1st I.P. Receiver,

lbs., 2nd I.P.,

lbs., L.P.,

lbs., Vacuum,

ins.

Speed on Trial

If the Conditions on Trial were such that full power records were not obtained give the following estimated

data:—

Builders' estimated I.H.P.

1000

Revs. per min.

95

Estimated Speed

10 knots.



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## TURBINE ENGINES.

Works No.	Type of Turbines		
No. of H.P. Turbines	No. of I.P.	No. of L.P.	No. of Astern

Are the Propeller Shafts driven direct by the Turbines or through Gearing?

Is Single or Double Reduction Gear employed?

Revs. per min. of H.P. Turbines at Full Power

"	"	I.P.	"	"
"	"	L.P.	"	"
"	"	1st Reduction Shaft		
"	"	2nd	"	
"	"	Propeller Shaft		

Total Shaft Horse Power

Date of Harbour Trial

" Trial Trip

Trials run at

Speed on Trial

Turbine Spindles forged by

" Wheels forged or cast by

Reduction Gear Shafts forged by

" Wheels forged or cast by

DESCRIPTION OF INSTALLATION.



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Propellants

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## TURBO-ELECTRIC PROPELLING MACHINERY.

No. of Turbo-Generating Sets Capacity of each

Type of Turbines employed

Description of Generators

No. of Motors driving Propeller Shafting

Are the Propeller Shafts driven direct by the Motors or through Gearing?

Is Single or Double Reduction Gear employed?

Description of Motors

Revs. per min. of Generators at Full Power

" " Motors "

" " Propellers "

Total Shaft Horse Power "

Date of Harbour Trial

" Trial Trip

Trials run at

Makers of Turbines

" Generators

" Motors

" Reduction Gear

Turbine Spindles forged by

" Wheels forged or cast by

Reduction Gear Shafts forged by

" Wheels forged or cast by



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## SHAFTING.

Are the Crank Shafts Built or Solid?

*Built*

No. of Lengths in each

*One*

Angle of Cranks

*120°*

Diar. by Rule

*10.09*

Actual

*10 15/16*

In Way of Webs

*10 15/16*

„ of Crank Pins

*10 7/16*

Length between Webs

*10 7/16*

Greatest Width of Crank Webs

*21 1/2*

Thickness

*7*

Least

„

*7*

Diar. of Keys in Crank Webs

*-*

Length

*-*

„ Dowels in Crank Pins

*-*

Length

Screwed or Plain

*-*

No. of Bolts each Coupling

*8*

Diar. at Mid Length

*2 1/4*

Diar. of Pitch Circle

*22 3/4*

Greatest Distance from Edge of Main Bearing to Crank Web

*3 1/4*

Type of Thrust Blocks

*None shown*

No. „ Rings

*5*

Diar. of Thrust Shafts at bottom of Collars

*10 1/2*

No. of Collars

*5*

„ „

Forward Coupling

*10 1/2*

At Aft Coupling

*10 1/2*

Diar. of Intermediate Shafting by Rule

Actual

No. of Lengths

No. of Bolts, each Coupling

Diar. at Mid Length

Diar. of Pitch Circle

Diar. of Propeller Shafts by Rule

*11.28*

Actual

*15 1/4*

At Couplings

*10 1/2*

Are Propeller Shafts fitted with Continuous Brass Liners?

*Yes*

Diar. over Liners

*12 5/8*

Length of After Bearings

*4'-3"*

Of what Material are the After Bearings composed?

*Brass lignum-vitæ*

Are Means provided for lubricating the After Bearings with Oil?

*no*

„ „

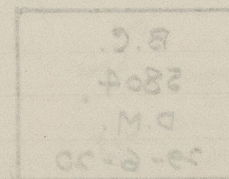
to prevent Sea Water entering the Stern Tubes?

If so, what Type is adopted?

