

# REPORT OF SURVEY FOR REPAIRS, &c., OF ENGINES AND BOILERS

(Received at London Office

6 JAN 1951

Date of writing Report..... 4/1, 1951 When handed in at Local Office..... 4/1, 1951. Port of HELSINGBORG.

o. in Survey held at Råå (near Helsingborg) Date. First Survey 28/11, Last Survey 13/12, 1950. (No. of Visits..... 5)

128 on the Machinery of the ~~Wood Iron~~ Steel Aux3MstSr M/S "V A L E".

Gross 278 Vessel built at Marstrand By whom Marstrand Mek.Verks. Year. Month. 1949 7mo  
 Net 167 Engines made at Stockholm By whom AB Atlas-Diesel When 1949  
 Main Boilers - Boilers, when made (Main) - (Donkey) -  
 Owners Victor Hansen & Co. Owners' Address -  
 Managers V. Hansen (If not already recorded in Appendix to Register Book.)  
 Port Burgsvik Voyage -  
 If Surveyed Afloat or in Dry Dock Slipway  
 (State name of Dock.) Råå slipway

Report No. Port  
 Particulars of Examination and Repairs (if any) TS, Damage.

Local Surveys, when held, must be reported in detail and serially in the terms of the Rules. State clearly the cause of Repairs, if any, in detail, the nature and extent of Examinations and subsequent Repairs. Repairs on account of Damage (the cause of which must be stated) should be separated from Repairs due to other causes; and besides being detailed in the body of the report, should be briefly summarised at the end of the report. State also the dates and initials of any letters respecting this case. Sec. 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, 35, 36, 37, 38, 39, 40, 41, 42, 43, 44, 45, 46, 47, 48, 49, 50, 51, 52, 53, 54, 55, 56, 57, 58, 59, 60, 61, 62, 63, 64, 65, 66, 67, 68, 69, 70, 71, 72, 73, 74, 75, 76, 77, 78, 79, 80, 81, 82, 83, 84, 85, 86, 87, 88, 89, 90, 91, 92, 93, 94, 95, 96, 97, 98, 99, 100, 101, 102, 103, 104, 105, 106, 107, 108, 109, 110, 111, 112, 113, 114, 115, 116, 117, 118, 119, 120, 121, 122, 123, 124, 125, 126, 127, 128, 129, 130, 131, 132, 133, 134, 135, 136, 137, 138, 139, 140, 141, 142, 143, 144, 145, 146, 147, 148, 149, 150, 151, 152, 153, 154, 155, 156, 157, 158, 159, 160, 161, 162, 163, 164, 165, 166, 167, 168, 169, 170, 171, 172, 173, 174, 175, 176, 177, 178, 179, 180, 181, 182, 183, 184, 185, 186, 187, 188, 189, 190, 191, 192, 193, 194, 195, 196, 197, 198, 199, 200, 201, 202, 203, 204, 205, 206, 207, 208, 209, 210, 211, 212, 213, 214, 215, 216, 217, 218, 219, 220, 221, 222, 223, 224, 225, 226, 227, 228, 229, 230, 231, 232, 233, 234, 235, 236, 237, 238, 239, 240, 241, 242, 243, 244, 245, 246, 247, 248, 249, 250, 251, 252, 253, 254, 255, 256, 257, 258, 259, 260, 261, 262, 263, 264, 265, 266, 267, 268, 269, 270, 271, 272, 273, 274, 275, 276, 277, 278, 279, 280, 281, 282, 283, 284, 285, 286, 287, 288, 289, 290, 291, 292, 293, 294, 295, 296, 297, 298, 299, 300, 301, 302, 303, 304, 305, 306, 307, 308, 309, 310, 311, 312, 313, 314, 315, 316, 317, 318, 319, 320, 321, 322, 323, 324, 325, 326, 327, 328, 329, 330, 331, 332, 333, 334, 335, 336, 337, 338, 339, 340, 341, 342, 343, 344, 345, 346, 347, 348, 349, 350, 351, 352, 353, 354, 355, 356, 357, 358, 359, 360, 361, 362, 363, 364, 365, 366, 367, 368, 369, 370, 371, 372, 373, 374, 375, 376, 377, 378, 379, 380, 381, 382, 383, 384, 385, 386, 387, 388, 389, 390, 391, 392, 393, 