

REPORT ON BOILERS.

No. 8941.

Received at London Office MAY 12 1911

15 of writing Report 11.5.15 101 When handed in at Local Office May 11 1915 Port of Middlesbrough
No. in Survey held at Stockton-on-Tees Date, First Survey Febry 4 Last Survey May 4 1915
leg. Book. (Number of Visits 14) Gross Tons }
on the Net
aster Built at By whom built When built
engines made at Gt. Yarmouth By whom made Messrs Crabtree & Co When made
boilers made at Stockton By whom made Messrs Riley Bros Ltd (N: 4820) When made 1915
registered Horse Power Owners Port belonging to

MULTITUBULAR BOILERS—MAIN, AUXILIARY OR DONKEY.—Manufacturers of Steel John Hume & Sons
Letter for record (S) Total Heating Surface of Boilers 1370 sq ft Is forced draft fitted No. and Description of
boilers One single ended Working Pressure 130 Tested by hydraulic pressure to 260 Date of test 4.5.15
No. of Certificate 65-11 Can each boiler be worked separately Area of fire grate in each boiler 37.7 sq ft No. and Description of
safety valves to each boiler Area of each valve Pressure to which they are adjusted
Are they fitted with easing gear In case of donkey boilers, state whether steam from main boilers can enter the donkey boiler
Smallest distance between boilers or uptakes and bunkers or woodwork Inside Mean dia. of boilers 12'-6" Length 10'-0"
Material of shell plates steel Thickness 47/64 Range of tensile strength 29 3/4 - 33 Are the shell plates welded or flanged no
Descrip. of riveting: cir. seams 2 R. lap long. seams 2 B-3 Riv Diameter of rivet holes in long. seams 15/16 Pitch of rivets 7 1/4"
Gap of plates or width of butt straps 13 3/4 x 1/2 5 Rivets per pitch Per centages of strength of longitudinal joint rivets 96.4 plate 87.0 Working pressure of shell by
rules 132 Size of manhole in shell 19" x 15" Size of compensating ring 7 x 7/8 in. No. and Description of Furnaces in each
boiler 2 plain Material steel Outside diameter 42" Length of plain part top 71 1/4" Thickness of plates crown 11/16" bottom 78 mean
Description of longitudinal joint Weld No. of strengthening rings none Working pressure of furnace by the rules 149 Combustion chamber
plates: Material steel Thickness: Sides 9/16" Back 9/16" Top 9/16" Bottom 13/16" Pitch of stays to ditto: Sides 9 x 8 3/4" Back 9 x 8 3/4"
Top 9 x 9 If stays are fitted with nuts or riveted heads nuts Working pressure by rules 135 Material of stays steel Diameter at
smallest part 1 1/4" Area supported by each stay 78.75 Working pressure by rules 147 End plates in steam space: Material steel Thickness 7/8"
Pitch of stays 17 x 16 1/4 How are stays secured nuts + 6 x 7/8 washers Working pressure by rules 130 Material of stays steel Diameter at smallest part 3.67
Area supported by each stay 265 Working pressure by rules 144 Material of Front plates at bottom steel Thickness 13/16" Material of
lower back plate steel Thickness 3/4" Greatest pitch of stays 14" x 9" Working pressure of plate by rules 141 Diameter of tubes 3 1/4"
Pitch of tubes 4 3/4 x 4 1/2 Material of tube plates steel Thickness: Front 13/16" Back 1/2" Mean pitch of stays 10 7/8" Pitch across wide
water spaces 13 3/4 Working pressures by rules 184 Girders to Chamber tops: Material steel Depth and thickness of
riller at centre 7 1/2 x 1 1/4 Length as per rule 30" Distance apart 9" Number and pitch of Stays in each 209"
Working pressure by rules 132 Superheater or Steam chest: how connected to boiler none Can the superheater be shut off and the boiler worked
separately Diameter Length Thickness of shell plates Material Description of longitudinal joint Diam. of rivet
holes Pitch of rivets Working pressure of shell by rules Diameter of flue Material of flue plates Thickness
If stiffened with rings Distance between rings Working pressure by rules End plates: Thickness How stayed
Working pressure of end plates Area of safety valves to superheater Are they fitted with easing gear

SURVEY REQUEST
NO. 1095 ATTACHED.

FOR The foregoing is a correct description,
RILEY BROS. (BOILERMAKERS) LIMITED. Manufacturer.

Dates of Survey During progress of work in shops - 1915 Feb. 4, 9, 16, 19, Mar. 9, 17, 24, 29, 31, Apr. 9, 14, 22, 28, Is the approved plan of boiler forwarded herewith yes
while building During erection on board vessel - May 4. Total No. of visits 14.

GENERAL REMARKS (State quality of workmanship, opinions as to class, &c.) This boiler has been built under special survey: is of good material and workmanship and on completion was tested by hydraulic pressure with satisfactory results

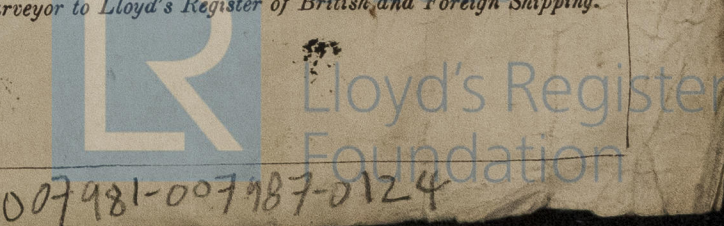
MONTHLY A/c.

Survey Fee ... £ 4-11-0 When applied for, 191
Travelling Expenses (if any) £ : : When received, 191

Wm Morrison
Engineer Surveyor to Lloyd's Register of British and Foreign Shipping.

FRI.-7.APR. 1916

Committee's Minute
Assigned See minute Lon. Fe. 78795



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