## SKETCH OF CRANK SHAFT.

Material of Pins  
 Dia. of Propeller  
 Coefficient of Displacement of Vessel as a Modelled Propeller  
 Crank Shafts Locked by  
 Pins  
 Webs  
 Crank Pins  
 Intermediate  
 Propeller  
 Crank  
 Thrust  
 Intermediate  
 Propeller

STAMP MARKS ON SHAFTS



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No. of Blades each Propeller <sup>4</sup> Fitted or Solid? <sup>Fitted.</sup>  
 Material of Blades <sup>and</sup> Boss <sup>Cast iron</sup>  
 Diam. of Propellers <sup>12'-3"</sup> Pitch <sup>14'-0"</sup> Surface (each) <sup>56</sup> S. ft.  
 Coefficient of Displacement of Vessel at  $\frac{3}{4}$  Moulded Depth <sup>.78</sup>

## Crank Shafts Forged by

Material

" Pins " } <sup>Old Shaft.</sup> "  
 " Webs " "  
 Thrust Shafts " <sup>Canada Foundries Forging Co.</sup> " <sup>18</sup>  
 Intermed. " <sup>here</sup> "  
 Propeller " <sup>Canada Foundries Forging Co.</sup> " <sup>18.</sup>  
 Crank " Finished by "  
 Thrust " " <sup>John Inglis & Co. Ltd.</sup>  
 Intermed. " " "  
 Propeller " " <sup>John Inglis & Co. Ltd.</sup>

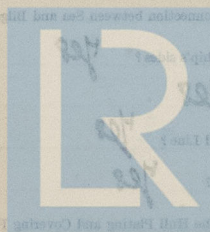
## STAMP MARKS ON SHAFTS.

B.C.  
 5804  
 D.M.  
 29-6-20

Thrust & Tail shafts.

## SKETCH OF PROPELLER SHAFT.

*[Faint, mirrored text from the reverse side of the page, likely bleed-through from the Lloyd's Register Foundation watermark. The text is mostly illegible but appears to be a technical description or list of items.]*



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## PUMPS, ETC.

No. of Air Pumps *One*      Diar. *14"*      Stroke *10"*

Worked by Main or Independent Engines? *Independent engine*

No. of Circulating Pumps *One*      Diar. *-*      Stroke *-*

Type of *" Centrifugal*

Diar. of *" Suction from Sea* *8"*

Has each Pump a Bilge Suction with Non-return Valve? *Yes*      Diar. *6"*

What other Pumps can circulate through Condenser? *Ballast pump*

No. of Feed Pumps on Main Engine *None*      Diar. *-*      Stroke *-*

Are Spring-loaded Relief Valves fitted to each Pump? *-*

Can one Pump be overhauled while the others are at work? *-*

No. of Independent Feed Pumps *One*      Diar. *5½"*      Stroke *12"*

What other Pumps can feed the Boilers? *Auxy. Feed pump*

No. of Bilge Pumps on Main Engine *2*      Diar. *4¼"*      Stroke *-*

Can one Pump be overhauled while the others are at work? *Yes*

No. of Independent Bilge Pumps *One*

What other Pumps can draw from the Bilges? *None*

Are all Bilge Suctions fitted with Roses? *Yes*

Are the Valves, etc., so arranged as to prevent unintentional connection between Sea and Bilges? *Yes*

Are all Sea Connections made with Valves or Cocks next the Ship's sides? *Yes*

Are they placed so as to be easily accessible? *Yes*

Are the Discharge Chests placed above or below the Deep Load Line? *Yes*

Are they fitted direct to the Hull Plating and easily accessible? *Yes*

Are all Blow-off Cocks or Valves fitted with Spigots through the Hull Plating and Covering Plates or Flanges on the Outside? *Yes*

## BOILERS

*Substituted, Centrifugal*

*180 lb*

*180 lb*

*180 lb*

*180 lb*

*180 lb*

*180 lb*

*180 lb*

*180 lb*

*180 lb*

*180 lb*

*180 lb*

*180 lb*

*180 lb*

*180 lb*

*180 lb*

*180 lb*



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## BOILERS.