394, 395, 396, 397, 398, 399, 400, 401, 402, 403, 404, 405, 406, 407, 408, 409, 410, 411, 412, 413, 414, 415, 416, 417, 418, 419, 420, 421, 422, 423, 424, 425, 426, 427, 428, 429, 430, 431, 432, 433, 434, 435, 436, 437, 438, 439, 440, 441, 442, 443, 444, 445, 446, 447, 448, 449, 450, 451, 452, 453, 454, 455, 456, 457, 458, 459, 460, 461, 462, 463, 464, 465, 466, 467, 468, 469, 470, 471, 472, 473, 474, 475, 476, 477, 478, 479, 480, 481, 482, 483, 484, 485, 486, 487, 488, 489, 490, 491, 492, 493, 494, 495, 496, 497, 498, 499, 500, 501, 502, 503, 504, 505, 506, 507, 508, 509, 510, 511, 512, 513, 514, 515, 516, 517, 518, 519, 520, 521, 522, 523, 524, 525, 526, 527, 528, 529, 530, 531, 532, 533, 534, 535, 536, 537, 538, 539, 540, 541, 542, 543, 544, 545, 546, 547, 548, 549, 550, 551, 552, 553, 554, 555, 556, 557, 558, 559, 560, 561, 562, 563, 564, 565, 566, 567, 568, 569, 570, 571, 572, 573, 574, 575, 576, 577, 578, 579, 580, 581, 582, 583, 584, 585, 586, 587, 588, 589, 590, 591, 592, 593, 594, 595, 596, 597, 598, 599, 600, 601, 602, 603, 604, 605, 606, 607, 608, 609, 610, 611, 612, 613, 614, 615, 616, 617, 618, 619, 620, 621, 622, 623, 624, 625, 626, 627, 628, 629, 630, 631, 632, 633, 634, 635, 636, 637, 638, 639, 640, 641, 642, 643, 644, 645, 646, 647, 648, 649, 650, 651, 652, 653, 654, 655, 656, 657, 658, 659, 660, 661, 662, 663, 664, 665, 666, 667, 668, 669, 670, 671, 672, 673, 674, 675, 676, 677, 678, 679, 680, 681, 682, 683, 684, 685, 686, 687, 688, 689, 690, 691, 692, 693, 694, 695, 696, 697, 698, 699, 700, 701, 702, 703, 704, 705, 706, 707, 708, 709, 710, 711, 712, 713, 714, 715, 716, 717, 718, 719, 720, 721, 722, 723, 724, 725, 726, 727, 728, 729, 730, 731, 732, 733, 734, 735, 736, 737, 738, 739, 740, 741, 742, 743, 744, 745, 746, 747, 748, 749, 750, 751, 752, 753, 754, 755, 756, 757, 758, 759, 760, 761, 762, 763, 764, 765, 766, 767, 768, 769, 770, 771, 772, 773, 774, 775, 776, 777, 778, 779, 780, 781, 782, 783, 784, 785, 786, 787, 788, 789, 790, 791, 792, 793, 794, 795, 796, 797, 798, 799, 800, 801, 802, 803, 804, 805, 806, 807, 808, 809, 810, 811, 812, 813, 814, 815, 816, 817, 818, 819, 820, 821, 822, 823, 824, 825, 826, 827, 828, 829, 830, 831, 832, 833, 834, 835, 836, 837, 838, 839, 840, 841, 842, 843, 844, 845, 846, 847, 848, 849, 850, 851, 852, 853, 854, 855, 856, 857, 858, 859, 860, 861, 862, 863, 864, 865, 866, 867, 868, 869, 870, 871, 872, 873, 874, 875, 876, 877, 878, 879, 880, 881, 882, 883, 884, 885, 886, 887, 888, 889, 890, 891, 892, 893, 894, 895, 896, 897, 898, 899, 900, 901, 902, 903, 904, 905, 906, 907, 908, 909, 910, 911, 912, 913, 914, 915, 916, 917, 918, 919, 920, 921, 922, 923, 924, 925, 926, 927, 928, 929, 930, 931, 932, 933, 934, 935, 936, 937, 938, 939, 940, 941, 942, 943, 944, 945, 946, 947, 948, 949, 950, 951, 952, 953, 954, 955, 956, 957, 958, 959, 960, 961, 962, 963, 964, 965, 966, 967, 968, 969, 970, 971, 972, 973, 974, 975, 976, 977, 978, 979, 980, 981, 982, 983, 984, 985, 986, 987, 988, 989, 990, 991, 992, 993, 994, 995, 996, 997, 998, 999, 1000.

age cases where the Surveyor has not made a special damage report he is required to state whether he offered his services for this purpose, and why they were declined. Offered to Owners; Not req.