Works No. \_\_\_\_\_

No. of Boilers **2** Type **Cylindrical, Multitubular**  
**Single**

Single or Double-ended \_\_\_\_\_

No. of Furnaces in each \_\_\_\_\_

Type of Furnaces **Horison**

Date when Plan approved **19-1-70**

Approved Working Pressure **180 lb.**

Hydraulic Test Pressure **370 "**

Date of Hydraulic Test **18-8-70 31-8-70**

" when Safety Valves set **by Canadian Government Surveyors.**

Pressure at which Valves were set **180 lb.**

Date of Accumulation Test \_\_\_\_\_

Maximum Pressure under Accumulation Test \_\_\_\_\_

System of Draught **Closed ashpits**

Can Boilers be worked separately? **Yes**

Makers of Plates **Carnegie Steel Co.**  
**Honestead Works.**

" Stay Bars **Steel Co. of Canada**

" Rivets **Canadian Tube & Iron Co.**

" Furnaces **Lloyds tests**

Greatest Internal Diam. of Boilers **13'-0"**

" " Length " **10'-10 1/8"**

Square Feet of Heating Surface each Boiler **1676**

" " Grate " " **53.675**

No. of Safety Valves each Boiler **2** Diam. **2 3/4"**

Are the Safety Valves fitted with Easing Gear? **Yes**

No. of Pressure Gauges, each Boiler **one**

" Test Cocks " **3**

" " Salinometer Cocks **one**



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Are the Water Gauges fitted direct to the Boiler Shells or mounted on Pillars?

Are the Water Gauge Pillars fitted direct to the Boiler Shells or connected by Pipes?

Are these Pipes connected to Boilers by Cocks or Valves?

Are Blow-off Cocks or Valves fitted on Boiler Shells?

No. of Strakes of Shell Plating in each Boiler

„ Plates in each Strake

Thickness of Shell Plates Approved

„ „ in Boilers

Are the Rivets Iron or Steel?

Are the Longitudinal Seams Butt or Lap Joints?

Are the Butt Straps Single or Double?

Are the Double Butt Straps of equal width?

Thickness of outside Butt Straps

„ inside „

Are Longitudinal Seams Hand or Machine Riveted?

Are they Single, Double, or Treble Riveted?

No. of Rivets in a Pitch

Diam. of Rivet Holes Pitch

No. of Rows of Rivets in Centre Circumferential Seams

Are these Seams Hand or Machine Riveted?

Diam. of Rivet Holes Pitch

No. of Rows of Rivets in Front End Circumferential Seams

Are these Seams Hand or Machine riveted?

Diam. of Rivet Holes Pitch

No. of Rows of Rivets in Back End Circumferential Seams

Are these Seams Hand or Machine Riveted?

Diam. of Rivet Holes Pitch

Size of Manholes in Shell

Dimensions of Compensating Rings

Pillar  
Pipes

yes

values

One

Two

$1\frac{1}{8}$ "

$1\frac{1}{8}$ "

Steel

Butt

Double

yes

$15\frac{1}{16}$ "

$1\frac{1}{16}$ "

machine

Treble

5

$8\frac{3}{8}$ "

—

—

—

2

Hand

4"

2

machine

4"

$16" \times 12"$

$38" \times 34" \times 1\frac{1}{8}"$



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Thickness of End Plates in Steam Space Approved

 $\frac{15}{16}$ "  
 $\frac{15}{16}$ "

" " " " " in Boilers

Pitch of Steam Space Stays

 $15\frac{1}{2} \times 14$ 

Diar. " " " " Approved

 $2\frac{3}{4}$ "

Threads per Inch

8

-  $2\frac{1}{2}$ " body  
do

" " " " " in Boilers

 $2\frac{3}{4}$ "

8

Material of " " "

Steel

How are Stays Secured?

Double nuts

Diar. and Thickness of Loose Washers on End Plates

-

" " Riveted " " "

-

Width " " Doubling Strips " "

-

Thickness of Middle Back End Plates Approved

 $\frac{11}{16}$ "

" " " " " in Boilers

 $\frac{11}{16}$ "

Thickness of Doublings in Wide Spaces between Fireboxes

 $\frac{5}{8}$ "

Pitch of Stays at

" " " "

 $14 \times 8$ 

Diar. of Stays Approved

 $1\frac{3}{4}$ "

Threads per Inch

10

" " " " in Boilers

 $1\frac{3}{4}$ "

"

10

Material "

Steel

Are Stays fitted with Nuts outside?

Yes

Thickness of Back End Plates at Bottom Approved

 $\frac{4}{16}$ "

" " " " " in Boilers

 $\frac{4}{16}$ "

Pitch of Stays at Wide Spaces between Fireboxes

markol.

Thickness of Doublings in

 $\frac{5}{8}$ "

Thickness of Front End Plates at Bottom Approved

 $\frac{11}{16}$ "

" " " " " in Boilers

 $\frac{11}{16}$ "

No. of Longitudinal Stays in Spaces between Furnaces

3

Diar. of Stays Approved

in Boilers

Material

Thickness of Front End Plates Approved

" " " " in Boilers

Pitch of Stays at Wide Spaces between Fireboxes

Thickness of Doublings in

Stays at

Are Stays fitted with Nuts at Front End?

Thickness of Back End Plates Approved

" " " " in Boilers

Pitch of Stays at Wide Spaces between Fireboxes

Thickness of Stays

in Boilers

Material

Thickness of Furnace Plates Approved

" " " " in Boilers

Smallest outside Diar. of Furnaces

Length between Tube Plates

Width of Combustion Chamber (Front to Back)

Thickness of

Pitch of Stays in G.C. Tubes



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Diar. of Stays Approved

 $2\frac{1}{4}$   
 $2\frac{1}{4}$ 

Threads per Inch

8  
82" dia body  
do

" " in Boilers

Material "

Steel

Thickness of Front Tube Plates Approved

 $\frac{11}{16}$ 

" " " " in Boilers

 $\frac{11}{16}$ 

Pitch of Stay Tubes at Spaces between Stacks of Tubes

 $14" \times 8\frac{1}{2}"$ 

Thickness of Doublings in

 $5\frac{1}{8}$ 

" Stay Tubes at

 $3\frac{1}{8}$ 

Are Stay Tubes fitted with Nuts at Front End?

No

Thickness of Back Tube Plates Approved

 $\frac{7}{8}$ 

" " " " in Boilers

 $\frac{7}{8}$ 

Pitch of Stay Tubes in Back Tube Plates

 $8\frac{1}{2}" \times 10\frac{15}{16}"$ 

" Plain "

 $4\frac{3}{8} \times 4\frac{1}{4}"$ 

Thickness of Stay Tubes

 $3\frac{1}{8}$ 

" Plain "

10 mg.

External Diar. of Tubes

 $3\frac{1}{4}"$ 

Material "

Iron

Thickness of Furnace Plates Approved

 $\frac{17}{32}$ 

" " " " in Boilers

 $\frac{17}{32}$ 

Smallest outside Diar. of Furnaces

 $40\frac{1}{16}"$ 

Length between Tube Plates

 $7'-6"$ 

Width of Combustion Chambers (Front to Back)

 $2'-4\frac{1}{4}"$ 

Thickness of " " Tops Approved

 $5\frac{1}{8}$ 

" " " " in Boilers

 $5\frac{1}{8}$ 

Pitch of Screwed Stays in C.C. Tops

 $9\frac{1}{2}" \times 6\frac{9}{16}"$ 10  
10

Threads per Inch

Diar. of Screwed Stays Approved

" " " " in Boilers

Material "

Steel

Thickness of Combustion Chamber Plates Approved

" " " " in Boilers

Pitch of Screwed Stays in C.C. Stays

Diar. " " " " Approved

" " " " in Boilers

Material "

Thickness of Combustion Chamber Backs Approved

" " " " in Boilers

Pitch of Screwed Stays in C.C. Backs

Diar. " " " " Approved

" " " " in Boilers

Material "

Are all Screwed Stays fitted with Nuts inside C.C.?

Thickness of Combustion Chamber Bottoms

No. of Girders over each Wing Chamber

" " " " " "

Depth and Thickness of Girders

Material of Girders

No. of Stay Bolts

No. of Ties and Bolts

Size of Lower Mainbolts



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Diar. of Screwed Stays Approved

 $1\frac{1}{2}$ "

Threads per Inch

10

" " " in Boilers

 $1\frac{1}{2}$ "

10

Material " "

Steel

Thickness of Combustion Chamber Sides Approved

 $\frac{5}{8}$ " $\frac{5}{8}$ "

" " " in Boilers

Pitch of Screwed Stays in C.O. Sides

 $8" \times 8"$ 

Diar. " " Approved

 $1\frac{3}{8}$ " -  $1\frac{1}{2}$ "