Damage report made by anyone else? If so, by whom? Underwr. Surveyor.

Surveyor personally go inside each Main Boiler separately and make a thorough examination at this time?

Donkey "

state for what reasons What parts of the Boilers could not be thus thoroughly examined?

pecial means, in the absence of internal examination, were adopted by the Surveyor to assure himself of the thorough efficiency of those parts of each Boiler?

test date of internal examination of each boiler

Surveyor examine the Safety Valves of the Main Boilers?

To what pressure were they afterwards adjusted under steam?

Surveyor examine the Safety Valves of the Donkey Boilers?

To what pressure were they afterwards adjusted under steam?

Surveyor examine all the manholes, doors and their fastenings of the Main Boilers?

, and of the Donkey Boilers?

Surveyor examine the drain plugs of the Main Boilers?

, and of the Donkey Boilers?

Surveyor examine all the mountings of the Main Boilers?

, and of the Donkey Boilers?

crew shaft now been drawn and examined? Yes

Has it a continuous liner? -

Is an approved oil retaining appliance fitted at the after end? Yes

now been changed? Yes

If so, state reasons

See below

Has the shaft now fitted been previously used? New

Has it a continuous liner? -

proved oil retaining appliance fitted at the after end? Yes

State date of examination of Screw Shaft 13.12.50

State the wear down in the

earance 1 mm.

Is electric light and/or power fitted? -

If so, did the Surveyor examine the generators, motors, switchgear, cables and fuses?

Insulation resistance of the generators, circuits and apparatus been tested and found to be not less than 100,000 ohms? -

Engine parts, when referred to by numbers, should be counted from forward.

vey is not complete, state what arrangements have been made for its completion and what remains to be done. complete.

ONE: The vessel placed on slipway.

the propeller, propeller shaft, sternbush, oil gland and outside fastenings examined.

eller shaft drawn and examined due to damage stated to have been caused by touching a submerged object on the 23rd May, 1950, while vessel on a voyage from Haparanda to Kemi.

## REPAIRS EFFECTED DUE TO DAMAGE:

eller shaft and oil gland renewed. Sternbush remetalled.

it was impossible to have a new shaft with flange delivered in a reasonable time a new straight shaft was ~~fixed~~ made of a rolled steel bar of material tested by the Society's Stockholm Surveyors and in accordance with the Rules. On completion the shaft was examined and marked:- LLOYD'S NO. 405. T.O. 13.12.50

(See Continuation)

Observations, Opinion, and Recommendation:— It is submitted the machinery of this vessel is to clearly what alteration, if any, is suggested to be made in the existing classification of the vessel's machinery in the Register Book, consequent upon this survey, and also any alteration required to be made in the records of the vessel's machinery, boilers, working pressures, &c.; thus, for example, BS 9,11, B&MS 9,11 \*LMC 9,11 or \*LMC 146 lb., FD, &c.) to remain as now classed, with notation of "Tail shaft seen" N 12,50, subject to ME driven pump be replaced by a pump of greater capacity and subject to the propeller shaft coupling be d by a coupling of approved material before the end of June, 1951 (6 mos.limit).

Image or Repair Fee (if any) Kr. 160:00  
 Expenses (if chargeable) Kr. 7:00  
 Late Fee Kr. 60:00  
 Fee's Minute

Fees applied for 4/1 1951

Received by me,

TUES. 6 FEB 1951

Engineer Surveyor to Lloyd's Register of Shipping.

As now, subject (with T.O. Endmt)



M/S "VALE", No. 80128 in the Register Book.

The type of coupling between the intermediate shaft (flanged) and the propeller shaft was shown on a sketch sent to you with Helsingborg letter dated the 15th December, 1950.

As per your letter "Eng." of the 29th December the coupling was approved for a limited period not exceeding six months due to the relatively low tensile strength of the material of the coupling (37 Kgs/sq. mm.).

It is recommended the coupling be replaced by one of approved material before the end of June, 1951.

S.R.LIST: The ME driven bilge pump has not been replaced by a pump of greater capacity on this occasion.

Part of the above survey was at special request carried out on Wednesday the 13th December, 1950, from 18,30 to 20,30.

Torsten Österberg