Threads per Inch

10

" " " in Boilers

"

10

Material " "

Steel

Thickness of Combustion Chamber Backs Approved

 $\frac{5}{8}$ " $\frac{5}{8}$ "

" " " in Boilers

Pitch of Screwed Stays in C.O. Backs

 $8" \times 7\frac{5}{16}"$ 

Diar. " " Approved

 $1\frac{1}{2}$ "

Threads per Inch

10

" " " in Boilers

 $1\frac{1}{2}$ "

10

Material " "

Steel

Are all Screwed Stays fitted with Nuts inside C.O.?

Yes

Thickness of Combustion Chamber Bottoms

1"

No. of Girders over each Wing Chamber

4

2

" " " Centre "

Depth and Thickness of Girders

 $8\frac{1}{2} \times 2 @ \frac{7}{8}"$ 

Material of Girders

Steel

No. of Stays in each

3

No. of Tubes, each Boiler

208

Size of Lower Manholes

 $16" \times 12"$ 

## VERTICAL DONKEY BOILERS

No. of Boilers  
Type  
Height  
Description of Boilers  
Height of Boiler Crown above Fire Grate  
Are Boiler Crowns Flat or Dishd?  
Internal Radius of Dishd Boilers  
Description of Beams in Boiler Crowns  
Pitch of Rivet Holes  
Height of Ribbed Crown above Fire Grate  
Are Ribbed Crowns Flat or Dishd?  
Internal Radius of Dishd Crowns  
No. of Crown Stays  
Material  
Thickness of Plates  
External Diam. of Ribbed at Top  
Size Diam.  
No. of Water Tubes  
Material of Water Tubes  
Size of Manhole in Shell  
Dimensions of Compensating Ring  
Heating Surface, each Boiler  
Grate Surface

## SUPERHEATERS

Description of Superheaters

Where situated?

Which boiler are connected to superheaters?

Can superheaters be shut off while boilers are working?

No. of pipes between boiler and superheaters

Are they fitted with heating jacket?

Is there a stop valve between boiler and superheaters?

Pressure on Valves

Is there a stop valve between boiler and superheaters?



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## VERTICAL DONKEY BOILERS.

No. of Boilers	Type		
Greatest Int. Diar.		Height	
Height of Boiler Crown above Fire Grate			
Are Boiler Crowns Flat or Dished?			
Internal Radius of Dished Ends		Thickness of Plates	
Description of Seams in Boiler Crowns			
Diar. of Rivet Holes	Pitch	Width of Overlap	
Height of Firebox Crowns above Fire Grate			
Are Firebox Crowns Flat or Dished?			
External Radius of Dished Crowns		Thickness of Plates	
No. of Crown Stays	Diar.	Material	
External Diar. of Firebox at Top		Bottom	Thickness of Plates
No. of Water Tubes	Ext. Diar.	Thickness	
Material of Water Tubes			
Size of Manhole in Shell			
Dimensions of Compensating Ring			
Heating Surface, each Boiler		Grate Surface	

## SUPERHEATERS.

Description of Superheaters	
Where situated?	
Which Boilers are connected to Superheaters?	
Can Superheaters be shut off while Boilers are working?	
No. of Safety Valves on each Superheater	Diar.
Are " " fitted with Easing Gear?	
Date of Hydraulic Test	Test Pressure
Date when Safety Valves set	Pressure on Valves

## MAIN STEAM PIPES.

No. of Pipes	
Material	
Joined, Welded or Bolted	
Internal Diar.	
Thickness	
How are Flanges secured?	
Date of Hydraulic Test	
Test Pressure	
No. of Pipes	
Material	
Joined, Welded or Bolted	
Internal Diar.	
Thickness	
How are Flanges secured?	
Date of Hydraulic Test	
Test Pressure	
No. of Pipes	
Material	
Joined, Welded or Bolted	
Internal Diar.	
Thickness	
How are Flanges secured?	
Date of Hydraulic Test	
Test Pressure	



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No. of Lengths	1	2
Material	Iron	Iron
Brazed, Welded or Seamless	Welded	Welded
Internal Diam.	6 5/8"	4.29
Thickness	1/2"	.355
How are Flanges secured?	Riveted	Riveted
Date of Hydraulic Test	12-11-20	12-11-20
Test Pressure	540 lbs	540 lbs.

No. of Lengths	
Material	
Brazed, Welded or Seamless	
Internal Diam.	
Thickness	
How are Flanges secured?	
Date of Hydraulic Test	
Test Pressure	

No. of Lengths	
Material	
Brazed, Welded or Seamless	
Internal Diam.	
Thickness	
How are Flanges secured?	
Date of Hydraulic Test	
Test Pressure	

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## EVAPORATORS.

No.	Type	Tons per Day
Makers		
Working Pressure	Test Pressure	Date of Test
Date of Test of Safety Valves under Steam		

## FEED WATER HEATERS.

No.	one	Type	Suction
Makers	Midland S. B. Co. Ltd.		
Working Pressure	low	Test Pressure	-
		Date of Test	-

## FEED WATER FILTERS.

No.	one	Type	Suction	Size	2 1/2"
Makers	Peacock Bros				
Working Pressure	low	Test Pressure	-	Date of Test	-

## LIST OF DONKEY PUMPS.

Main Feed 8" x 5 1/2" x 12"  
 From Condenser, tanks, hotwell, sea  
 To main feed, Auxy feed, deck

Auxiliary Feed General Service. 10" x 5" x 10"  
 From Hotwell, tanks, sea, boilers  
 To main feed, Auxy. feed, ash ejector, deck

Independent Bilge pump.  
 From Bilge main, direct bilge, sea  
 To Deck, overboard

Ballast Pump 10 1/2" x 14" x 24"  
 From Tanks - Sea  
 To Tanks, Condenser, Overboard



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## 29MU SPARE GEAR.0 T81J

No. of Top End Bolts.	No. of Bot. End Bolts.	No. of Cylinder Cover Studs
" Coupling Bolts	" Main Bearing Bolts	" Valve Chest "
" Junk Ring Bolts	" Feed Pump Valves	" Bilge Pump Valves
" H.P. Piston Rings	" L.P. Piston Rings	" L.P. Piston Rings
" " Springs	" " Springs	" " Springs
" Safety Valve "	" Fire Bars	" Feed Check Valves
" Piston Rods	" Connecting Rods	" Valve Spindles
" Air Pump Rods	" Air Pump Buckets	" Air Pump Valves
" Cir. "	" Cir. "	" Cir. "
" Crank Shafts	" Crank Pin Bushes	" Crosshead Bushes
" Propeller Shafts	" Propellers	" Propeller Blades
" Boiler Tubes	" Condenser Tubes	" Condenser Ferrules

OTHER ARTICLES OF SPARE GEAR:—

FARE GEAR:—  
Assorted bolts nuts  
Assorted bar & plate iron &c.



## REFRIGERATORS.

No. of Machines

Capacity of each

Makers

Description

No. of Steam Cylinders, each Machine

No. of Compressors

No. of Cranks

Particulars of Pumps in connection with Refrigerating Plant and whether worked by Refrigerating Machines

or Independently

System of Refrigeration

" Insulation

Are Brine and other Regulating Valves placed so as to be accessible without entering the Insulated Spaces?

Are all Pipes, Air Trunks, &c., well secured and protected from risk of damage?

Are all Bilge, Sounding, and Air Pipes in Insulated Spaces properly insulated?

Are Thermometer Tubes so arranged that Water cannot enter and freeze in them?

Date of Test under Working Conditions

## RESULTS OF TRIALS.

COMPARTMENT.	Temp. at beginning of Trial.	Temp. at end of Trial.	Time required to obtain this Result.	Rise of Temp. after hours.
1	8	16	3.6	8
2	8	16	3.6	8
3	8	16	3.6	8
4	24	10	8	8
5	19	8	8	8
6	4	3	8	8

Articles of Spare Gear for Refrigerating Plant carried on board:—



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ELECTRIC LIGHTING

## ELECTRIC LIGHTING.

Installation Fitted by

Midland Shipbuilding Co. Ltd.

No. and Description of Dynamos

One, Compound wound

Makers of Dynamos

Westinghouse Electric Co.

Capacity

82 Amperes, at 110 Volts, 400 Revols. per Min.

Current Alternating or Continuous

Continuous

Single or Double Wire System

Double wire

Position of Dynamos

Engine room, Operating deck, Starboard.

Main Switch Board

Close to dynamo

No. of Circuits to which Switches are provided on Main Switch Board

Nine

Particulars of these Circuits:—

Circuit.	Number of Lights.	Candle Power.	Current Required. Amps.	Size of Conductor.	Current Density.	Conductivity of Conductor.	Insulation Resistance per Mile.
1	8	16	3.6	8			600
2	8	24	3.6	8			negs
3	8	24	3.6	8			
4	24		10.8	8			
5	19		8.5	8			
6	4		3	8			
7							
8	25		11.25	8			
9	12		5.4	8			

Total No. of Lights

108

No. of Motors driving Fans, &amp;c.

None

No. of Heaters

None

Current required for Motors and Heaters

—

(8)



Positions of Auxiliary Switch Boards, with No. of Switches on each

After accommodation, Hallway S. Side 4 circuits  
 Engine room, operating deck  
 Forward accommodation Crews Hall

Position of Switch Board	No. of Switches	Position of Switch Board	No. of Switches

Are Cut-outs fitted as follows?—

On Main Switch Board, to Cables of Main Circuits

On Aux. " " each Auxiliary Circuit

Wherever a Cable is reduced in size

To each Lamp Circuit

To both Flow and Return Wires of all Circuits when the Double-Wire System is adopted

Are the Fuses of Standard Size?

Are all Switches and Cut-outs constructed of Non-inflammable Material?

Are they placed so as to be always and easily accessible?

Smallest Single Wire used, No. 14 S.W.G., Largest, No. 2 S.W.G.

How are Conductors in Engine and Boiler Spaces protected?

Saloons, State Rooms, &amp;c., " ?

What special protection is provided in the following cases?—

(1) Conductors exposed to Heat or Damp

(2) " " passing through Bunkers or Cargo Spaces

(3) " " Deck Beams or Bulkheads

Are all Joints in Cables properly soldered and thoroughly Insulated so that the efficiency of the Cables

is unimpaired?

Are all Joints in accessible positions, none being made in Bunkers or Cargo Spaces?

Are all Hull Connections for Single-Wire Systems made with Screws of large Surface?

Are the Dynamos, Motors, Main and Branch Cables, so placed that the Compasses are not injuriously affected by them?

Have Tests been made to prove that this condition has been satisfactorily fulfilled?

Has the Insulation Resistance over the whole system been tested?

What does the Resistance amount to?

Ohms.

Is the Installation supplied with a Voltmeter?

" " " an Ampere Meter?

Date of Trial of complete Installation

15-4-21

Duration of Trial

24 hours.



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## GENERAL CONSTRUCTION.

Have the Machinery and Boilers been constructed in accordance with the requirements of the Rules and the

Approved Plans? *Yes*

If not, give details of the points of difference, and state when these were sanctioned by the Chief Surveyor.

Are the Materials used in the Construction of Engines and Boilers, so far as could be seen sound and trustworthy? *Yes*

Is the Workmanship throughout thoroughly satisfactory? *Yes*

The above correctly describes the Machinery of the S.S. "*Glencora*"

as ascertained by <sup>me</sup> from personal examination

*Domica M. G. L. H.*

Engineer Surveyor to the British Corporation for the Survey and Registry of Shipping.

## Fees—

MAIN BOILERS.		£	s.	d.
H.S.	Sq. ft.	:	:	:
G.S.	"	:	:	:
DONKEY BOILERS.				
H.S.	Sq. ft.	:	:	:
G.S.	"	:	:	:
		£	:	:
ENGINES.				
L.P.O.	Cub. ft.	:	:	:
		£	:	:
Testing, &c. ...		:	:	:
		£	:	:
Expenses ...		:	:	:
Total ...	£	:	:	:

It is submitted that this Report be approved,

*J. Green King*  
Chief Surveyor.

Approved by the Committee for the Class of M.B.S.\* on the *22<sup>nd</sup> June 1921*

Fees advised

Fees paid



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*Secretary.*





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